

SIGNA™ Voyager / SIGNA™ Voyager AIR

Preinstallation Manual



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Language Policy

DOC0371395 - Global Language Procedure

| | |
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| | |
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1 Introduction

1.1 Preinstall Manual Introduction



(Applies to all subsections within this section)

1.1.1 Document Purpose

This preinstallation manual provides the necessary information to prepare a site for system installation. Specifically, this manual provides information:

1. To define system requirements and interactions.
2. For the effective arrangement and interconnection of system components.
3. The customer is responsible for:
 - a. Compliance with all local and national codes and regulations
 - b. Siting requirements for customer-specific site procedures (medical, MR, safety, and so on)
 - c. Any special architectural requirements (for example, seismic codes)

The implementation of all requirements and adherence to all specifications in this manual is the responsibility of the customer or its architect and engineers. Refer any questions to the GE HealthCare Project Manager of Installation (PMI).

1.1.2 Intended User

The primary users of this manual are the customer, the customer's architectural planner, and/or the customer's contractors.

1.1.3 Who Should Read This Manual

The following personnel must be aware of the content listed in the following sections:

Table 1-1 Personnel Index

| Section | Personnel | | | | | | |
|---|---|---|--|---|---|---|---|
| |  |  |  |  |  |  |  |
| | Architect | General Contractor | Customer | Electrician | Plumber | HVAC | RF Vendor |
| 1.1 Preinstall Manual Introduction | x | x | x | x | x | x | x |
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| 2.3 MR Suite Minimum Room Size Requirements | x | | | | | | |
| 2.4 MR System Seismic Requirements | x | x | | | | | |
| 2.5 Structure-borne Vibration Control Specifications | x | | | | | | |
| 2.6 MR Suite Magnetic Field Specifications | x | | x | | | | |
| 2.7 Multiple MR System Requirements | x | | | | | | |
| 2.8 MR Suite Temperature and Humidity | x | x | | | x | x | |
| 2.9 Facility Coolant Requirements | x | x | | | x | x | |
| 2.10 MR Suite Electrical Requirements | x | | | x | | | |
| 2.11 MR System Shipping and Receiving | x | | | | | | |
| 3.1 Magnet Room Introduction | x | x | | | | | |
| 3.2 Magnet Room Structural Requirements | x | | | | | | |
| 3.2.1 Overview | x | | | | | | |
| 3.2.2 Environmental Steel Limits | x | | | | | | |
| 3.2.3 Vibration Requirements | x | x | | | | x | |
| 3.3 Magnetic Shielded Room Requirements | x | | | | | | |
| 3.4 ISC and ICC Wall Opening Requirements for Standard (On the Wall) Siting Configuration | x | | | | | | |

Table 1-1 Personnel Index (Table continued)

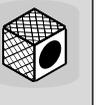
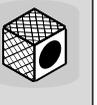
| Section | Personnel | | | | | | |
|--|---|---|--|---|---|---|---|
| |  |  |  |  |  |  |  |
| | Architect | General Contractor | Customer | Electrician | Plumber | HVAC | RF Vendor |
| 3.5 Penetration Panel Wall Opening Requirements for Remote (Off the Wall) Siting Configuration | x | | | | | | |
| 3.6.1 Ferrous Materials in the Magnet Room | x | x | x | | | | |
| 3.6.2 Walls | x | | | | | | |
| 3.6.3 Magnet Preinstallation Markings | x | | | | | | |
| 3.6.4 Penetration Wall Closet | x | | | | | | |
| 3.6.5 PEN Wall Closet Outline for Standard (On the Wall) Siting Configuration | x | | | | | | |
| 3.6.6 Penetration Panel Closet Specifications for Remote (Off the Wall) Siting Configuration | x | | | | | | |
| 3.6.7 Doors, Magnet Access Openings, and Patient Viewing Windows | x | | | | | | |
| 3.6.8 Finished Ceiling | x | | | | | | |
| 3.6.9 Magnet Room Floors | x | x | | | | | |
| 3.6.10 Storage Cabinets | x | x | | | | | |
| 3.7 Magnet Room Equipment Specifications | x | x | | | | | |
| 3.8 Magnet Room Lighting Requirements | x | | | x | | | |
| 4 Equipment Room chapter | x | x | | | | | |
| 5 Control Room chapter | x | x | | | | | |
| 6 Digital Service and Connectivity chapter | x | | | x | | | |
| 7.1 MR System Interconnects Specifications | x | x | | x | | | |
| 7.2 MR System Interconnects Routing Requirements | x | x | | x | | | |
| 7.3 Facility-Supplied System Interconnects Specifications | x | x | | x | x | x | |
| 8.1 Glossary | x | x | x | x | x | x | x |
| 8.2 MR Site Vibration Test Guidelines | x | | | | | | |

Table 1-1 Personnel Index (Table continued)

| Section | Personnel | | | | | | |
|--|---|---|--|---|---|---|---|
| |  |  |  |  |  |  |  |
| | Architect | General Contractor | Customer | Electrician | Plumber | HVAC | RF Vendor |
| 8.3 Sample Calculation AC Power Equipment Minimum Distance | x | | | | | | |
| 8.4 Selecting Anchor Size | x | x | | | | | |
| 8.5 Sample control schematic for customer-supplied MDP | x | | | x | | | |

1.1.4 Related Publications

The preinstallation requirements in the following publications are applicable to all systems. This document and all documents referenced herein shall be provided to the Responsible Organization or Operator as a supplement to the product instructions for use and/or technical description.

Table 1-2 Additional Preinstallation Requirements

| Publication Number | Title | Personnel who must be aware of the content |
|--------------------|--|---|
| 5850262-1EN | <i>Acoustic Room Details</i> |  |
| 5850261-1EN | <i>International Electrotechnical Commission (IEC) Electromagnetic Compatibility (EMC)</i> |   |
| 5850263-1EN | <i>Magnet Room Venting</i> |    |
| 5850260-1EN | <i>RF Shielded Room</i> |   |

1.1.5 Document Overview

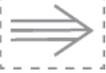
This manual describes requirements and specifications for the following:

1. General system requirements that apply to the entire MR suite

2. Shipping and delivery
3. Magnet Room
4. Equipment Room
5. Control Room
6. Interconnects within and between the rooms listed above

1.2 Symbols Key

Table 1-3 Symbols Key

| Symbol/Unit | Definition |
|--|------------------------------|
|  | Center of gravity |
|  | Magnet isocenter |
|  | Service area |
|  | Airflow |
|  | Space for airflow and cables |
|  | Valve |

2 General System Level

2.1 System Level Requirements for Installing into Existing MR Suite



When planning for the installation of this system in an existing GE HealthCare MR suite or a non-GE HealthCare MR suite, all requirements in this manual must be met because these rooms are considered new installations.

When upgrading from a Signa OpenSpeed system, extensive building updates are required. The facility must remove any Magnet Room isolation system.

1. If the existing MR suite contains a GE system, the vibration environmental assessment must be done using the High Speed (magnetic field) Stability tool.

NOTE

The customer may have to hire a vibration consultant based on the results of the analysis.

2. Some GE HealthCare MR suites with overhead cabling may need to be modified to meet current cable tray requirements, such as minimum width and position. See [7.2 MR System Interconnects Routing Requirements on page 133](#).
3. Remove, cover, or fill in abandoned ducts or troughs from the Equipment and Magnet Rooms.
Access/computer room flooring in the Equipment Room can either be removed or assessed and reinforced to support heavier cabinets.
4. Structural vibration levels may be higher at some frequencies than other MR Systems, which may increase acoustic levels. Refer to [2.5 Structure-borne Vibration Control Specifications on page 25](#).
5. The VibroAcoustic damping kit must be surface mounted (if the floor is recessed, it must be filled in and level). For upgrades that reuse the existing magnet, recessed floors can be filled with magnet spacers (25 mm (1 in.) aluminum) that were included when the magnet shipped.
6. RF vendor responsibilities:
 - a. The old dock anchor cannot be reused. It must be removed and the hole filled in. The new anchor is reset after the magnet is installed. For upgrades that reuse the existing magnet, contact the PMI for further details about the potential reuse of the old dock anchor.
 - b. The RF shield ceiling must support the cable routing mechanism and cables. Reinforce RF shield ceiling (see [7.2 MR System Interconnects Routing Requirements on page 133](#)).
 - c. Two penetration panel openings are required for Standard (On the Wall) Siting and one penetration panel opening is required for Remote (Off the wall) Siting, which both must meet the requirements in: *RF Shielded Room Requirements, 5850260*.
 - d. RF shield attenuation must comply with: *RF Shielded Room Requirements, 5850260*

7. Cryogen vent may need to be relocated to align with the Magnet Cryogen Vent opening. The cryogen vent must meet all cryogen venting requirements (see *Magnet Room Venting Requirements*, 5850263).

2.2 System components



(Applies to all subsections within this section)

This system consists of the following components:

2.2.1 Magnet Room

1. 1.5T Magnet and Magnet Enclosure (MAG) and Vibroacoustic Damping Kit
2. Patient Table (PT)
3. Magnet Rundown Unit (MRU)

NOTE

An optional remote MRU may be located outside the Magnet Room.

2.2.2 Equipment Room

1. Main Disconnect Panel (MDP) (may be customer-supplied in some regions)
2. Integrated System Cabinet (ISC)
3. Integrated Cooling Cabinet (ICC)
4. Penetration Panel (PP) for Remote (Off the wall) Siting only
5. Magnet Monitor (MON)
6. Optional: Magnetic Resonance Elastography (MRE)

2.2.3 Control Room

1. Operator Workspace equipment (OW)
2. Pneumatic Patient Alert System (PA1)
3. Optional:
 - Oxygen Monitor (OXY)
 - Physiological Acquisition Transceiver (PAT) Charging Station

2.2.4 Accessories

1. Patient accessories, including RF coils, phantoms, cushions, sponges, straps, and wedges
2. Gating accessories, including patient cardiac leads, peripheral gating probe, and respiratory bellows

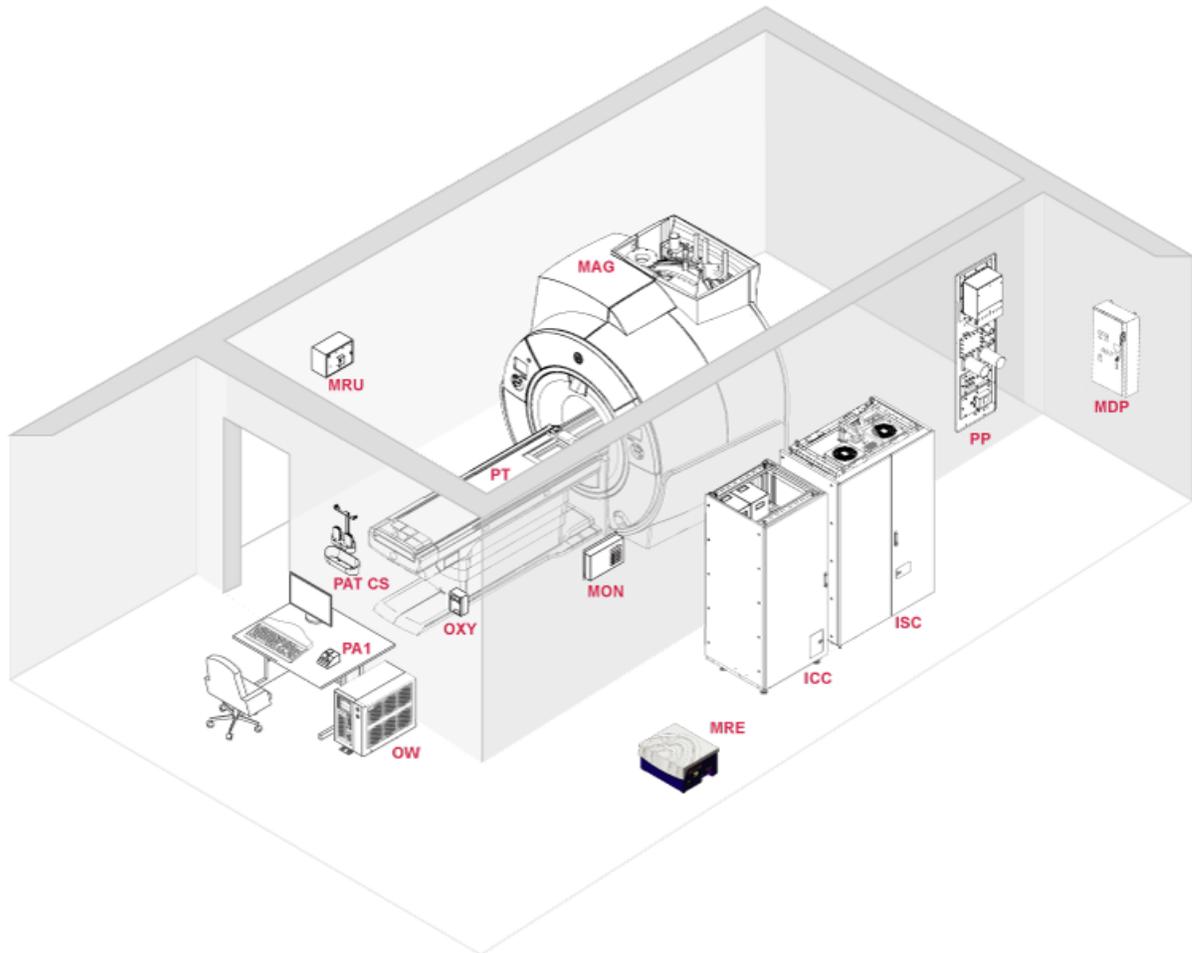
2.2.5 System Overview

Figure 2-1 System overview for Standard (On the Wall) Siting configuration (example)



NOTE

MRE, PAT Charging Station and OXY shown above are optional components of the system.

Figure 2-2 System overview for Remote (Off the wall) siting configuration (example)**NOTE**

The remote (Off the wall) siting configuration allows the ISC and ICC cabinets to be located away from the wall adjacent to the Magnet Room, either elsewhere in the equipment room, or in a separate room not adjacent to the Magnet Room.

NOTE

MRE, PAT Charging Station and OXY shown above are optional components of the system.

2.3 MR Suite Minimum Room Size Requirements



Room dimensions shown in the table below are the minimum finished room space requirements to safely install and service the MR System. Minimum dimensions are for service only. Room size may grow due to the items listed below, which are not included in the minimum area dimensions:

1. Building code requirements (for example, exit routes, door placement, seismic mounting requirements, local and national electrical codes, and so on).
2. Equipment and Magnet Room evacuation routes to comply with facility emergency procedures.
3. System requirements, including cable run locations, cryogen venting, patient observation requirements, and penetration panel placements.
4. Penetration panel closet and all associated areas.
5. GE optional equipment, such as MRE, MNS, accessories, and so on.
6. Non-GEHC equipment options (such as additional AC or water cooling equipment in the Equipment Room).
7. Clinical workflow considerations.
8. Accessory storage. Refer to *Customer Site Storage Requirements*, 5182674 (available in the Customer Documentation Portal), or contact the GE HealthCare Project Manager of Installation (PMI) for any additional accessory storage requirements.
9. Magnetic field containment, for example, the 5 gauss line to the room. If fringe field containment is needed, see [2.6 MR Suite Magnetic Field Specifications on page 28](#).

Table 2-1 Room Dimensions to Satisfy Minimum Service Area Requirements

| Siting Configuration | Equipment Room ¹ | | | Magnet Room ² | | | Control Room | | Total System Area m ² (ft ²) |
|---------------------------|------------------------------|---|----------------------------|--|---|-------------------------------------|------------------------------|---|--|
| | W x D mm (in.) | Area m ² (ft ²) | Ceiling Height mm (in.) | W x D mm (in.) | Area m ² (ft ²) | Finished Ceiling Height mm (in.) | W x D mm (in.) | Area m ² (ft ²) | |
| Standard (On the Wall) | 2510 x 2055 (98.8 x 80.9) | 4.9 (53) | 2400 (94.5) | Short scan range: 3645 x 5727 (143.5 x 225.5) | Short scan range: 18.5 (199.6) | 2500 (98.5) | 2130 x 1520 (83.9 x 59.8) | 3.24 (34.9) | Short scan range: 26.94 (290) |
| | | | | Long scan range: 3645 x 5802 (143.5 x 228.4) | Long scan range: 18.8 (202.2) | | | | Long scan range: 27.13 (292.1) |

Table 2-1 Room Dimensions to Satisfy Minimum Service Area Requirements (Table continued)

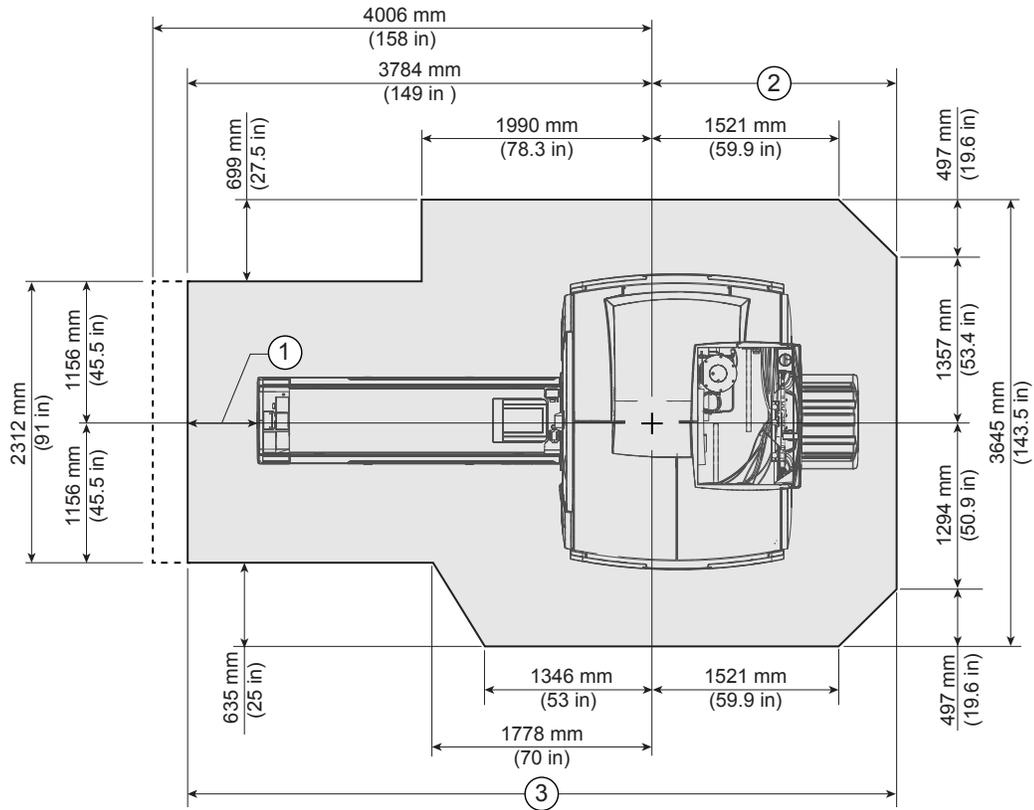
| Siting Configuration | Equipment Room ¹ | | | Magnet Room ² | | | Control Room | | Total System Area m ² (ft ²) |
|-----------------------|--------------------------------|---|----------------------------|--|---|-------------------------------------|------------------------------|---|--|
| | W x D mm (in.) | Area m ² (ft ²) | Ceiling Height mm (in.) | W x D mm (in.) | Area m ² (ft ²) | Finished Ceiling Height mm (in.) | W x D mm (in.) | Area m ² (ft ²) | |
| Remote (Off the wall) | 2774 x 2614 (109.2 x 102.9) | 6.6 (70.8) | 2680 (105.5) | Short scan range: 3645 x 5727 (143.5 x 225.5) | Short scan range: 18.5 (199.6) | 2500 (98.5) | 2130 x 1520 (83.9 x 59.8) | 3.24 (34.9) | Short scan range: 28.5 (306.7) |
| | | | | Long scan range: 3645 x 5802 (143.5 x 228.4) | Long scan range: 18.8 (202.2) | | | | Long scan range: 28.69 (308.8) |

¹ See [Figure 4-1 Typical Minimum Equipment Room with Service Clearances for Standard \(On the Wall\) Siting Configuration](#) on page 97 or [Figure 4-2 Typical Minimum Equipment Room with Service Clearances for Remote \(Off the Wall\) Siting Configuration](#) on page 98 for specific dimensions

² See [Figure 2-3 Minimum Magnet Service Area \(Top View\) for Classic Enclosure](#) on page 22 for specific dimensions

1. The center of the magnet must be located as shown in [Figure 2-3 Minimum Magnet Service Area \(Top View\) for Classic Enclosure](#) on page 22 or [Figure 2-4 Minimum Magnet Service Area \(Top View\) for Platform Enclosure](#) on page 23 to ensure the minimum service area requirements are met when the room is designed with the smallest possible room dimensions.
2. Ideal Magnet Room suspended ceiling height is 2667 mm (105 in.). Minimum Magnet Room suspended ceiling height is 2500 mm (98.5 in). See [Figure 2-5 Area for Minimum Magnet Ceiling Height \(Top View\)](#) on page 24.

Figure 2-3 Minimum Magnet Service Area (Top View) for Classic Enclosure



| Item | Description |
|------|--|
| 1 | 374 mm (14.7 in) |
| 2 | 1943 mm (76.5 in) GE recommends 2018 mm (79.4 in) to support future upgrades. |
| 3 | 5727 mm (225.5 in) GE recommends 5802 mm (228.4 in) to support future upgrades. |

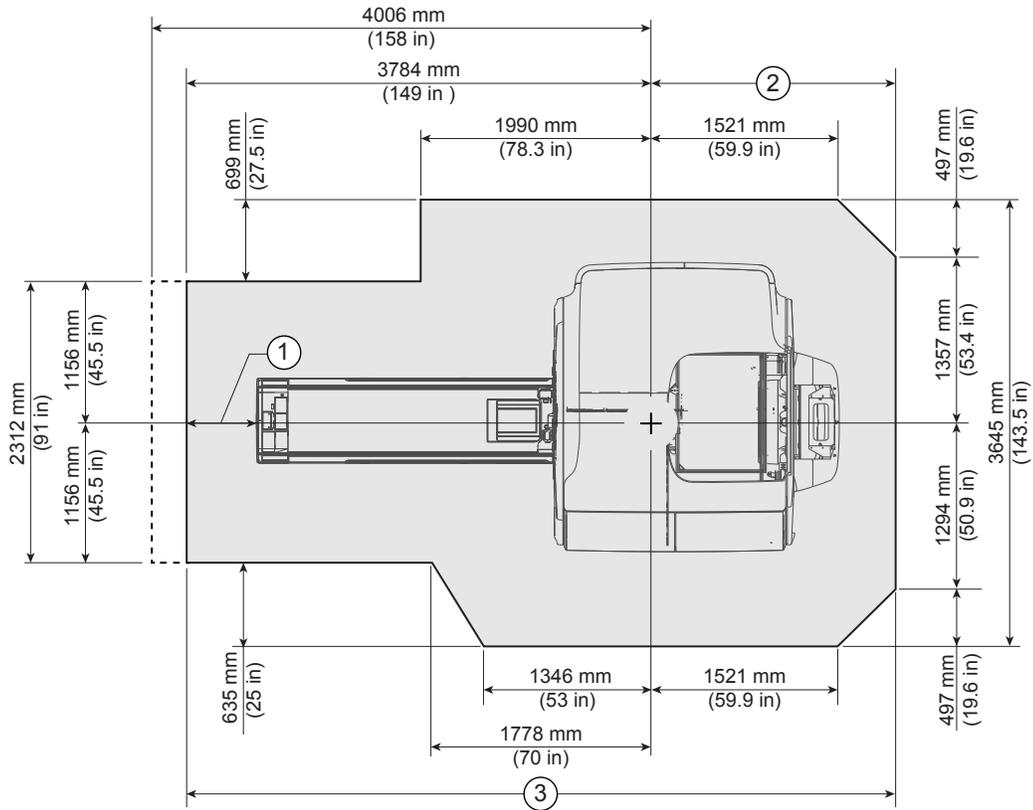
NOTE

The shaded area indicates minimum service area.

NOTE

The additional area identified by the dashed lines shows the recommended customer workflow area.

Figure 2-4 Minimum Magnet Service Area (Top View) for Platform Enclosure



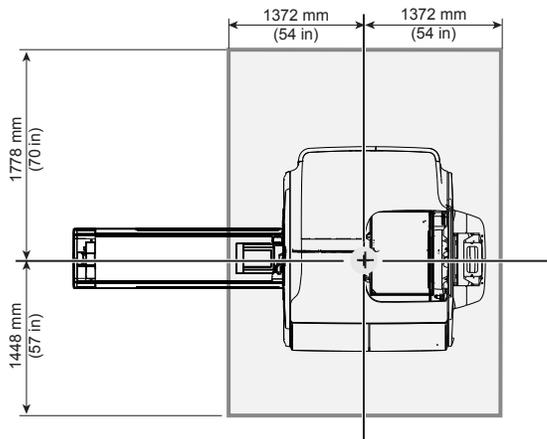
| Item | Description |
|---|---|
| 1 | 374 mm (14.7 in) is for Fixed Table 444 mm (17.5 in) is for Detachable Table |
| 2 | 2018 mm (79.4 in) is for long scan range* 1943 mm (76.5 in) is for short scan range* |
| 3 | 5802 mm (228.4 in) is for long scan range* 5727 mm (225.5 in) is for short scan range* |
| * Long scan range is available for the Detachable Table only, short scan range is available for both the Fixed and Detachable Table | |

NOTE

The shaded area indicates minimum service area.

NOTE

The additional area identified by the dashed lines shows the recommended customer workflow area.

Figure 2-5 Area for Minimum Magnet Ceiling Height (Top View)**NOTE**

The shaded area within solid lines indicates floor to ceiling minimum height of 2500 mm (98.5 in).

NOTE

If the ceiling height is between **2500 mm (98.5 in.)** and **2667 mm (105 in.)**, the flexible main lead extension for low ceiling height (2.5M Low Ceiling Kit-Passive, M7000GM) is required for ramping the magnet. Contact the GE PMI and GE Service Field Engineer for further evaluation.

3. The minimum service area shown must be kept clear of permanent or installed cabinetry, the MRU, the penetration closet, millwork, shelving, coil storage fixtures, furniture, and so on.
4. The ceiling service area should be kept clear of overhead items, including soffits, HVAC, plumbing components, and brackets. Permanent or installed objects in this area may prevent or delay magnet service or operation.

2.4 MR System Seismic Requirements



Contact the Project Manager of Installation with any questions.

1. The customer is responsible for seismic anchoring of GE components.
2. Center of gravity, weight, physical dimensions, and attachment points are provided for seismic calculations. Refer to the specifications or illustrations for each component (see [Magnet Room Equipment Specifications on page 90](#), [Equipment Room on page 96](#), and [Control Room on page 116](#)).
3. M70022TA Table Seismic Kit (5769270 Seismic Kit For Patient Table) is available for fixed table configurations.

2.5 Structure-borne Vibration Control Specifications



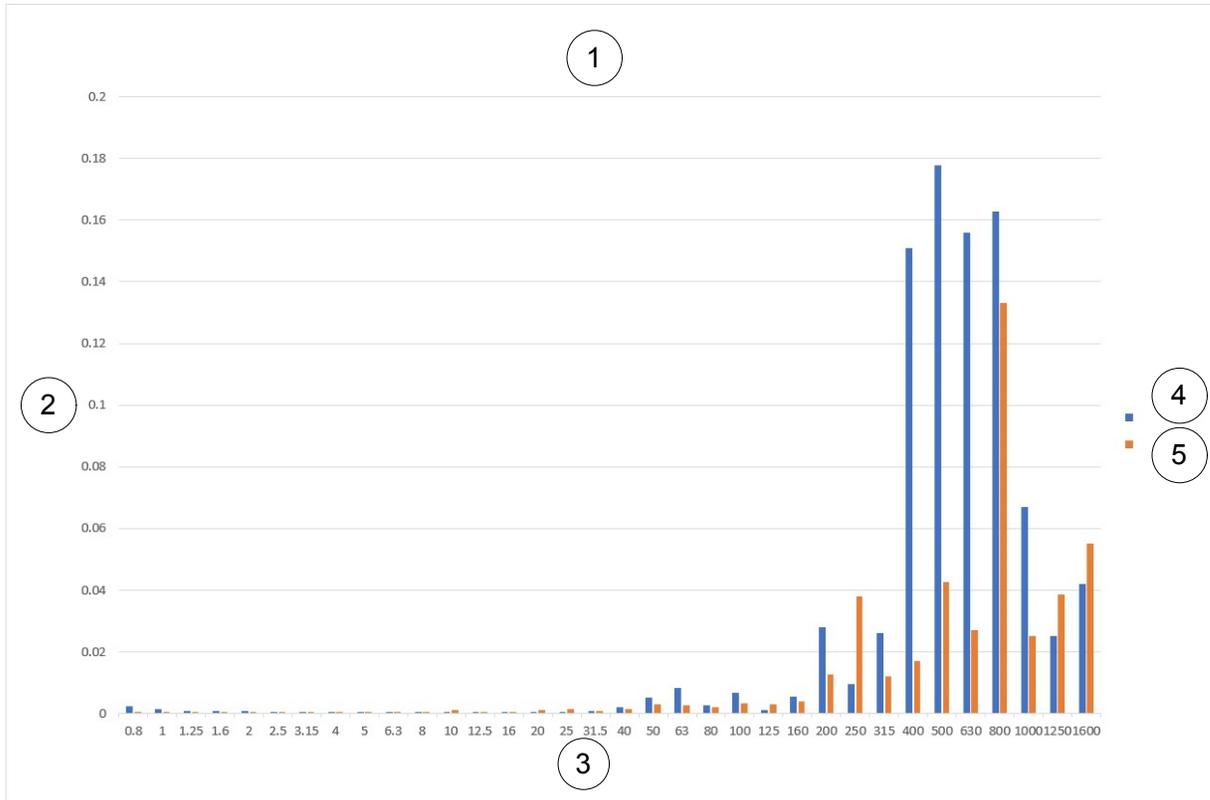
Structure-borne acoustic issues tend to occur at MR installations above the ground floor of the facility. Two options to mitigate structure-borne acoustic transmission are:

1. GE HealthCare provides a VibroAcoustic Damping kit (which must be surface mounted). Contact the GE HealthCare Project Manager of Installation for information.
2. The customer may design and implement a custom solution in addition to the VibroAcoustic Damping kit. See [Figure 2-6 Vibration Transmitted through VibroAcoustic Mat on page 26](#) for the plot of spectral vibration transmitted through the VibroAcoustic mat into the floor. If required, the customer should consult an acoustic engineer for a solution to further attenuate this transmitted vibration).

NOTE

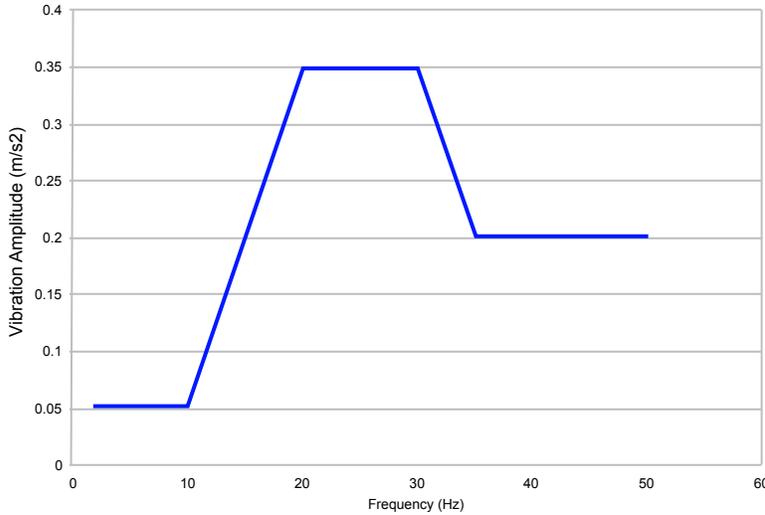
The amount of vibration attenuation provided by the VibroAcoustic Damping kit will be site dependent.

Figure 2-6 Vibration Transmitted through VibroAcoustic Mat



| Item | Description |
|------|---------------------------------------|
| 1 | Vibration Transmission Into the Floor |
| 2 | Acceleration [m/s ²] |
| 3 | 1/3 Octave Band [Hz] |
| 4 | PM Series Magnet |
| 5 | LCC RD Series Magnet |

Figure 2-7 Low Frequency Magnet Floor Vibration (Vibration Amplitude at Each Foot)



| Freq (Hz) | Amplitude (m/s ²) |
|-----------|-------------------------------|
| 2 | 0.05 |
| 10 | 0.05 |
| 20 | 0.35 |
| 30 | 0.35 |
| 35 | 0.20 |
| 50 | 0.20 |

Low Frequency Magnet Floor Vibration Notes:

NOTE

1. Illustrations above define the potential vibration level that may pass into the customer site. [Figure 2-6 Vibration Transmitted through VibroAcoustic Mat on page 26](#) is the high frequency audible vibration. [Figure 2-7 Low Frequency Magnet Floor Vibration \(Vibration Amplitude at Each Foot\) on page 27](#) is low frequency vibration that may dynamically displace the floor.
2. Vibration transfer may be the result of customer specific building construction as low levels of vibration transmit into the building through airborne and structure-borne paths. Customer MR clinicians recognize the vibration defined in the illustrations above is typically short bursts of vibration repeated multiple times as the scan progresses.
3. The customer should consider the impact of this vibration for the evaluation and design solution.

2.6 MR Suite Magnetic Field Specifications



(Applies to all subsections within this section)

2.6.1 Magnetic Fringe Field

The following illustrations show the static magnet isogauss plot lines for the magnet. This information must be used to evaluate potential site interaction of GE HealthCare equipment with other non-GE HealthCare equipment, interaction with ferrous materials on the site, and to locate personnel and equipment within the site.

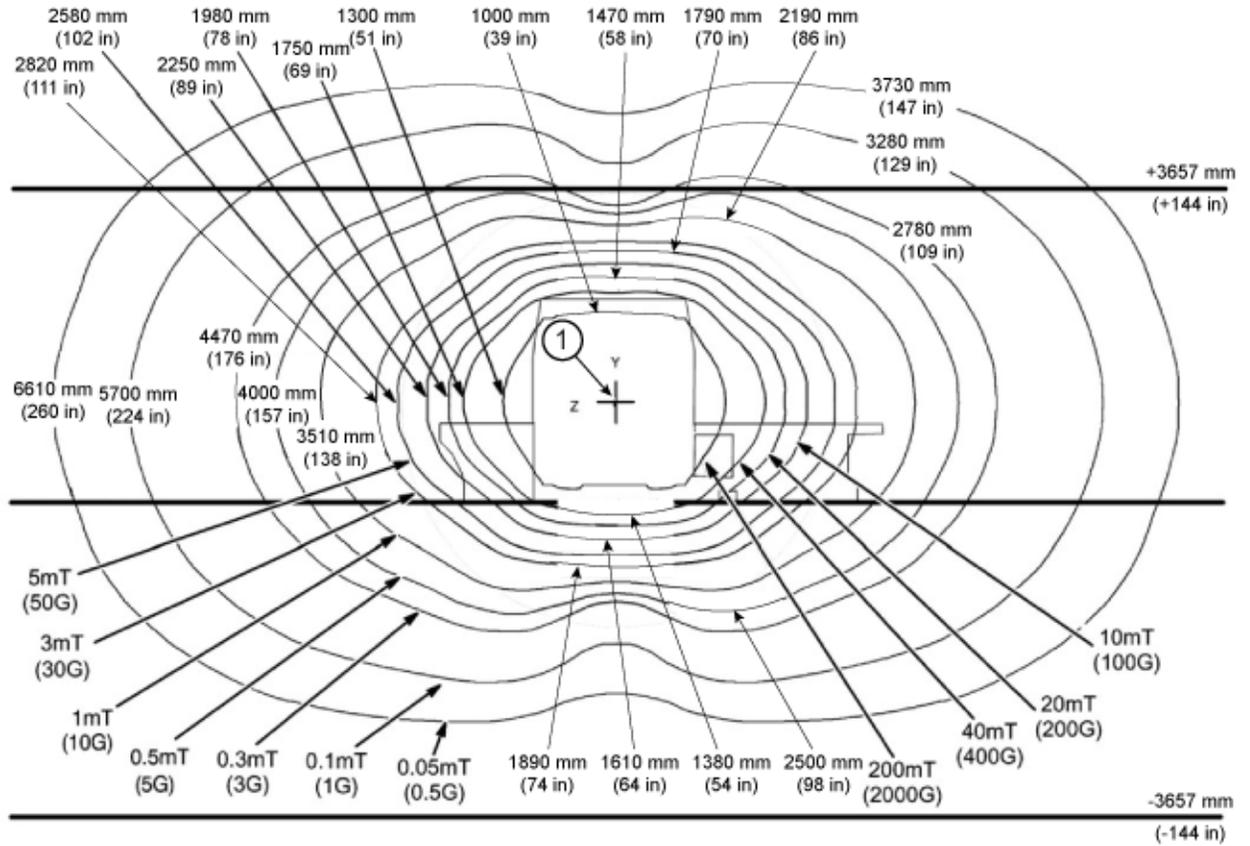
For LCC RD magnet: The 0.5 mT (5G) line can expand to 7.5 m (24.61 ft.) axially and 6.0 m (19.68 ft.) radially for up to 2 seconds in the rare event of a quench.

For PM magnet: The 0.5 mT (5G) line can expand to 4.5 m (14.76 ft.) axially and 3.5 m (11.48 ft.) radially for up to 1 second in the rare event of a quench.

The isogauss plots show an idealized magnetic field relative to magnet isocenter. The actual field strength can be affected by any of the following:

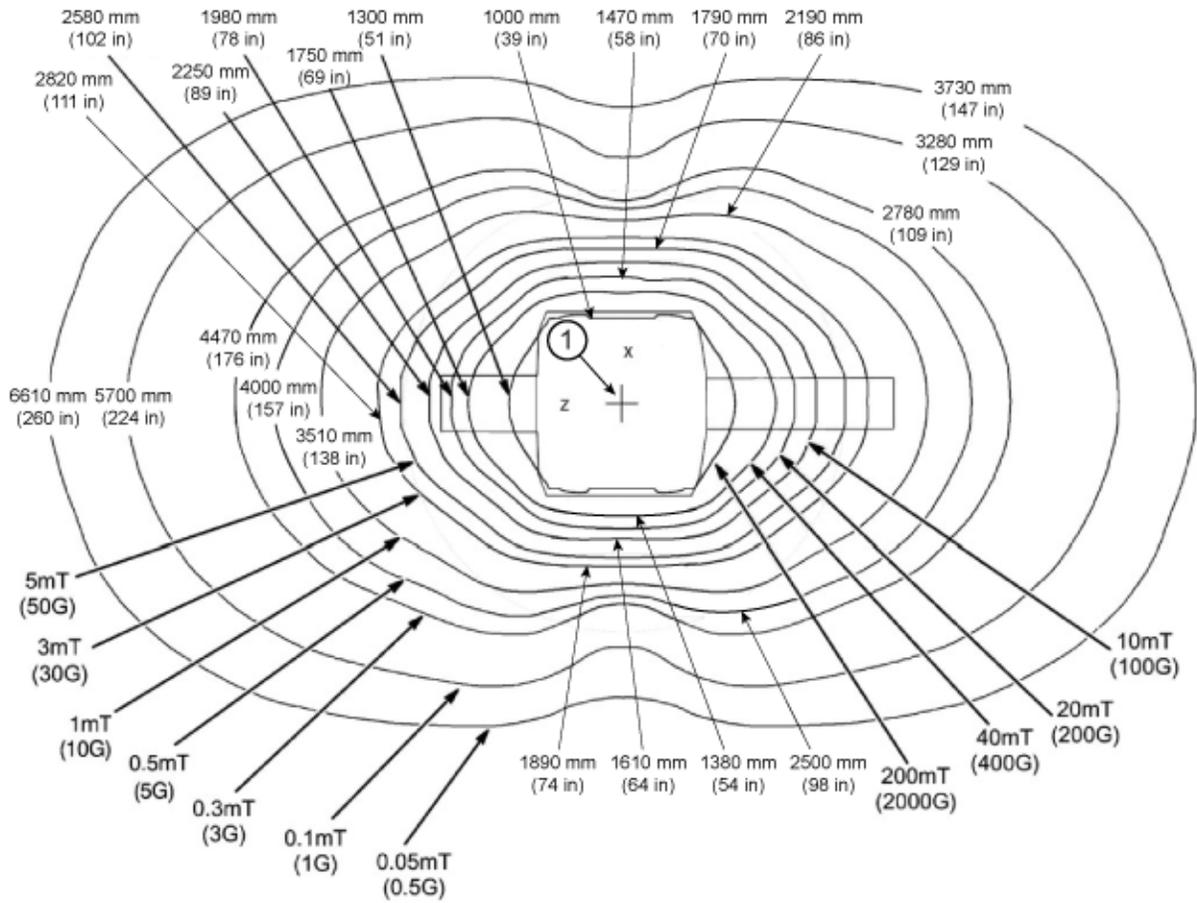
- Magnetic shielding
- Earth's magnetic field
- Other magnetic fields
- Stationary or moving metal

Figure 2-8 Magnetic Fringe Field Side View (for LCC RD magnet)



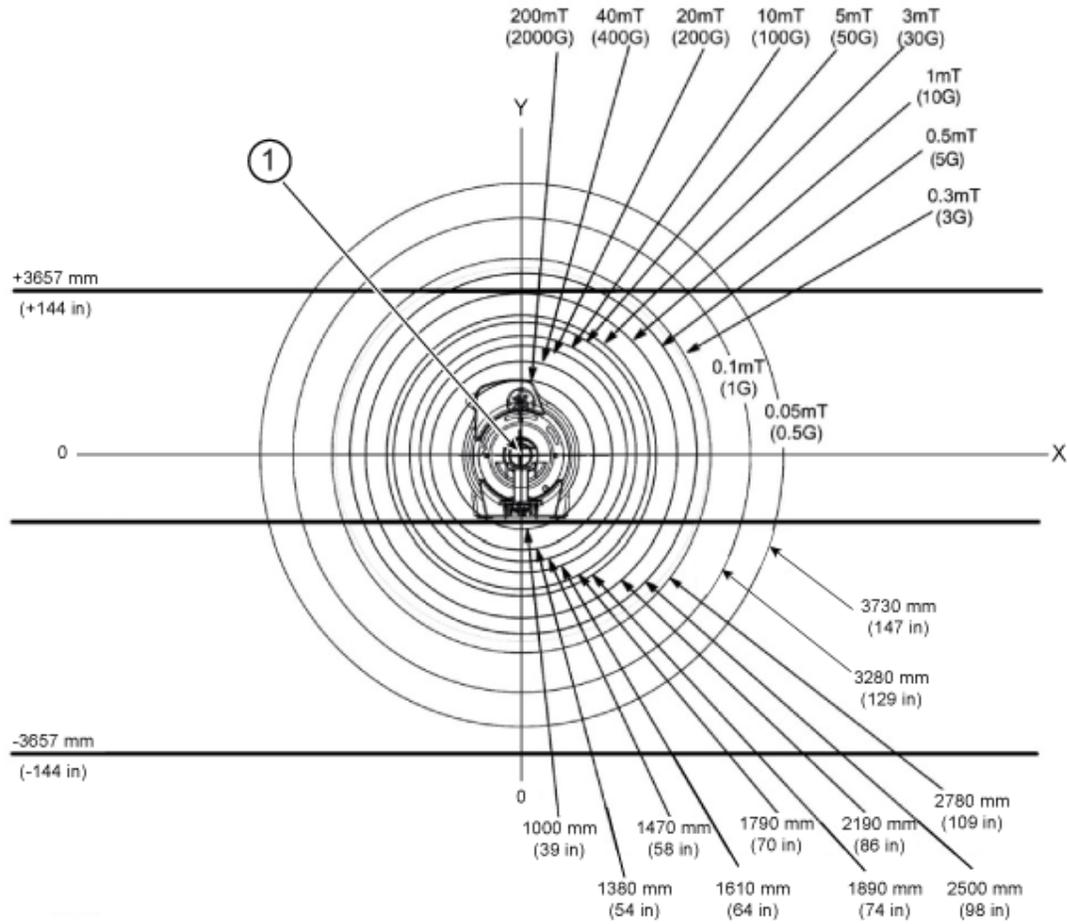
| Item | Description |
|------|------------------|
| 1 | Magnet isocenter |

Figure 2-9 Magnetic Fringe Field Top View (for LCC RD magnet)



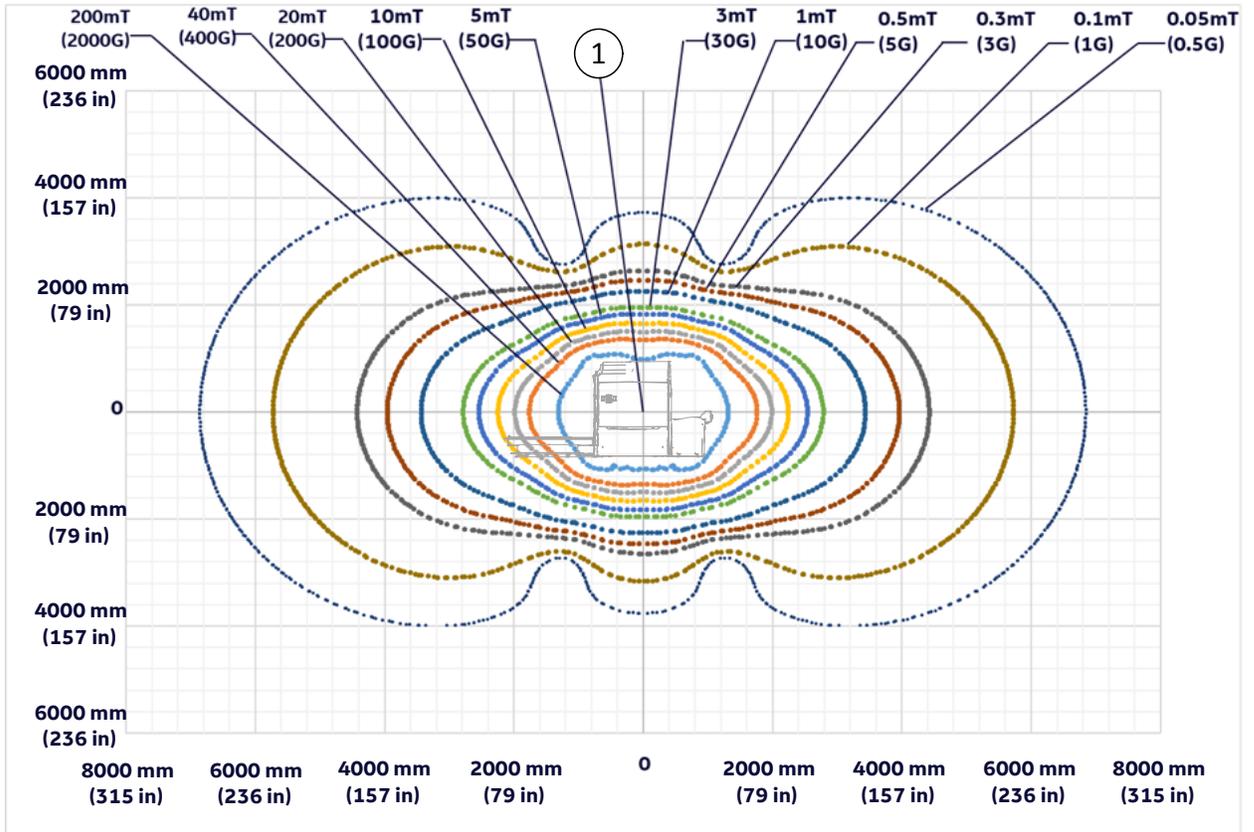
| Item | Description |
|------|------------------|
| 1 | Magnet isocenter |

Figure 2-10 Magnetic Fringe Field Front View (for LCC RD magnet)



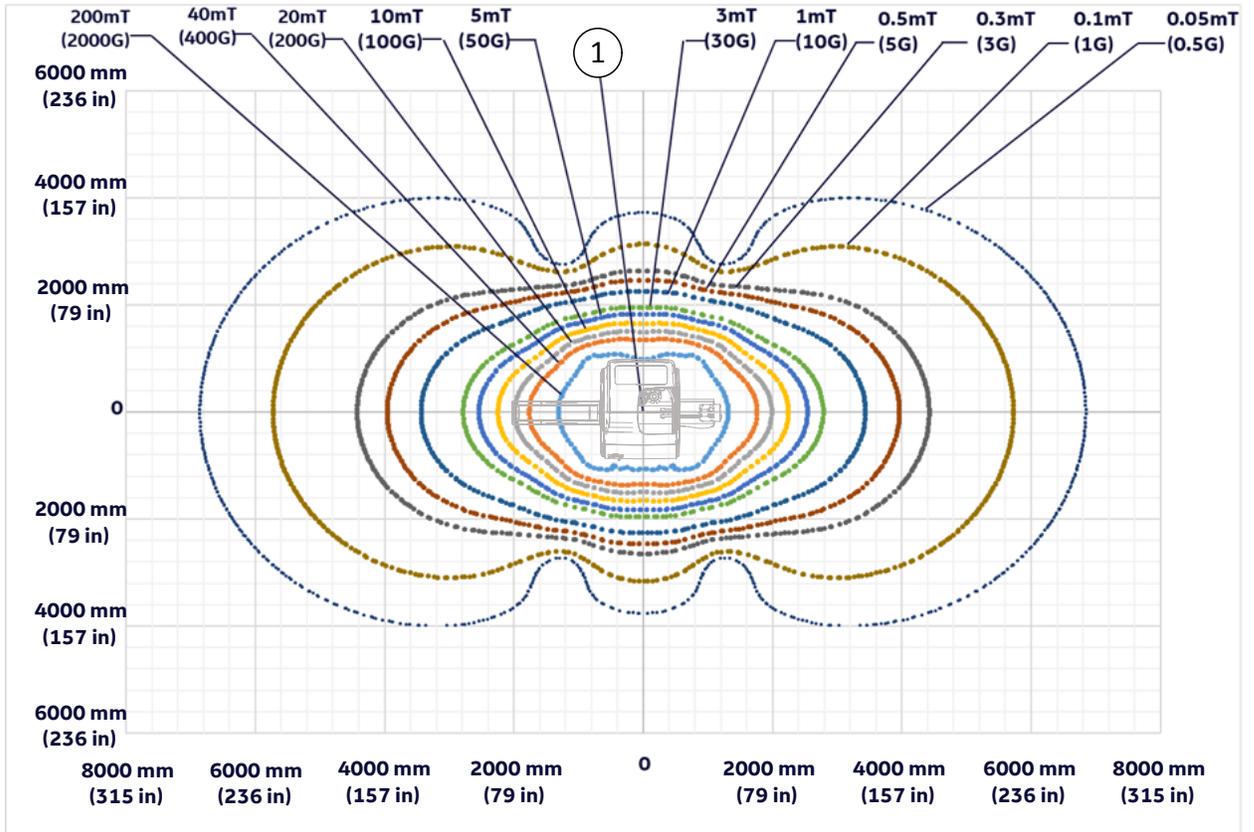
| Item | Description |
|------|------------------|
| 1 | Magnet isocenter |

Figure 2-11 Magnetic Fringe Field Side View (for PM Magnet)



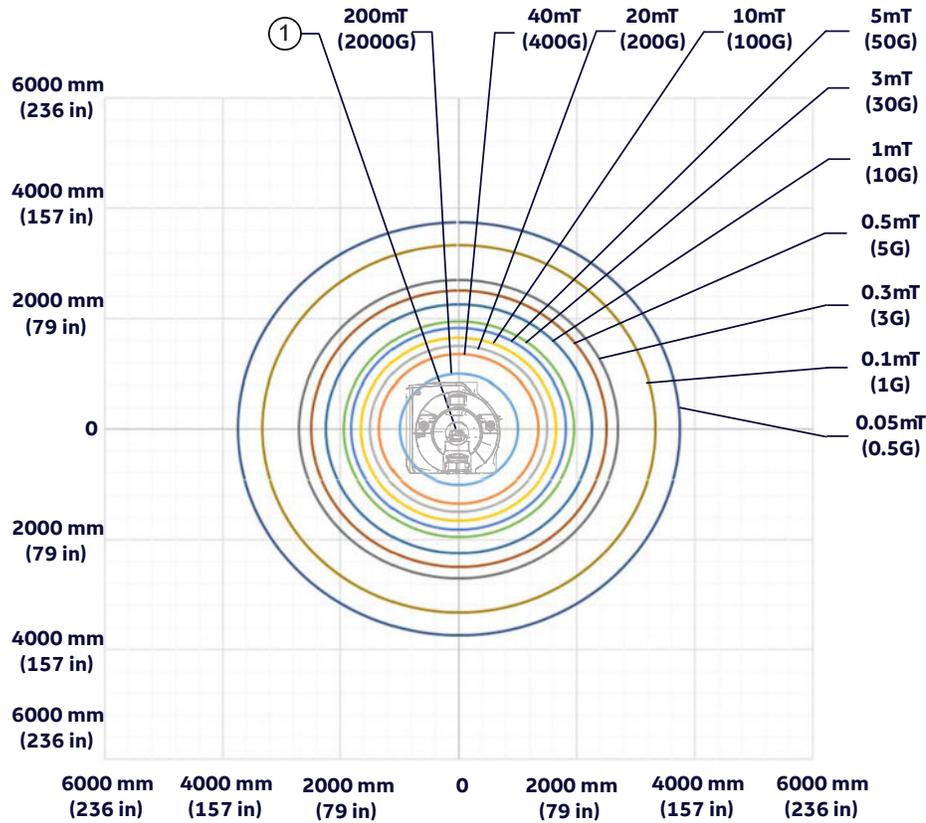
| Item | Description |
|------|------------------|
| 1 | Magnet isocenter |

Figure 2-12 Magnetic Fringe Field Top View (for PM Magnet)



| Item | Description |
|------|------------------|
| 1 | Magnet isocenter |

Figure 2-13 Magnetic Fringe Field Front View (for PM Magnet)

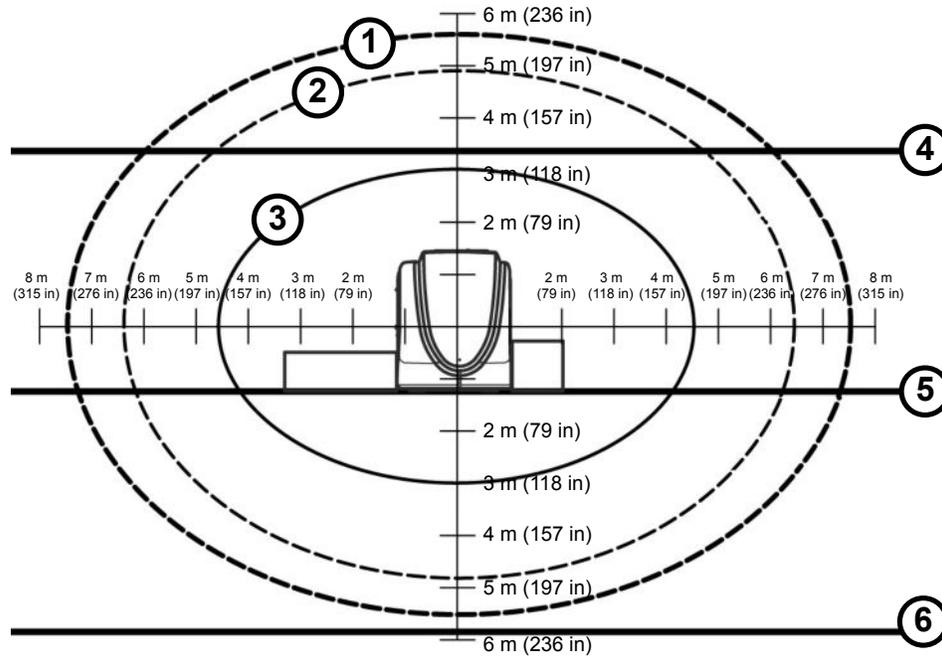


| Item | Description |
|------|------------------|
| 1 | Magnet isocenter |

2.6.2 Interference from Changing Magnetic Fields

Metal objects moving within the magnet sensitivity lines can produce a field disturbance during clinical imaging. If the metal object is moving it will produce a fluctuating dipole type of field which causes image artifacts. As an example, a car driven inside the moving metal line will act as a dipole and produce a time varying field which changes the magnet's main field during the scanning. The same vehicle may park within the moving metal line and remain parked during clinical scanning without impact to the main field.

Figure 2-14 Magnet Moving Metal Sensitivity Line Plot (Side View, LCC RD and PM magnet)

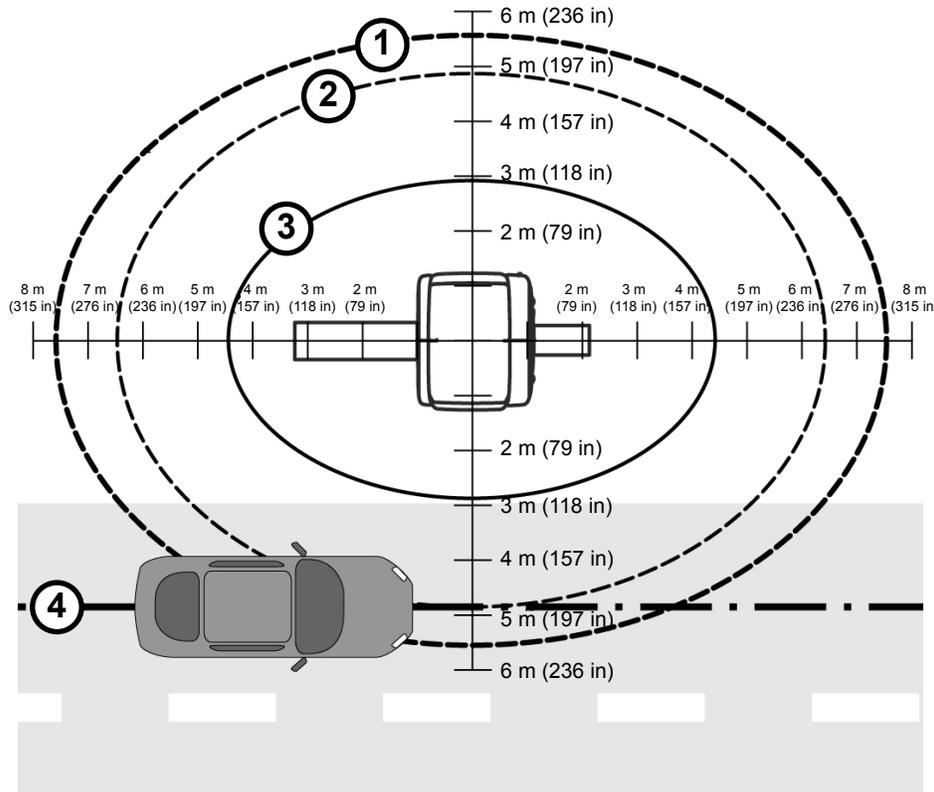


| Item | Description | Item | Description |
|------|---------------------------------|------|-------------------|
| 1 | Trucks, Buses | 4 | Floor Above |
| 2 | Cars, Pickups, Vans, Ambulances | 5 | Magnet Room Floor |
| 3 | 3 Gauss line | 6 | Floor Below |

NOTE

The magnet isocenter, which is 1070 mm (42.1 in.) above the floor, is the origin of both the x-axis and the y-axis.

Figure 2-15 Magnet Moving Metal Sensitivity Line Plot (Top View, LCC RD and PM Magnet)



| Item | Description | Item | Description |
|------|---------------------------------|------|------------------------|
| 1 | Trucks, Buses | 3 | 3 Gauss line |
| 2 | Cars, Pickups, Vans, Ambulances | 4 | Center of Driving Lane |

Table 2-2 Magnet Moving Metal Requirements

| Metal Objects Category | Definition Of Distance Location | Magnet Minimum Distance Radial X Axial ¹ m (ft.) |
|---|---|--|
| Objects 45.36 - 181.44 kg (100 - 400 lb.) | Distance from isocenter radial x axial | 0.3 mT (3 G) line |
| Cars, Minivans, Vans, Pickup Trucks, Ambulances | Distance from isocenter measured to center of driving or parking lane radial x axial | 4.72 x 6.40 (15.5 x 21) |
| Bus, Trucks (Utility, Dump, Semi) | Distance from isocenter measured to center of driving or parking lane radial x axial | 5.52 x 7.47 (18.1 x 24.5) |
| Objects > 181.44 kg (400 lb.), Elevators, Trains, Subways | Place a directional probe (for example, flux gate sensor) at isocenter of proposed magnet location aligned along the Z-axis. Measure peak-to-peak magnetic field change (DC). | See Note 2 and 3 below |

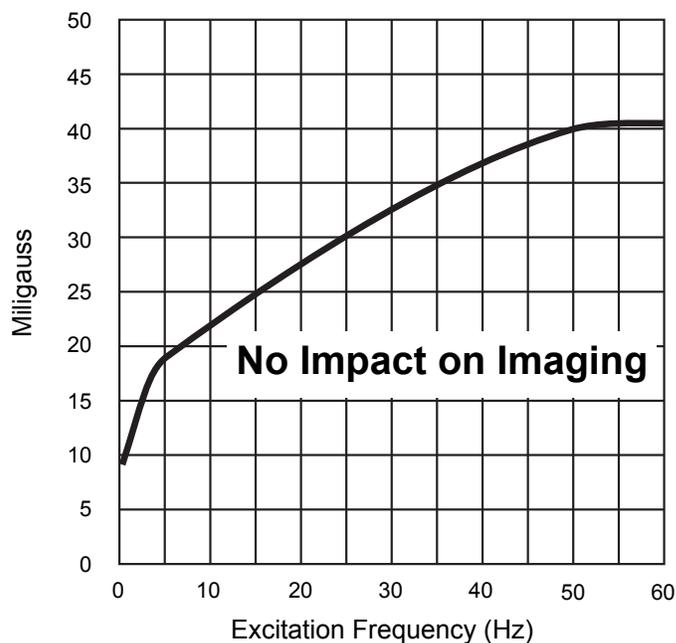
Table 2-2 Magnet Moving Metal Requirements (Table continued)

| Metal Objects Category | Definition Of Distance Location | Magnet Minimum Distance Radial X Axial ¹ m (ft.) |
|---|---------------------------------|--|
| <p>Notes:</p> <ol style="list-style-type: none"> 1. Radial distances are magnet X and Y axis. Axial distances are magnet Z axis. 2. For LCC RD series magnet: EXAMPLE: For moving metal requirements of objects > 181.44 kg (400 lb.) category, you can use the time history of the occurrence to determine what Tesla (Gauss) level to use. <ol style="list-style-type: none"> a. If the site has elevators or counter weights near the magnet, and the elevator can stop on the floors for longer than 20 seconds (which is usually the case), the peak-to-peak reading (Z-axis disturbance) must be less than 443 nanotesla (4.43 milligauss). b. If the site has a subway nearby and the field disturbance is less than 5 seconds, the peak-to-peak reading (Z-axis disturbance) must be less than 443 nanotesla (4.43 milligauss). c. Use 443 nanotesla (4.43 milligauss) peak-to-peak. 3. For PM series magnet: EXAMPLE: For moving metal requirements of objects > 181.44 kg (400 lb.) category, you can use the time history of the occurrence to determine what Tesla (Gauss) level to use. <ol style="list-style-type: none"> a. If the site has elevators or counter weights near the magnet and the elevator can stop on the floors for longer than 20 seconds (which is usually the case), the peak-to-peak reading (Z-axis disturbance) must be less than 618 nanotesla (6.18 milligauss). b. If the site has a subway nearby and the field disturbance is less than 2 seconds, the peak-to-peak Tesla (Gauss) reading (Z-axis disturbance) must be less than 618 nanotesla (6.18 milligauss). c. Use 618 nanotesla (6.18 milligauss) peak-to-peak. | | |

2.6.3 Electrical Current

1. Electrical current in high voltage power lines, transformers, motors, or generators near the magnet may affect magnetic field homogeneity.
2. Magnetic field interference at 50 or 60 Hz must not exceed 4 μT (40 mG) RMS at the magnet location (see [Figure 2-16 Magnet Allowable Milligauss vs. Line Frequency for AC Equipment on page 38](#)).
3. The following equation can be used as a general guide in determining allowable current in feeder lines at a given distance from the magnet isocenter:
 - a. For 1.5T Magnet: $I = (20X^2)/S$
 - b. I = Maximum allowable RMS single phase current (in amps) or maximum allowable RMS line current (in amps) in three phase feeder lines
 - c. S = Separation (in meters) between single phase conductors or greatest separation between three phase conductors
 - d. X = Minimum distance (in meters) from the feeder lines to isocenter of the magnet

Figure 2-16 Magnet Allowable Milligauss vs. Line Frequency for AC Equipment



Refer to [Sample Calculation AC Power Equipment Minimum Distance on page 150](#) for additional examples.

2.6.4 Non-MR System Equipment Sensitivity to Magnetic Fields

Site plans must include consideration for magnetic field interaction with all customer equipment.

This section lists equipment known to be sensitive to high magnetic fields.

Use the table for reference only. The Tesla (Gauss) limits in the table are approximate for that type of equipment. Refer to OEM manuals for the equipment at your site to determine the actual Tesla (Gauss) limits.

Table 2-3 Magnetic Proximity Limits (For Reference Only)

| mT (Gauss) Limit | Equipment | |
|-------------------------|--------------------------------------|---|
| 0.05mT (0.5 G) | Nuclear camera | |
| 0.1mT (1 G) | Positron Emission Tomography scanner | Video display (tube) |
| | Linear Accelerator | CT scanner |
| | Cyclotrons | Ultrasound |
| | Accurate measuring scale | Lithotripter |
| | Analog image intensifiers | Electron microscope |
| | Bone Densitometers | |
| 0.3mT (3 G) | Power transformers | Main electrical distribution transformers |
| 0.5mT (5 G) | Cardiac pacemakers | Biostimulation devices |
| | Neurostimulators | |
| 1mT (10 G) | Magnetic computer media | Telephone switching stations |
| | Hard copy imagers | Water cooling equipment |
| | Line printers | HVAC equipment |
| | Video Cassette Recorder (VCR) | Major mechanical equipment room |
| | Film processor | Credit cards, watches, and clocks |
| | X-ray tubes | |
| | Large steel equipment, including: | |
| | Emergency generators | Air conditioning equipment |
| | Commercial laundry equipment | Fuel storage tanks |
| | Food preparation area | Motors greater than 5 horsepower |
| 5mT (50 G) | Metal detector for screening | Telephones |
| | LCD panels | |
| No Limit | Digital Detectors | |

2.7 Multiple MR System Requirements



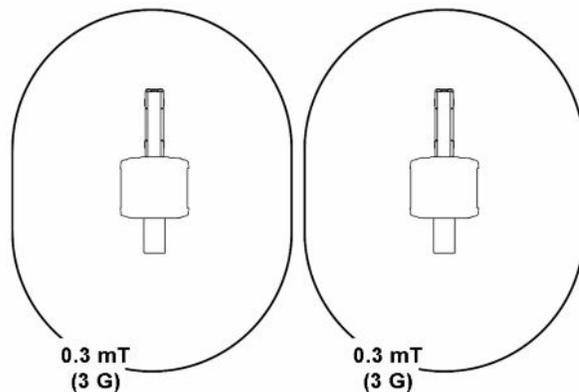
(Applies to all subsections within this section)

2.7.1 Multiple Magnets

When installing multiple magnets, the 0.3 mT (3 G) lines must not intersect or the magnets will be interactive. Contact the GE HealthCare Project Manager of Installation (PMI) for any questions regarding magnetic field interaction.

Magnet Rooms cannot share walls.

Figure 2-17 Two Magnet Installation (No Interaction)



2.7.2 Shared Equipment Rooms

When installing multiple MR Systems in a shared Equipment Room, of the same field strength, the following conditions must be met:

1. The RF cabinet of the existing installed system must be separated from the RF bay of the ISC by at least 2000 mm (79 in.).

This requirement does not apply if the existing system is one of the following: 1.5T SIGNA HDxt – SIGNA Works Edition (HD28), Brivo MR355/MR360, SIGNA Prime, SIGNA Creator/Explorer, SIGNA Star, SIGNA Star AIR, SIGNA Aviator, SIGNA Aviator AIR, SIGNA MR355/360, SIGNA MR380, SIGNA Victor, SIGNA Voyager, SIGNA Voyager AIR, Discovery MR450, Optima MR450w, SIGNA Artist, SIGNA Artist Evo, SIGNA Pioneer, SIGNA Hero, Discovery MR750, Discovery MR750w, SIGNA Architect, SIGNA Premier, SIGNA PET/MR, or SIGNA 7T.

2. The penetration panel of the other system must be separated from the penetration wall of the ISC by at least 3000 mm (118 in.).
3. Cables from different MR Systems must not be routed together.
4. Two systems cannot share common power or ground feeds.

NOTE

The distances shown in [Figure 2-18 Cabinet Separations in Shared Equipment Room \(Top View\) on page 41](#) must be maintained between the RF cabinet of the new system and

existing RF cabinet of a non-GE HealthCare MR System. The distance is based on the location of the RF amplifier that is inside the ISC, not the location of the ISC.

* The 2000 mm (79 in.) requirement does not apply if the existing system is one of those listed in the requirements in item 1 above.

Figure 2-18 Cabinet Separations in Shared Equipment Room (Top View)

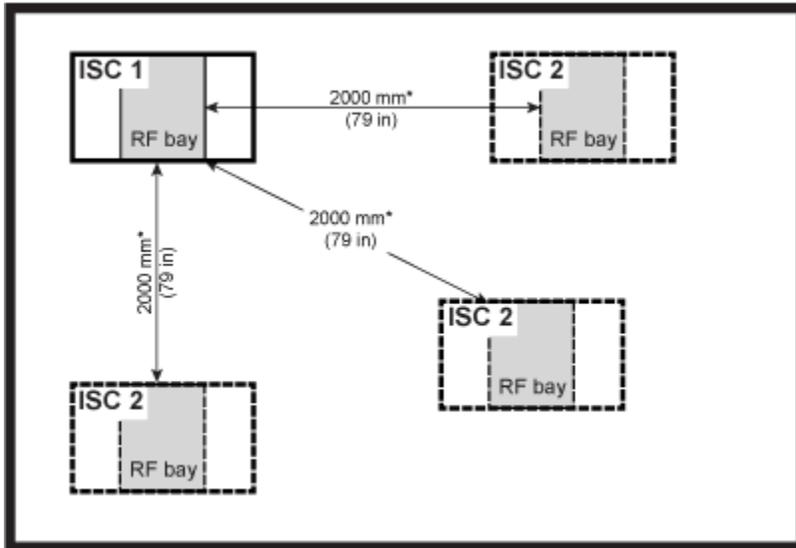
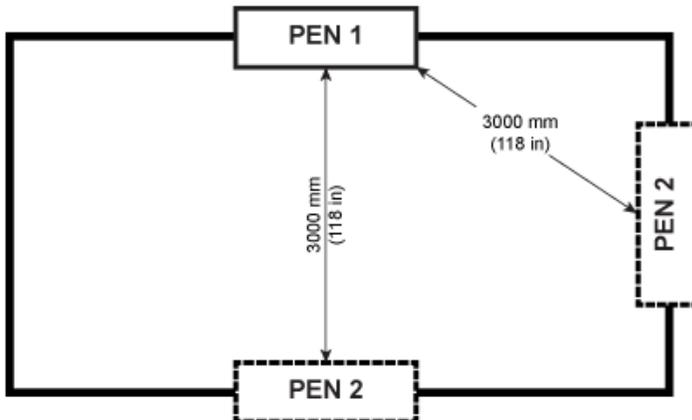


Figure 2-19 Panel Separations in Shared Equipment Room (Top View)



2.8 MR Suite Temperature and Humidity



(Applies to all subsections within this section)

This section provides temperature and humidity requirements for the MR suite.

NOTE

Make sure the HVAC system has the correct capacity for the room size, equipment heat output, and environmental conditions to maintain correct temperature and humidity for the protection of the patient.

Specific construction requirements for each room can be found in the following chapters:

- Magnet Room
- Equipment Room
- Control Room

2.8.1 Temperature and Humidity Requirements

1. The customer is responsible for HVAC system design, purchase, and installation.
2. The temperature and humidity requirements must not be exceeded at any point during the day (both working or non-working hours).
3. A separate thermostat must be provided for the Magnet Room.

Table 2-4 Room Temperature and Humidity Requirements

| Room | Temperature | | Humidity | |
|--|------------------------------|-----------------------------------|-----------|----------------------------|
| | Range °C (°F) | Change °C/Hr (°F/Hr) ¹ | Range %RH | Change %RH/Hr ² |
| Equipment Room (at Inlet to Equipment) | 15-32 (59-89.6) ³ | 3 (5) | 30-75 | 5 |
| Magnet Room | 15-21 (59-69.8) | 3 (5) | 30-60 | 5 |
| Operator Room | 15-32 (59-89.6) | 3 (5) | 30-75 | 5 |

Notes:

1. Operating temperature gradient limits shall be between -3°C/Hr (-5°F/Hr) and 3°C/Hr (5°F/Hr), when averaged over 1 hour.
2. Operating humidity gradient limits shall be between -5% RH/hour and 5% RH/hour, when averaged over 1 hour.
3. Maximum ambient temperature is derated by 1°C per 300 m above 950 m (not to exceed 2600 m).

2.8.2 Equipment Heat Output Specifications

This section details the heat output for specific components. These heat outputs define the minimum, maximum and an assumed average condition over a 12-hour period. Actual heat output and room temperature may vary due to environmental factors, room insulation, clinical usage, and any non-GE HealthCare equipment used in the MR suite. Also, due to large variations in heat loads, the HVAC system may require unloaders, hot gas bypass, and reheat to maintain humidity levels.

Table 2-5 System Heat Output for Air Cooling

| Component | Magnet Room W (BTU/hr) | | | Equipment Room W (BTU/hr) | | | Control Room W (BTU/hr) | | |
|---|---------------------------|----------------|---------------|------------------------------|------------------|----------------|----------------------------|---------|------|
| | Maximum | Average | Idle | Maximum | Average | Idle | Maximum | Average | Idle |
| Magnet (MAG) and Patient Transport Table (PT) | 2400 (8189) | 1200 (4095) | 561 (1915) | | | | | | |
| Main Disconnect Panel (MDP) | | | | 264 (901) | 132 (450) | 132 (450) | | | |
| Integrated System Cabinet (ISC) | | | | 7100 (24232) | 2130* (7270*) | 280* (955*) | | | |
| Integrated Cooling Cabinet (ICC) | | | | 1000 (3412) | 500* (1706*) | 0* | | | |
| Cryocooler Compressor (CRY) | | | | 500 (1706) | 500 (1706) | 500 (1706) | | | |
| Magnet Monitor (MON) | | | | 60 (205) | 60 (205) | 60 (205) | | | |
| Penetration Panel (PP) for remote (Off the Wall) siting configuration | | 0 | | 0 | 0 | 0 | | | |
| Operator Work-space equipment (OW) | | | | | | | 1450 (4947) | | |

NOTE

For ISC and ICC, the Average value is calculated using Standby mode and the Idle value is calculated using Night Mode (Power Off Mode).

Table 2-6 System Options Heat Output for Air Cooling

| Component | Magnet Room W (BTU/hr) | | | Equipment Room W (BTU/hr) | | | Control Room W (BTU/hr) | | |
|-----------------------|---------------------------|---------|------|------------------------------|-----------|------|----------------------------|---------|------|
| | Maximum | Average | Idle | Maximum | Average | Idle | Maximum | Average | Idle |
| MR Elastography (MRE) | | | | | 141 (480) | | | | |

2.9 Facility Coolant Requirements



(Applies to all subsections within this section)

Important

Equipment Failure. A continuous supply of facility liquid coolant to the Integrated Cooling Cabinet (ICC) is required at all times for correct system operation. Failure to provide liquid coolant with the requirements listed in this section may cause equipment failure.

2.9.1 Integrated Cooling Cabinet (ICC) Coolant Requirements

1. The facility must provide an uninterrupted supply of liquid coolant to the Integrated Cooling Cabinet (ICC) at magnet delivery. Coolant circuit must be operational at magnet delivery.
2. The facility must provide pipe/hose, filter, and connectors to the ICC.
3. The customer must provide and install an in-line flow meter on either the supply or return facility coolant hose. The flow meter must be capable of visually displaying volumetric flow between 40 and 100 L/min (10.5 and 26.4 GPM) and configured for the properties of the cooling fluid in use.
4. For sites without insite connectivity, the customer must provide and install an in-line thermometer on the supply facility coolant hose. The thermometer must be capable of visually displaying temperatures covering 5 to 15°C (41 to 59°F) and configured for the properties of the cooling fluid in use.

Table 2-7 Facility Liquid Coolant Requirements

| Parameter | Requirements |
|--|--|
| Availability | Continuous |
| Antifreeze | 0-40% propylene glycol or ethylene glycol |
| Minimum Flow | 50 L/min (13.2 GPM) |
| Maximum Flow | 80 L/min (21.1 GPM) |
| Nominal Flow | 60 L/min (15.8 GPM) |
| Maximum Pressure Drop in ICC at Minimum Flow | 1.8 bar (26.1 psi) with 40% propylene glycol-water or ethylene glycol-water; 1021 kg/m ³ density 1.3 bar (19.3 psi) with pure water; 994 kg/m ³ density |
| Maximum Pressure Drop in ICC at Maximum Flow | 3.4 bar (49.3 psi) with 40% propylene glycol-water or ethylene glycol-water; 1021 kg/m ³ density 2.5 bar (36.5 psi) with pure water; 994 kg/m ³ density |
| Maximum Inlet Pressure to ICC | 5.52 bar (80 psi) |
| Chiller Size | Minimum 36 kW |
| Condensation Protection | Facility Plumbing to the ICC must be properly routed and insulated to prevent equipment damage or safety hazards |
| Minimum Continuous Heat Load | 7.5 kW |
| Inlet Temperature | 5 to 15°C (41 to 59°F) measured at the inlet to the ICC |

Table 2-7 Facility Liquid Coolant Requirements (Table continued)

| Parameter | Requirements |
|---|---|
| Customer supplied feeder hose (from main water supply to ICC) | 25.4 mm (1 in.) minimum hose inside diameter If the hose is longer than 10 m (32.8 ft.) and shorter than 30 m (98.4 ft.), a hose with a 31.75 mm (1.25 in.) minimum ID is recommended. If using 31.75 mm (1.25 in.) hose, an adaptor is required to reduce the inner diameter to 25.4 mm (1 in.) for the ICC connection. |

Table 2-8 Facility Water Quality Requirements

| Parameter | Requirement |
|-------------------------|---|
| pH Value | 6.5 to 8.2 at 25 °C (77 °F) |
| Electrical Conductivity | < 0.8 mmho/cm |
| Chloride Ion | < 200 ppm |
| Sulfate Ion | < 200 ppm |
| M-Alkalinity | < 100 ppm |
| Total Hardness | < 200 ppm |
| Calcium Hardness | < 150 ppm |
| Ionic Silica | < 50 ppm |
| Iron | < 1.0 ppm |
| Copper | < 0.3 ppm |
| Sulfide Ion | None, not detectable |
| Ammonium Ion | < 1.0 ppm |
| Residual Chlorine | < 0.3 ppm |
| Free Carbon Dioxide | < 4.0 ppm |
| Stability Index | 6.0 to 7.0 |
| Suspended Matter | < 10 ppm |
| Particle Size | < 100 micron (with field changeable filter) |

Figure 2-20 MR System Water Cooling Block Diagram for standard (On the Wall) siting configuration

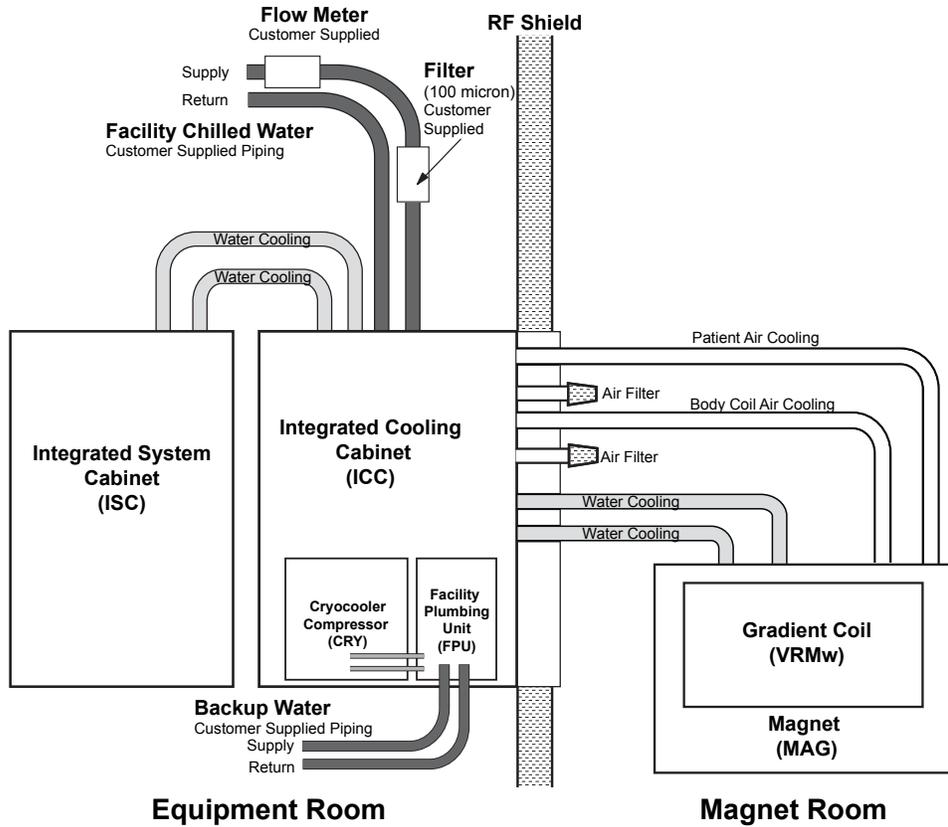
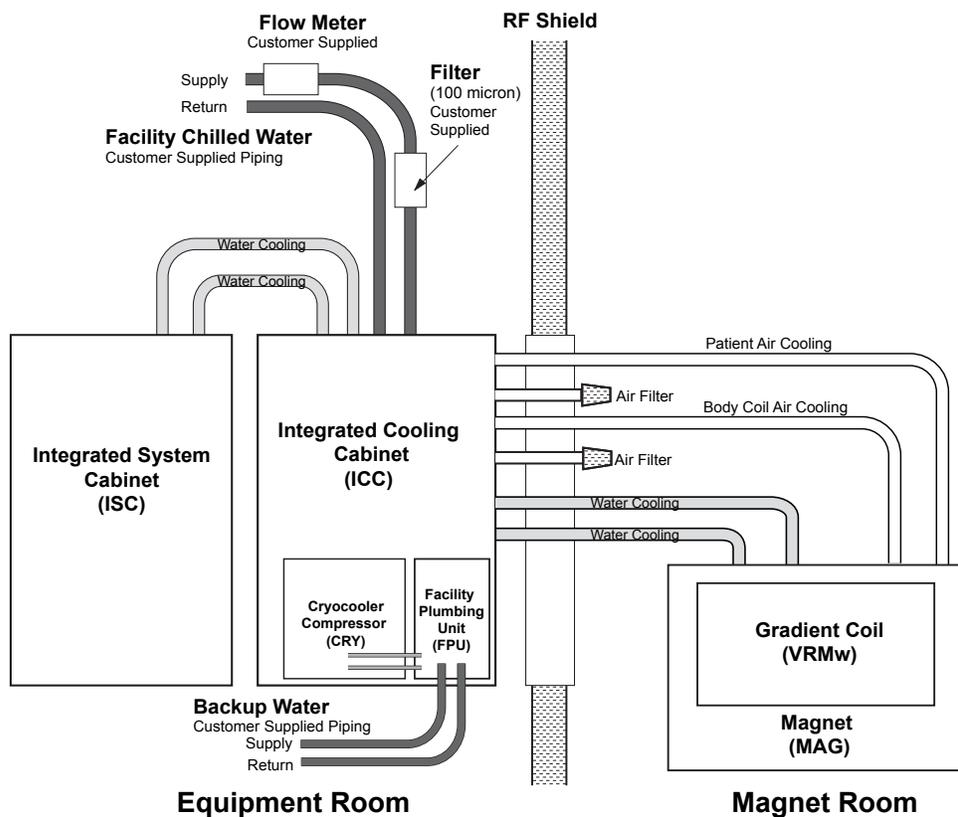


Figure 2-21 MR System Water Cooling Block Diagram for remote (Off the Wall) siting configuration



2.9.2 Emergency Backup Facility Coolant Requirements

The customer must balance the cost of cryogenics and local controls with the cost of emergency backup facility coolant. There are two options for emergency backup, either total ICC backup or Cryocooler Compressor backup.

The facility may provide an optional emergency backup coolant supply in one of the following configurations:

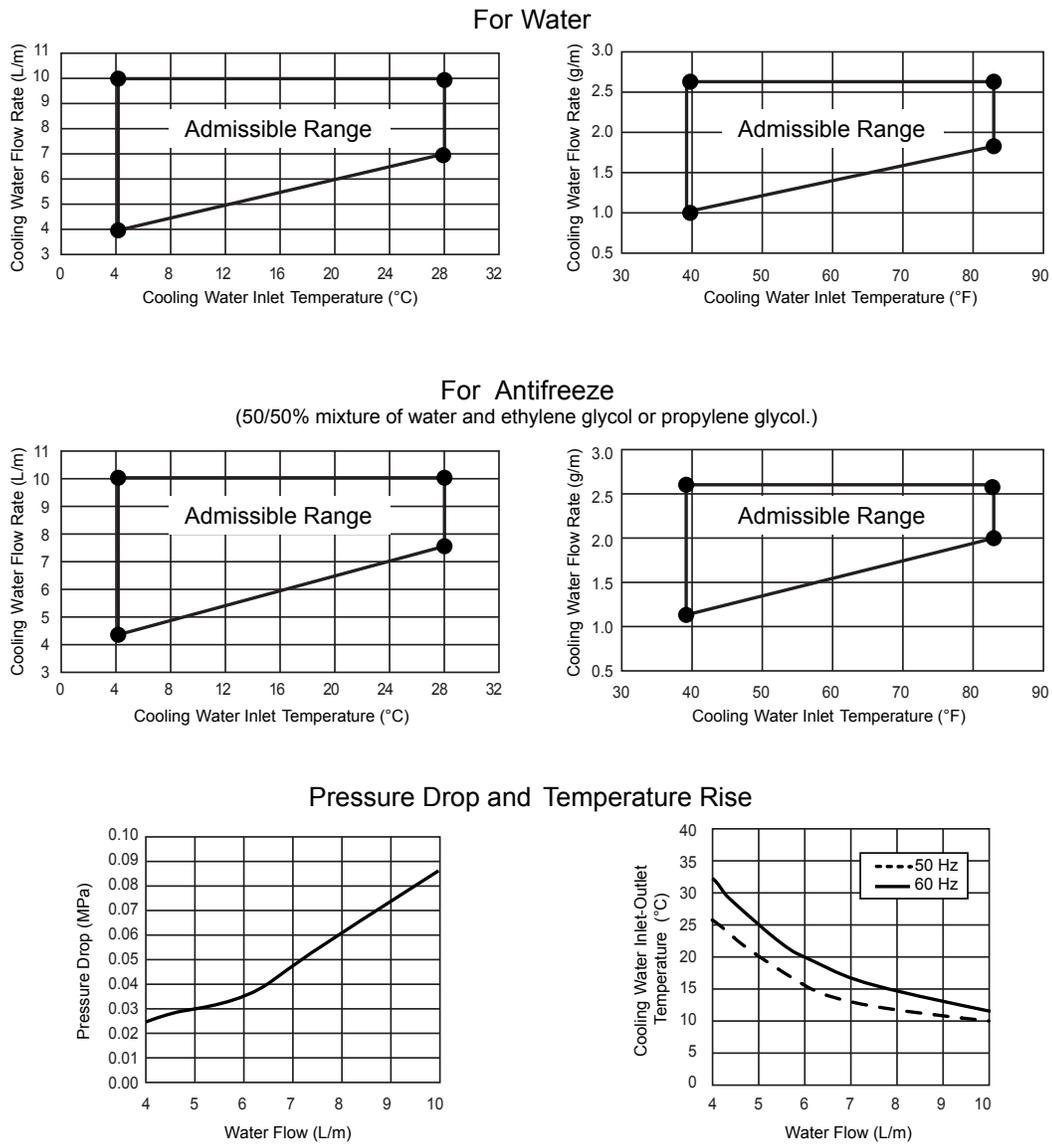
1. Total ICC backup:
 - a. The facility is responsible for the connection of all hoses of a backup system.
 - b. Coolant must meet all other ICC coolant requirements listed in [2.9.1 Integrated Cooling Cabinet \(ICC\) Coolant Requirements on page 44](#).

2. Cryocooler Compressor backup only:

Backup coolant may be routed to the ICC backup water port for the Cryocooler compressor at the location indicated in [Figure 2-20 MR System Water Cooling Block Diagram for standard \(On the Wall\) siting configuration on page 46](#) with the following requirements:

- a. The emergency coolant supply must be drained to the facility through customer supplied 12.5 mm (0.5 in.) hose and must not back-feed to the ICC.
- b. Coolant must meet all other ICC coolant requirements listed in [2.9.1 Integrated Cooling Cabinet \(ICC\) Coolant Requirements on page 44](#).
- c. The facility is responsible for coolant, 12.5 mm (0.5 in.) pipe/hose, filters, and connectors to supply the coolant to the ICC emergency facility coolant supply line (12.5 mm (0.5 in.) hose with a female threaded connector). The emergency coolant supply line is available from the Facility Plumbing Unit on the ICC. The hose comes out from the bottom rear of the ICC.
- d. The charts below show the coolant flow rate and temperature requirements for the Cryocooler Compressor:

Figure 2-22 Cryocooler Water Cooling Requirements



2.10 MR Suite Electrical Requirements



(Applies to all subsections within this section)

2.10.1 General Electrical Requirements

1. Customer is required to install a Main Disconnect Panel (MDP):
 - a. GEHC supplied MDP, M70022MB and M70022MC Design setup. See [2.10.2 GE Supplied Main Disconnect Panel \(MDP\) Specifications for M70022MB and M70022MC on page 52](#).
 - b. For Customer-supplied MDP:
 - i. Customer-supplied MDP may not be permissible in all regions. Contact your GE HealthCare Project Manager of Installation (PMI) to verify local requirements.
 - ii. MDP Design Requirements: [2.10.3 Customer-supplied Main Disconnect Panel \(MDP\) Requirements \(exempt countries only*\) on page 54](#).
 - iii. MDP Design Setup [Figure 2-24 Customer-supplied MDP MR System Main Disconnect Panel \(MDP\) Setup on page 56](#).
2. At least one remote Emergency Off push-button shall be installed in a location that is visible and accessible to the device operator (Control Room or Magnet Room). The push-button shall be normally closed and require operator action to release after activation (for example, twist and pull). GE HealthCare recommends installing two remote Emergency Off push buttons, installed in the Control Room and Magnet Room.
3. The facility must provide system power to the MDP.
4. All associated transformers and cables must be correctly sized for system power requirements.
5. The facility must connect the GE-supplied cabling from the MDP to the Cryocooler Compressor (F-50SH) in the Integrated Cooling Cabinet (ICC).
6. Runs E0009, E3030 and M3030 are GE-supplied. All other wiring shown in [Figure 2-23 GE-supplied Main Disconnect Panel \(MDP\) Setup for M70022MB and M70022MC on page 53](#) and [Figure 2-24 Customer-supplied MDP MR System Main Disconnect Panel \(MDP\) Setup on page 56](#) must be customer supplied and installed. A customer-supplied substitute for E0009 can be used if the supplied run is shorter than required.
7. All feeder circuits require dedicated ground wires.

Table 2-9 Facility Power Requirements

| Component | Parameter | Requirements | |
|--------------------------------|---------------------|--------------|--------------------|
| At Main Disconnect Panel (MDP) | Voltage / Frequency | 480 VAC | 60 ±3 Hz |
| | | 415 VAC | 50 ±3 Hz, 60 ±3 Hz |
| | | 400 VAC | 50 ±3 Hz, 60 ±3 Hz |
| | | 380 VAC | 50 ±3 Hz, 60 ±3 Hz |

Table 2-9 Facility Power Requirements

| Component | Parameter | Requirements | |
|-----------------------------------|--|--|--|
| | Daily Voltage Variation | Customer to provide +7.5% / -10% from nominal at MDP input under all line and load conditions. This includes variation of power source and transmission losses up to the MDP. | |
| | Phase | Input power to the MDP may use one of the following configurations: <ul style="list-style-type: none"> A 3 phase solidly grounded WYE with Ground (3 Wire + Ground) A neutral conductor is not required for MR System operation. If a neutral conductor is present, it can be terminated on the neutral bus provided in the GE-supplied MDP. A 3 phase floating DELTA with Ground (3 Wire + Ground). Do not connect a corner grounded DELTA source. Note: Some UPS options may require a neutral (refer to manufacturer documentation for requirements). | |
| | Phase Balance | Difference between the highest phase line-to-line voltage and the lowest phase line-to-line voltage must not exceed 2% | |
| | Power Quality | Recommended THD-V of less than 2.5% | |
| | Facility Zero Voltage Reference Ground | <ul style="list-style-type: none"> The facility ground for the MR System must originate at the system power source (that is, transformer or first access point of power into the facility) and be continuous to the MR System Main Disconnect Panel (MDP) in the room. Main facility ground conductor to Main Disconnect Panel (MDP) must be appropriately sized insulated copper wire. The main facility ground to the Main Disconnect Panel (MDP) must meet local codes. | |
| | Power Availability | Continuous facility power is required at all times for operation of the Cryocooler (CRY) to minimize cryogen consumption. | |
| Service receptacle in Magnet Room | Voltage / Frequency | 100-120 VAC 60 Hz (North America) 200-240 VAC 50/60 Hz (International) | Receptacle required for small power tools. Local voltage and portable transformers for voltage values. |
| | Phase | 1 | |
| | Maximum Current | 20A (North America) 16A (International) | |
| Pneumatic Patient Alert | Voltage / Frequency | 100-120 VAC 60 Hz (North America) 200-240 VAC 50/60 Hz (International) | The Control Box must be mounted within reach of the operator and within 1.5 m (5 ft.) of an electrical outlet. |
| | Phase | 1 | |
| | Maximum Current | 20A (North America) 16A (International) | |
| Magnet Rundown Unit (MRU) | Voltage / Frequency | 100-120 VAC 60 Hz (North America) 200-240 VAC 50/60 Hz (International) | Connection type: Hardwired or permanently wired directly to facility power, no plugs or connectors allowed. 25 mm (1 in.) PVC Schedule 40 Conduit recommended Availability: Continuous Circuit Breaker: Dedicated AC disconnect required for both live and neutral connections |
| | Phase | 1 | |

Table 2-9 Facility Power Requirements (Table continued)

| Component | Parameter | Requirements | |
|---|---------------------|---|--|
| | Maximum Current | 1A | |
| Magnet Monitor (MON) | Voltage / Frequency | 100-120 VAC 60 Hz (North America) 200-240 VAC 50/60 Hz (International) | Power at the outlet must be continuously available. |
| | Phase | 1 | |
| | Maximum Current | 3A | |
| Optional MRE Resonant Acoustic Driver | Voltage / Frequency | 100-120 VAC 60 Hz (North America) 200-240 VAC 50/60 Hz (International) | |
| | Phase | 1 | |
| | Maximum Current | 20A (North America) 16A (International) | |
| Oxygen Monitor (OXY) Option | Voltage / Frequency | 100-120 VAC 60 Hz (North America) 200-240 VAC 50/60 Hz (International) | Connection type: Hardwired in unit |
| | Phase | 1 | |
| | Maximum Current | 0.9A | |
| Optional Physiological Acquisition Transceiver (PAT) Charging Station | Voltage / Frequency | 100-120 VAC 60 Hz (North America) 200-240 VAC 50/60 Hz (International) | The charging station must be mounted within 3000 mm (118 in.) of an electrical outlet. |
| | Phase | 1 | |
| | Maximum Current | 1.5A | |

Table 2-10 System Power Demand

| Equipment | Power Draw (kVA) |
|--|---|
| ISC PDU Continuous Power | 55 |
| ISC PDU 50 Millisecond Power | 68 |
| Cryo Compressor Continuous Power consumption | 9 |
| | Note: The manufacturer recommends a connection capable of 12 kVA. |
| Total system Continuous Power | 64 |
| Total System 50 Millisecond Power | 80 |

Table 2-11 Required Current per Input voltage setting

| Input Voltage (V) +7.5%/-10% | Total Current (A) |
|------------------------------|-------------------|
| 480 | 100 |
| 415 | 113 |

Table 2-11 Required Current per Input voltage setting (Table continued)

| Input Voltage (V) +7.5%/-10% | Total Current (A) |
|------------------------------|-------------------|
| 400 | 117 |
| 380 | 123 |

2.10.2 GE Supplied Main Disconnect Panel (MDP) Specifications for M70022MB and M70022MC

The customer is responsible for determining the suitability of the GE Supplied MDP with respect to governing electrical codes.

The GE HealthCare MDP consists of the following:

- A 3-pole 125A main circuit breaker rated for the total current of all the sub-breaker circuits.
- A 3-pole 110A circuit breaker rated for the current of the PDU circuit.
- A 3-pole 25A circuit breaker rated for the current of the Cryo-Compressor (CRY).
- All circuit breakers have a short circuit current interrupting rating of 25000 Amps.
- Auto restart on the Cryocooler circuit following loss and restoration of power.
- Two remote Emergency Off Buttons to be installed external to the MDP. Emergency Off removes power from all outputs when activated. MDP supports maximum E-off cable length of 100 meters when remote EPO push buttons are installed in the field.
- Manual restart push button to restore power after a power outage.
- Terminal blocks that can accept wire sizes for M70022MB are listed under [Table 2-13 GE Supplied MDP - Range of Standard stranded Conductors Accepted for M70022MB on page 54](#).
- Terminal blocks that can accept wire sizes for M70022MC are listed under [Table 2-14 GE Supplied MDP - Range of Standard stranded Conductors Accepted for M70022MC on page 54](#).
- Provision for terminating facility incoming neutral wire on the neutral terminal block.
- Multiple ground terminal blocks as required by panel design
- GE MDP M70022MC is listed and labeled by Nationally Recognized Testing Lab (NRTL) in accordance with UL 508A and bears UL and CE mark. These MDPs are certified as per “UL 508A and IEC 61439-2” standards.
- GE MDP M70022MB bears manufacturer’s CE mark and is certified as per “IEC 61439-2” standards.
- Power on indicators for ISC and CRYO COMPRESSOR outputs.
- Two isolated, normally open contact pairs that open when e-OFF is pressed or facility power is interrupted for use with optional accessories.
- Capability for single point lock-out/tag-out for the entire system (Mains Disconnect / Input Breaker) and a means to lock-out/tag-out each output breaker independently. All LOTO points support a standard sized hasp for lock-out.

Figure 2-23 GE-supplied Main Disconnect Panel (MDP) Setup for M70022MB and M70022MC

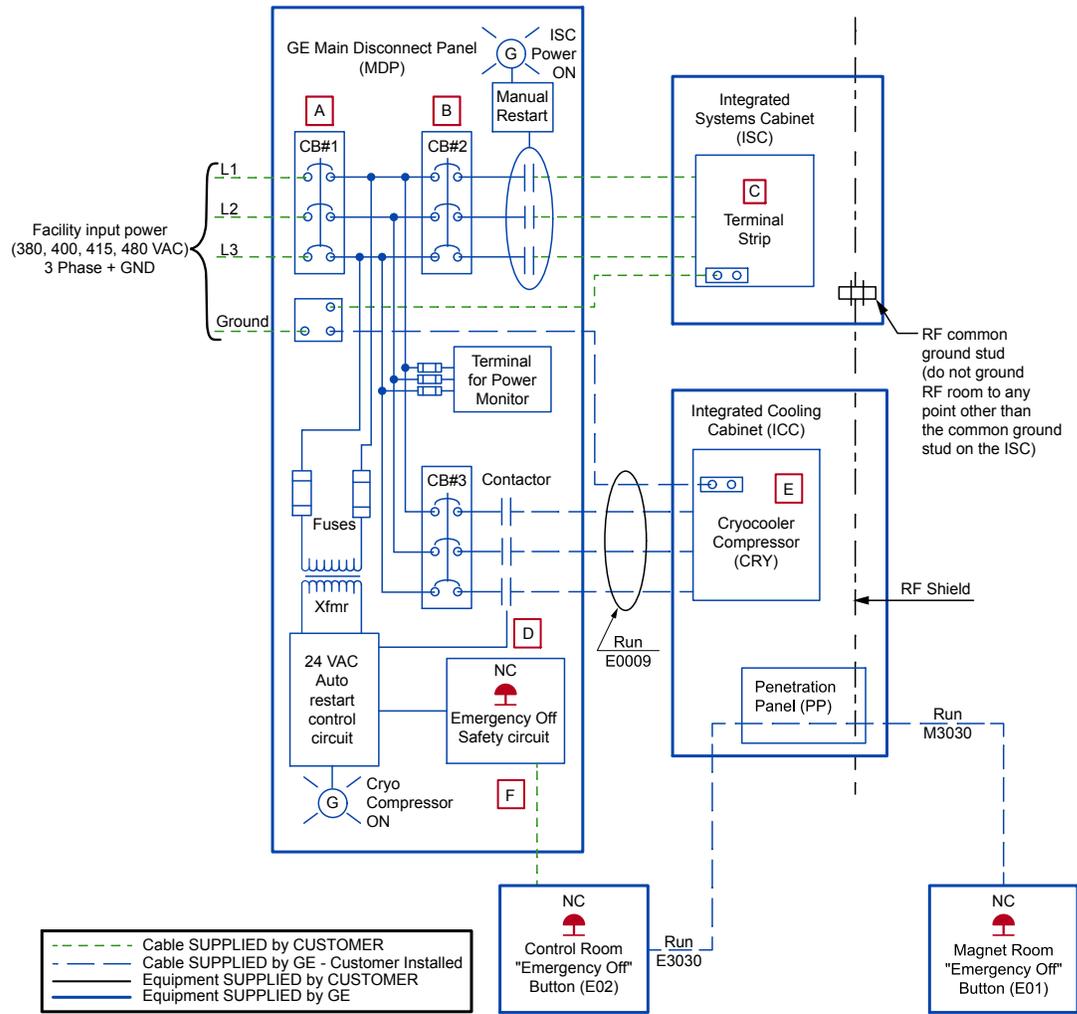


Table 2-12 GE-supplied MDP - Breaker Sizes for M70022MB and M70022MC

| Catalog No. | M70022MB, 5815927-2 | M70022MC, 5815927 |
|------------------------------|-----------------------------|-------------------|
| Description | CE MDP 380V - 415V with RCD | MDP 380V-480V |
| Mains Input Breaker, CB1 | 125A | 125A |
| ISC Breaker, CB2 | 110A | 110A |
| Cryo-Compressor Breaker, CB3 | 25A | 25A |

The labeled connections shown in [Figure 2-23 GE-supplied Main Disconnect Panel \(MDP\) Setup for M70022MB and M70022MC on page 53](#) can accept the range of standard stranded conductors shown in the tables below. All wire types, color, and sizing are to be selected in accordance with governing electrical codes.

Table 2-13 GE Supplied MDP - Range of Standard stranded Conductors Accepted for M70022MB

| Item | Phase | | Ground | |
|------|---------|-----------|--------|-----------|
| | sq mm | AWG/kcmil | sq mm | AWG/kcmil |
| A | 35-95 | 2-3/0 | 16-125 | 4-250 |
| B | 10-95 | 6-3/0 | 16-125 | 4-250 |
| C | 6-35 | 10-1 | 6-35 | 10-1 |
| D | 2.5-10 | 12-6 | 13-21 | 6-4 |
| E | 2.5-6 | 14-10 | 2.5-6 | 14-10 |
| F | 0.5-2.5 | 22-12 | | |

Table 2-14 GE Supplied MDP - Range of Standard stranded Conductors Accepted for M70022MC

| Item | Phase | | Ground | |
|------|---------|-----------|--------|-----------|
| | sq mm | AWG/kcmil | sq mm | AWG/kcmil |
| A | 35-95 | 2-3/0 | 35-125 | 2-250 |
| B | 10-95 | 8-3/0 | 35-125 | 2-250 |
| C | 6-35 | 10-1 | 6-35 | 10-1 |
| D | 2.5-10 | 14-8 | 13-21 | 6-4 |
| E | 2.5-6 | 14-10 | 2.5-6 | 14-10 |
| F | 0.5-2.5 | 22-12 | | |

2.10.3 Customer-supplied Main Disconnect Panel (MDP) Requirements (exempt countries only*)

NOTE

* The requirements listed below apply only to exempt countries. Please contact your GE HealthCare Project Manager of Installation (PMI) for the list of exempt countries.

WARNING



PERSONNEL INJURY OR EQUIPMENT DAMAGE

Customer supplied MDP must have correctly sized wires and rated components to meet the MR System Power Requirements.

NOTE

Refer to [8.5 Sample control schematic for customer-supplied MDP on page 153](#).

1. MDP shall provide Auto-Restart to the Cryocooler Compressor.
2. Manual Restart Capability
 - a. The MDP shall disconnect the ISC circuits upon power loss.
 - b. The MDP shall require a manual restart on the ISC circuits when power is reapplied after an outage.
3. Emergency Off Circuit

- a. The MDP shall have an emergency off control circuit that disables power to the entire MR System.
 - b. The emergency off circuit shall be actuated by a push button on the panel, and shall also be capable of being actuated by two remotely located push buttons.
 - c. Manual reset of the emergency off circuit shall be required to restore power to the entire system.
4. The MDP shall include three breakers, as specified in [Figure 2-24 Customer-supplied MDP MR System Main Disconnect Panel \(MDP\) Setup on page 56](#) and [Table 2-15 Customer Supplied MDP - Required Breaker Size on page 56](#). Output breakers will feed the PDU (located in the Integrated Systems Cabinet [ISC]) and Cryocooler Compressor (located in the Integrated Cooling Cabinet [ICC]).
 5. Lock-out/Tag-out:
 - a. The MDP shall provide single point lock-out/tag-out for the entire system and a means to lock-out/tag-out each output breaker independently.
 - b. The lock-out/tag-out feature shall accommodate a standard sized lock hasp.
 - c. The lock-out/tag-out features shall be accessible from the outside of the panel, without the need to open the panel door(s).
 6. The MDP shall have a Power ON indicator (Green light) on the panel.
 7. The MDP shall meet national/local regulations.
 8. The MDP shall provide terminations for all grounds entering, leaving and residing within the panel.
 9. The MDP shall provide terminations of appropriate size for all power wiring entering and leaving the panel. Refer to the wire terminals indicated with letters shown in [Figure 2-24 Customer-supplied MDP MR System Main Disconnect Panel \(MDP\) Setup on page 56](#). All wire types, color, and sizing are to be selected in accordance with governing electrical codes.

Figure 2-24 Customer-supplied MDP MR System Main Disconnect Panel (MDP) Setup

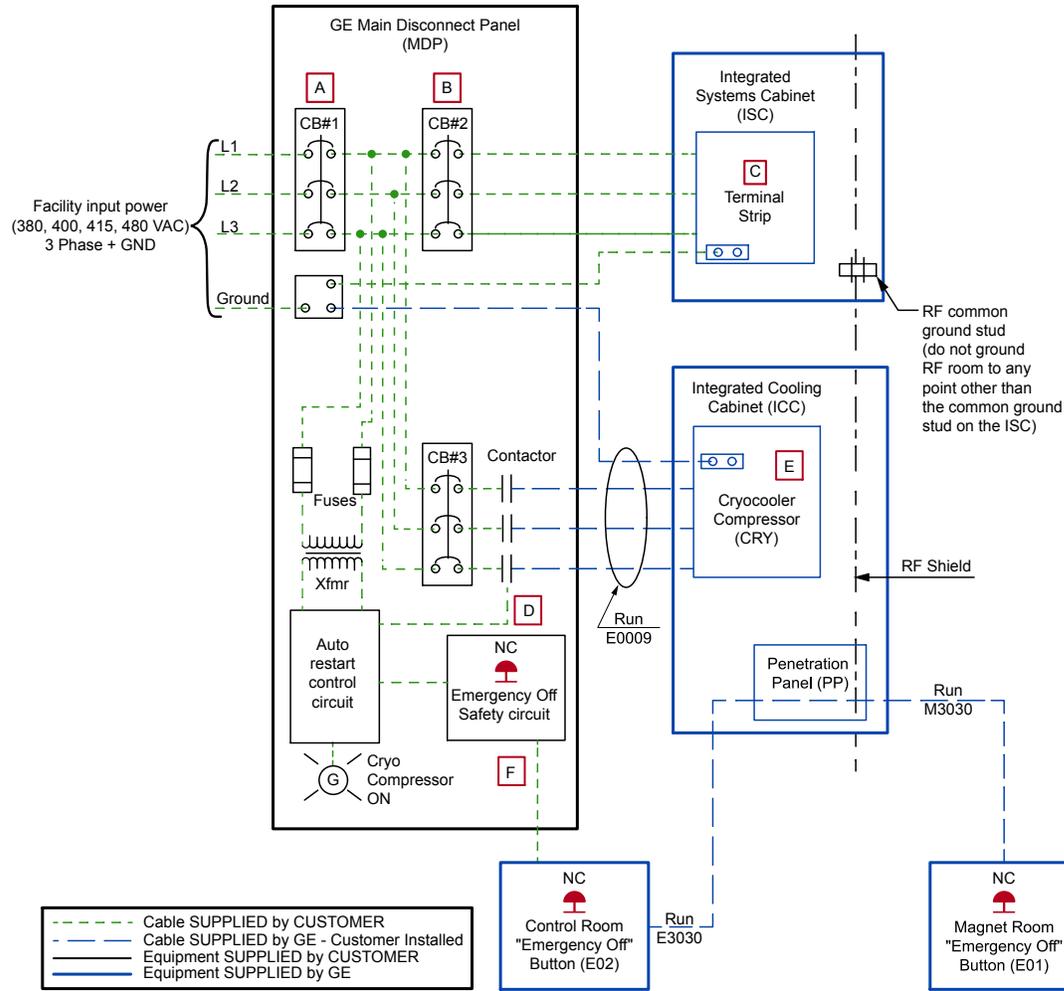


Table 2-15 Customer Supplied MDP - Required Breaker Size

| Circuit Breaker | Breaker Size |
|-----------------|--------------|
| CB1 | 125A minimum |
| CB2 | 110A |
| CB3 | 25-30A |

The labeled connections shown in [Figure 2-24 Customer-supplied MDP MR System Main Disconnect Panel \(MDP\) Setup](#) on page 56 can accept the range of standard stranded conductors shown in [Table 2-16 Customer Supplied MDP - Range of Standard Stranded Conductors Accepted](#) on page 56.

Table 2-16 Customer Supplied MDP - Range of Standard Stranded Conductors Accepted

| Item | Phase | | Ground | |
|------|-------|-----------|--------|-----------|
| | sq mm | AWG/kcmil | sq mm | AWG/kcmil |
| A | NA | | | |
| B | NA | | | |

Table 2-16 Customer Supplied MDP - Range of Standard Stranded Conductors Accepted (Table continued)

| Item | Phase | | Ground | |
|------|-------|-----------|--------|-----------|
| | sq mm | AWG/kcmil | sq mm | AWG/kcmil |
| C | 6-35 | 10-1 | 6-35 | 10-1 |
| D | NA | | | |
| E | 2.5-6 | 14-10 | 2.5-6 | 14-10 |
| F | NA | | | |

2.10.4 Emergency Power Backup Specifications (Optional)

The following facility backup power is recommended for continuous operation of the cryocooler compressor and Magnet Monitor:

NOTE

If the compressor must operate on emergency backup power, it still requires chilled water defined in the [2.9.2 Emergency Backup Facility Coolant Requirements on page 47](#).

- Dedicated, single power supply to the compressor
- Magnet Monitor emergency power (110V / 220V, 3A). Refer to [Magnet Monitor \(MON\) Requirements and Specifications on page 111](#).
- Emergency Off Circuit (E-Off) for the emergency backup to the compressor. LOTO is required for the power source between the generator and compressor.
- A transfer switch to remove the primary power source from the compressor when in emergency backup power mode.

Table 2-17 Specifications for Emergency Power to Cryocooler Compressor

| Parameter | Requirements |
|--------------------------------------|--|
| Power Line Voltage | AC 380, 400, 415V ($\pm 10\%$) / 50 Hz, 3 phase (3 Wire + Ground) AC 480V ($\pm 10\%$) / 60 Hz, 3 phase (3 Wire + Ground) Commercial Power Source <div style="text-align: center;"> <p>WARNING</p>  <p>Do not use an inverter for the main power source.</p> </div> |
| Operating Current | Max. 13A (Both 50 and 60 Hz) |
| Starting current | 75 / 80 A (50 / 60 Hz) |
| Maximum Fuse or Circuit Breaker Size | 30A |
| Power Requirement | Minimum 9 kVA Note: The manufacturer recommends a connection capable of 12 kVA. |
| Power Consumption | Max. 8.3 kW / Steady State 7.5 kW at 60 Hz Max. 7.2 kW / Steady State 6.5 kW at 50 Hz |

2.11 MR System Shipping and Receiving



(Applies to all subsections within this section)

Important

All shipping dimensions and weights are approximate and may vary based on ship-to location, required rigging, or other requirements. Some shipping or access routes may have requirements in addition to those listed in this section. Contact the GE HealthCare Project Manager of Installation (PMI) to verify magnet shipping, rigging, and access.

2.11.1 Receiving Requirements

1. The customer must provide an area for unloading system components from the truck and delivering to the MR suite

NOTE

Contact GE healthcare project manager for magnet handling document to be used by rigging companies.

2. The customer is responsible for ensuring:
 - a. All floors along the route will support the weight of the magnet (GE HealthCare recommends a structural analysis)
 - b. Doors or other openings are sufficiently wide to allow passage
 - c. Sufficient room is provided for any required rigging tools

2.11.2 Facility Delivery Route Requirements

The following table lists the delivery dimensions of system components. Upon delivery, verify the component dimensions and weight. The delivery route must be planned to accommodate the dimensions listed.

Table 2-18 Delivery Route Requirements

| Component | Width | | Depth | | Height | | Weight | | Notes |
|-------------|--|------|-------|------|--------|--------|--------|------|--|
| | mm | in. | mm | in. | mm | in. | kg | lb. | |
| Magnet | See 2.11.3 MR System Component Shipping Specifications on page 59 for magnet shipping dimensions | | | | | | | | |
| Cryogen | Dimensions vary depending on dewar type used. Verify with cryogen supplier. | | | | | | | | |
| ISC Cabinet | 1275 | 50.4 | 867 | 34.1 | 1985 * | 78.1 * | 1251 | 2758 | Note: A rigger is required to remove the ISC from its shipping pallet. Four eye bolts are provided on the top of the cabinet for rigging purposes. |

Table 2-18 Delivery Route Requirements (Table continued)

| Component | Width | | Depth | | Height | | Weight | | Notes |
|-------------|-------|------|-------|------|--------|------|--------|-----|--|
| | mm | in. | mm | in. | mm | in. | kg | lb. | |
| ICC Cabinet | 825 | 32.5 | 867 | 34.1 | 1975 | 77.8 | 349 | 770 | * ISC height is height with top blocks removed After the cabinets are removed from the pallets and placed indoors, cabinets are moved with casters attached under the base. |

2.11.3 MR System Component Shipping Specifications

MR System component shipping dimensions and weight are listed below:

Table 2-19 MR System Component Shipping Specifications

| Component | W x D x H | | Weight | | Notes |
|---|--------------------|-----------------------|--------|-------|------------------------------|
| | mm | in. | kg | lb. | |
| 1.5T LCC-W RD Magnet with lifting beams | 2252 x 2400 x 2363 | 89 x 94 x 93 | 4980 | 10979 | Domestic - Tarp |
| 1.5T LCC-W RD Magnet with lifting beams and crate | 2438 x 2896 x 2616 | 96 x 114 x 103 | 5978 | 13179 | International - crate/pallet |
| PM Magnet with cryogenics, partial Quiet Technology Enclosure installed | 2450 x 1938 x 2400 | 96.46 x 76.30 x 94.49 | 4845 | 10681 | Domestic - Tarp |
| PM Magnet (Crated for International Shipping) | 2438 x 2896 x 2438 | 96 x 114 x 96 | 5794 | 12774 | International - crate/pallet |
| Magnet Accessory Equipment | 1219 x 1219 x 711 | 48 x 48 x 28 | 182 | 400 | Crate |
| VibroAcoustic Dampening Kit for LCC RD Magnet | 914 x 1651 x 305 | 36 x 65 x 12 | 261 | 575 | Box on pallet |
| Cryocooler Compressor | 660 x 711 x 1067 | 26 x 28 x 42 | 125 | 275 | Pallet with box cover |
| Enclosure | 2160 x 1397 x 1118 | 85 x 55 x 44 | 187 | 410 | Crate |
| Patient Table (Comfort Plus) | 2650 x 960 x 880 | 104 x 38 x 35 | 406 | 895 | Pallet |
| Patient Table (eXpress) | 2616 x 1067 x 914 | 103 x 42 x 36 | 499 | 1097 | Pallet |
| Integrated System Cabinet (ISC) | 1620 x 1290 x 2250 | 64 x 51 x 89 | 1209 | 2665 | Box |

Table 2-19 MR System Component Shipping Specifications (Table continued)

| Component | W x D x H | | Weight | | Notes |
|--|-------------------|--------------|--------|------|----------------------------------|
| | mm | in. | kg | lb. | |
| Integrated Cooling Cabinet (ICC) | 932 x 1118 x 2188 | 37 x 44 x 86 | 485 | 1069 | Box |
| Operator Workspace Cabinet | 600 x 900 x 780 | 24 x 35 x 31 | 110 | 243 | Wood pallet with cardboard cover |
| Operator Workspace Display | 686 x 838 x 686 | 27 x 33 x 27 | 9 | 19 | Box |
| Operator Workspace Table | 1041 x 1372 x 381 | 41 x 54 x 15 | 75 | 165 | Box |
| Penetration Panel for remote (Off the wall) siting configuration | 1725 x 635 x 615 | 68 x 25 x 24 | 82 | 180 | Box |

Figure 2-25 Magnet Dimensions (as Shipped) for LCC RD Magnet with Classic Enclosure

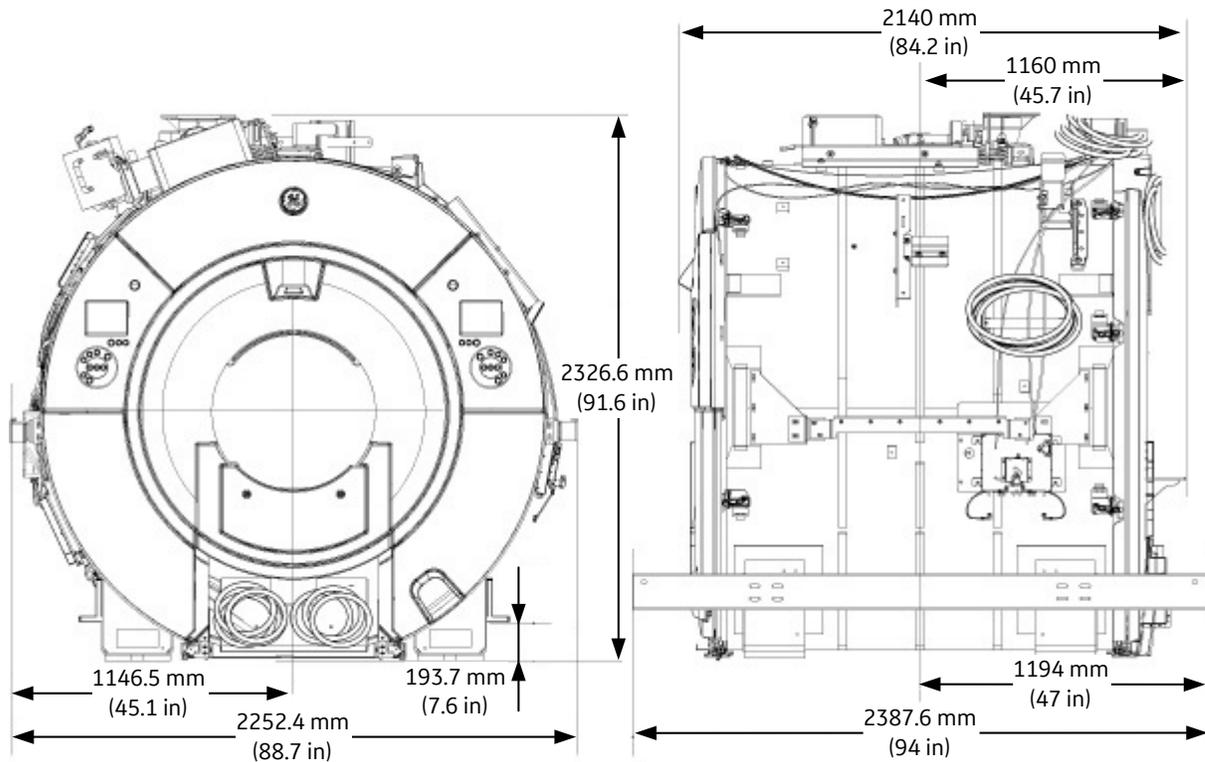


Figure 2-26 Magnet Dimensions (as Shipped) for PM Magnet with Classic Enclosure

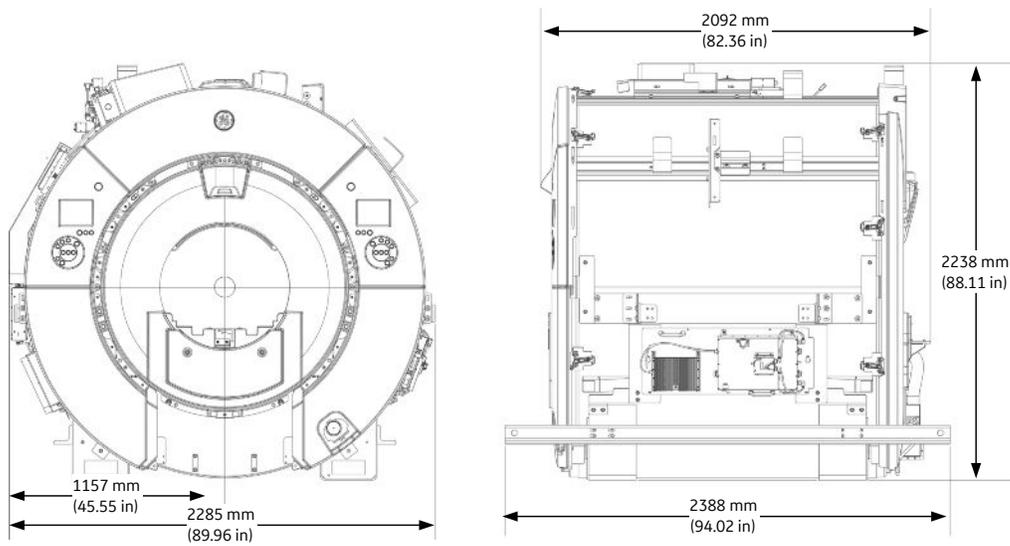


Figure 2-27 Magnet Dimensions (as Shipped) for PM Magnet with Platform Enclosure

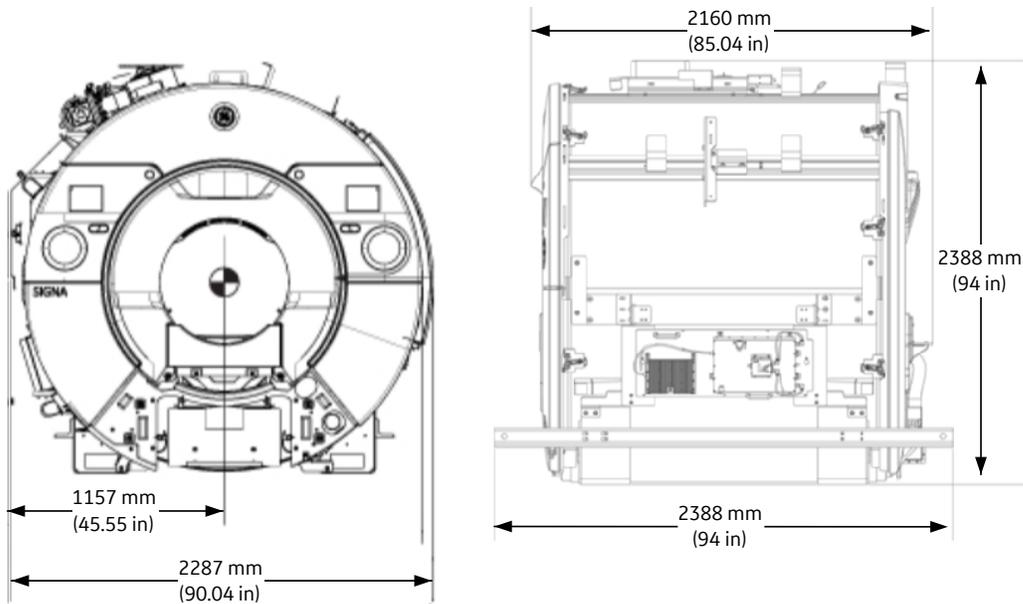


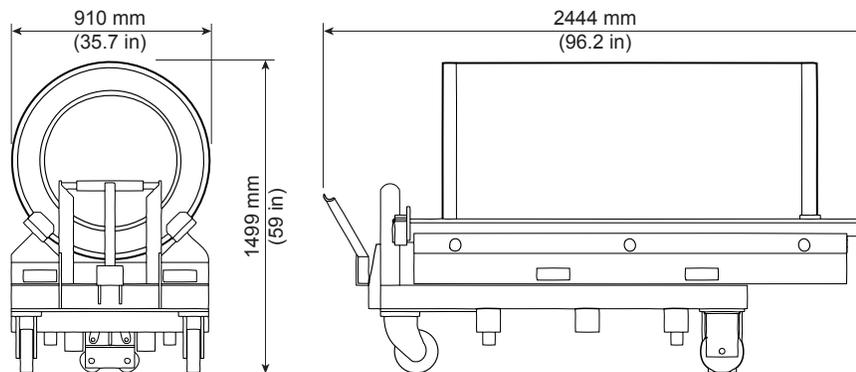
Table 2-20 MR System Component Replacement Shipping Specifications

| Component | Component Location | W x D x H | | Weight | |
|---|-------------------------------|-------------------|---------------------|--------|------|
| | | mm | in. | kg | lb. |
| Split Bridge | Magnet Room | 546 x 1963 x 178 | 21.5 x 77.3 x 7 | 18 | 40 |
| 1-piece Bridge | Magnet Room | 770 x 2570 x 470 | 30.3 x 101.2 x 18.5 | 107 | 235 |
| Replacement RF Body Coil | Magnet Room | 762 x 762 x 1524 | 30 x 30 x 60 | 116 | 255 |
| Replacement VRMw Gradient Coil Assembly on a Shipping Cradle/Cart | Magnet Room | 910 x 2444 x 1499 | 35.8 x 96.2 x 59 | 1449 | 3194 |
| Cabinet Cooling Unit (CCU) | Equipment room (front of ICC) | 920 x 705 x 1550 | 36.2 x 27.8 x 61.0 | 195.5 | 431 |
| Gradient Coil Replacement Tool Kit Crate | At site near magnet room | 787 x 2184 x 952 | 31 x 86 x 37.5 | 340 | 750 |

NOTE

The dimensions and weights listed for the components in [Table 2-20 MR System Component Replacement Shipping Specifications on page 62](#) include packaging.

Figure 2-28 Gradient Coil Cart



2.11.4 Temperature and Humidity Storage Requirements

MR systems and components must be stored within the environmental requirements listed below.

NOTE

Some equipment is liquid-cooled. After coolant is added, the equipment must be kept from freezing. Phantoms and the coolant itself must also be kept from freezing.

| Room | Temperature | | Humidity | |
|-----------------------------------|------------------|----------------------|-----------------------------|-------------|
| | Range °C (°F) | Change °C/Hr (°F/Hr) | Relative % (Non-condensing) | Change %/Hr |
| Electronic Cabinets and Equipment | -30-60 (-22-140) | 20 (68) | 10-90 | 30 |
| Resonance Module | -30-50 (-22-122) | 20 (68) | 5-95 | 30 |
| Surface Coil | -30-50 (-22-122) | 20 (68) | 20-95 | 30 |

3 Magnet Room

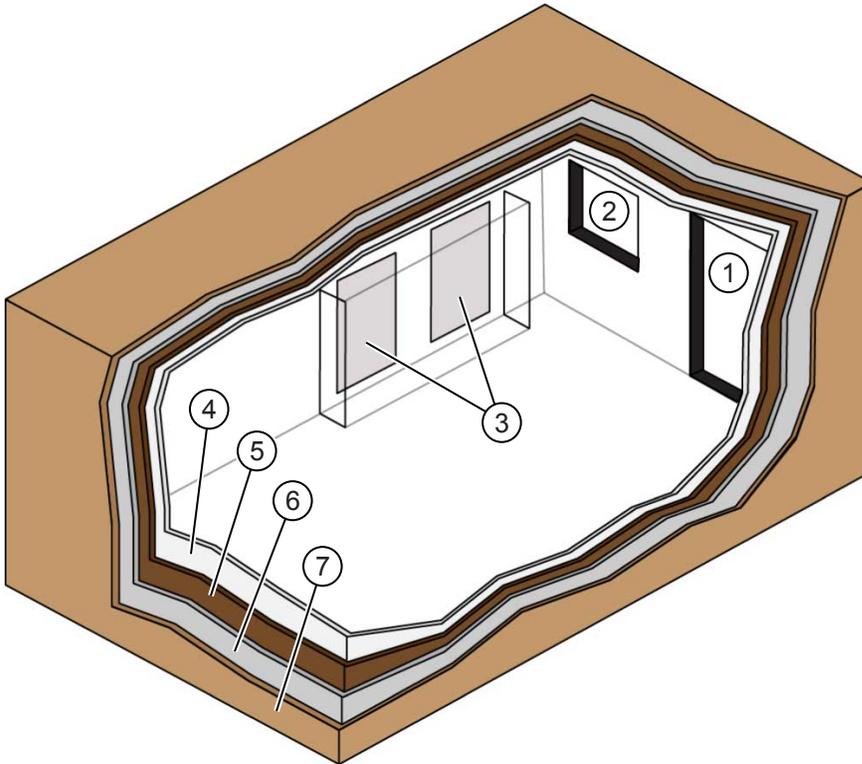
3.1 Magnet Room Introduction



The Magnet Room is best understood as a series of layers, or “rooms within a room.” Each of these rooms has a specific function and associated requirements. All requirements in this chapter must be followed to ensure safe and correct operation of the MR System.

1. The Magnetic shielded room contains the MR Magnet fringe field within a confined space. A site survey is required to determine magnet shield requirements (not all sites require magnetic shielding). Because of the added cost of magnetic shielding, room location should be carefully considered.
2. The Acoustic room is a layer used to help attenuate the noise produced during a scan. An acoustic engineer is strongly recommended to assess the environment.
3. The RF shielded room is critical to the correct MR System operation. RF shielding prevents interaction of external RF radiation with MR System operation and it also prevents MR System RF radiation from interfering with external systems, such as aircraft control. Special care must be used when installing all fixtures penetrating the RF shield (for example, vents, electrical conduit, penetration panels) to ensure the integrity of the RF shield is maintained. Refer to *RF Shielded Room Requirements*, 5850260.
4. The Finished room includes the wall coverings, ceiling tile, ceiling grid, other fixtures, Magnet (MAG) and Patient Table (PT). When planning the finished room, ensure the following:
 - a. All building codes are met (such as maintaining egress routes).
 - b. Items which may generate or create RF interference (including florescence lighting) are not allowed for installation within the Magnet Room.
 - c. Customer is responsible for the selection and installation of all locally required safety devices (for example, smoke detectors, oxygen monitors, and so on).
 - d. Smoke detectors should be located outside of the Magnet Room (for example, within the return air duct) whenever possible. If code does not allow this, use only simple two wire non-addressable smoke detectors in the Magnet Room.
 - e. Ferrous or metallic items which could become projectiles when the magnet is installed (including wall coverings, ceiling tile, ceiling grid, or other fixtures) are not used or are correctly secured.

Figure 3-1 Magnet Room Layers



| Item | Description | Item | Description |
|------|---------------------|------|------------------|
| 1 | Door | 2 | Window |
| 3 | Penetration wall(s) | 4 | Finished room |
| 5 | RF shielding | 6 | Acoustic barrier |
| 7 | Magnetic shielding | - | - |

NOTE

The sequence of the room layers can vary based on siting needs.

3.2 Magnet Room Structural Requirements



This section lists the structural requirements that must be considered when performing site evaluation and planning of the Magnet Room.

3.2.1 Overview



1. When preparing a building plan or evaluating a potential site for an MR System, take care to ensure the MR suite will not interact with the surrounding environment (that is, magnetic, acoustic, environmental steel, and vibration).
2. The customer is responsible for vibration testing required to verify suitability of a proposed site. All test results and any questions regarding testing, results, or analysis must be forwarded to the GE HealthCare Project Manager of Installation (PMI).

3.2.2 Environmental Steel Limits



A static magnetic field extends in a three-dimensional space around the magnet isocenter. Environmental steel within the static magnetic field affects the uniformity (or homogeneity) of the field. Field uniformity is critical to both image quality and chemical shift analysis (spectroscopy). An analysis of the environmental steel is required within a 2.5 m (8.2 ft.) spherical radius of the magnet isocenter. Environmental steel includes ferrous pipes, beams, concrete rebar, or any other structural steel in the floors, walls, or ceiling.

The following floor items must be limited per [Table 3-1 Steel Mass Limits to Magnet Isocenter \(3 x 3 m \(10 x 10 ft.\) Area Under Magnet\)](#) on page 66.

1. Non-movable steel construction material such as rebar and metal decking
2. Existing or proposed RF/magnetic shielding or shim plates
3. [Table 3-1 Steel Mass Limits to Magnet Isocenter \(3 x 3 m \(10 x 10 ft.\) Area Under Magnet\)](#) on page 66 defines the limits of use as a guideline to help the customer understand allowable amounts of ferrous rebar, steel decking, or other components as they design the MR suite and Magnet Room floor structure.
4. The customer must provide detail defining ferrous material below the magnet to the Project Manager so the GE HealthCare MR Siting and Shielding (MRSS) team can review for compliance.

Table 3-1 Steel Mass Limits to Magnet Isocenter (3 x 3 m (10 x 10 ft.) Area Under Magnet)

| Limits Of Steel Mass kg/m ² (lb./ft ²) | Distance Below Top Surface Of Floor mm (in.) |
|---|--|
| 0 (0) | 0-76 (0-3) |
| 9.8 (2) | 76-127 (3-5) |
| 14.7 (3) | 127-254 (5-10) |
| 39.2 (8) | 254-330 (10-13) |
| 98.0 (20) | 330+ (13+) |

3.2.3 Vibration Requirements



Excessive vibration can affect MR image quality. Vibration testing must be performed early in the site planning process to ensure vibration is minimized. Both steady state vibration (exhaust fans, air conditioners, pumps, and so on) and transient vibrations (traffic, pedestrians, door slamming, and so on) must be assessed (see [Figure 3-2 Magnet Steady State Vibration Specifications for LCC RD magnet on page 67](#) and [Figure 3-3 Magnet Steady State Vibration Specifications for PM magnet on page 67](#)). Specific requirements for vibration mitigation, include:

1. The Magnet (MAG) cannot be directly isolated from vibration. Any vibration issue must be resolved at the source.
2. MR Suite HVAC must have vibration isolation.
3. A vibration analysis must be performed at the proposed site with the results (and any mitigation) forwarded to the GE HealthCare Project Manager of Installation (PMI). See the [8.2 MR Site Vibration Test Guidelines on page 146](#).
4. A transient vibration test must only be performed after a steady-state test has been performed and all steady-state sources of vibration have been mitigated.
5. Transient vibration levels above the specified limits in the [8.2 MR Site Vibration Test Guidelines on page 146](#) must be given to the PMI for review.
6. Any transient vibration that causes vibration to exceed the steady-state level must be mitigated.
7. The vibration test consultant must account for non-mechanically induced signals such as test equipment instabilities, thermal drift or RF interference.

Figure 3-2 Magnet Steady State Vibration Specifications for LCC RD magnet

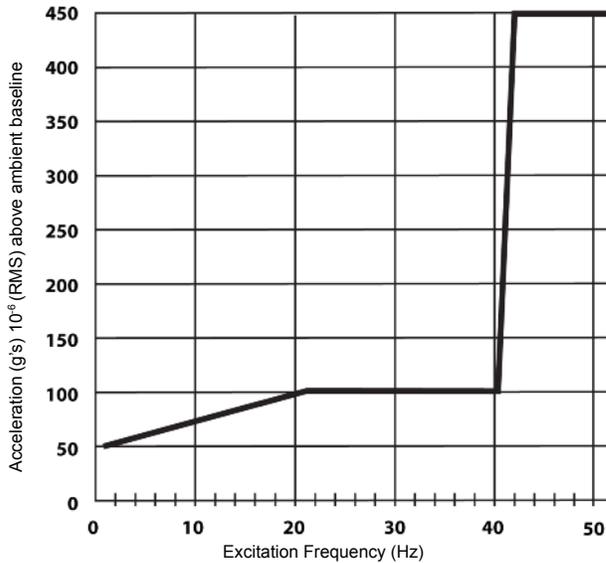
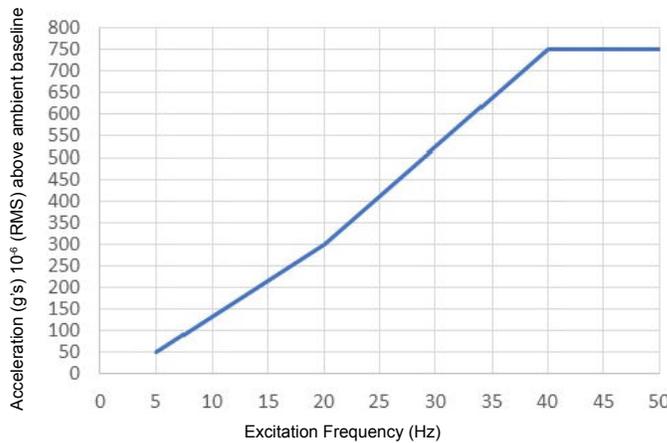


Figure 3-3 Magnet Steady State Vibration Specifications for PM magnet



3.3 Magnetic Shielded Room Requirements



Magnetic shielding prevents interaction between the magnet and nearby sensitive devices. Because of the added cost of magnetic shielding, room location should be carefully considered. All sites, including upgrade sites, must be evaluated for magnetic shielding requirements. Existing magnetic shielding at an upgrade site may not be sufficient for the new system. Contact the GE HealthCare Project Manager of Installation (PMI) to request a site evaluation.

See [MR Suite Magnetic Field Specifications on page 28](#) for detailed magnetic proximity limit information.

1. The GE HealthCare Project Manager of Installation (PMI) works with the customer to coordinate the magnetic shielding site evaluation.

2. If required, the GE HealthCare Project Manager of Installation (PMI) coordinates the delivery of the magnetic shielding design.
3. The customer is responsible for installation of all magnetic shielding.

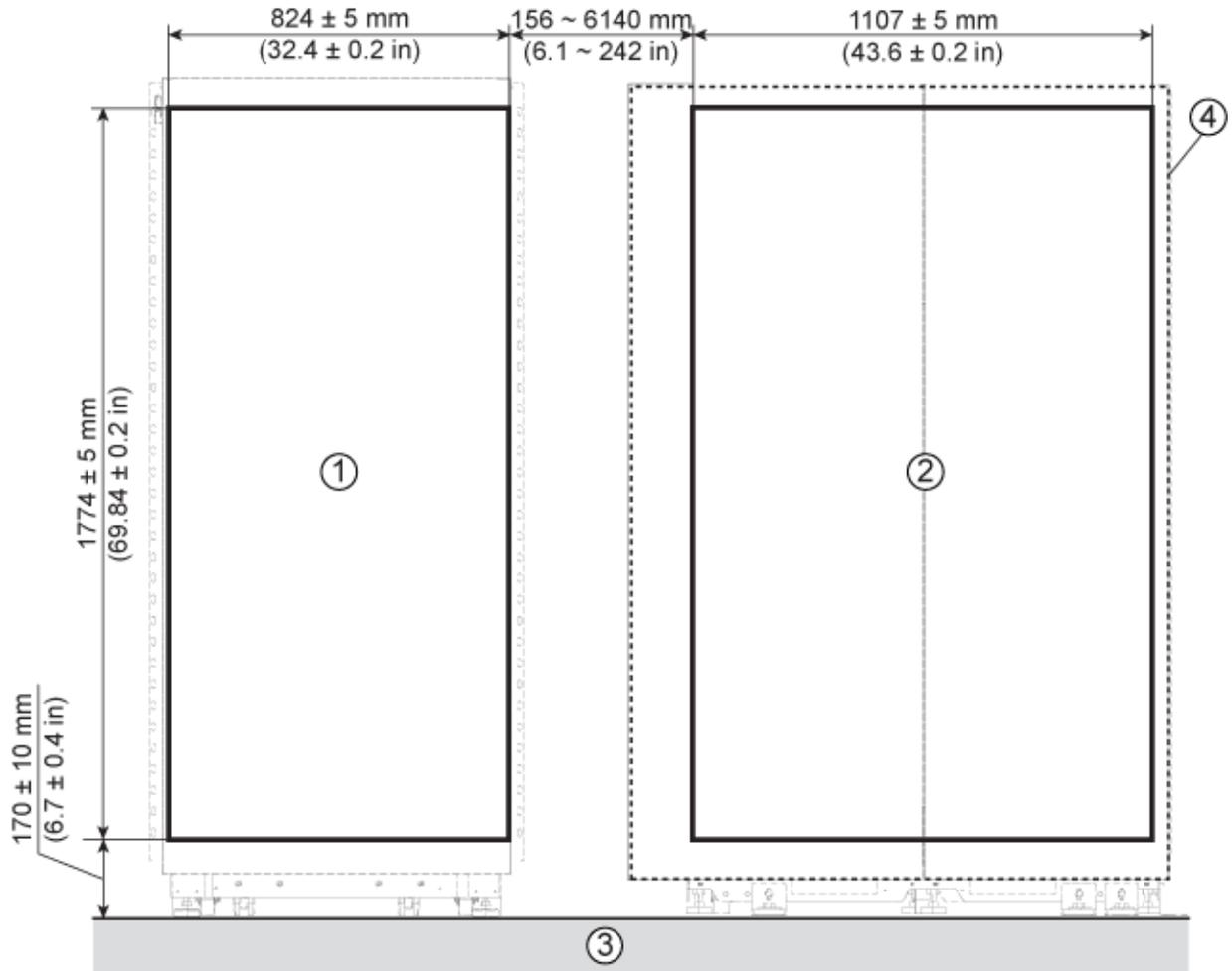
3.4 ISC and ICC Wall Opening Requirements for Standard (On the Wall) Siting Configuration



1. The Equipment Room and the Magnet Room must share at least one common wall to mount the ISC and ICC.
2. The penetration panel opening requirements are shown below.
3. The RF shielded room acceptance test must be performed before the opening is cut in the RF shielding for the GE Penetration Panel and Mesh Shield Tunnel. This acceptance test must be conducted with the vendor. It is the facility's responsibility to ensure that the RF shielded room vendor testing meets the attenuation specifications listed in *RF Shielded Room Requirements*, 5850260.

[Figure 3-4 Wall Opening Detail \(Equipment Room Side\) on page 69](#) shows the Equipment Room side view of the wall opening. The dotted line shows the out line of the ISC. Make sure that the wall cut out is not symmetric with the ISC center.

Figure 3-4 Wall Opening Detail (Equipment Room Side)



| Item | Description | Item | Description |
|------|-------------|------|--------------------------|
| 1 | ICC Opening | 3 | View from Equipment Room |
| 2 | ISC Opening | 4 | ISC Outline |

NOTE

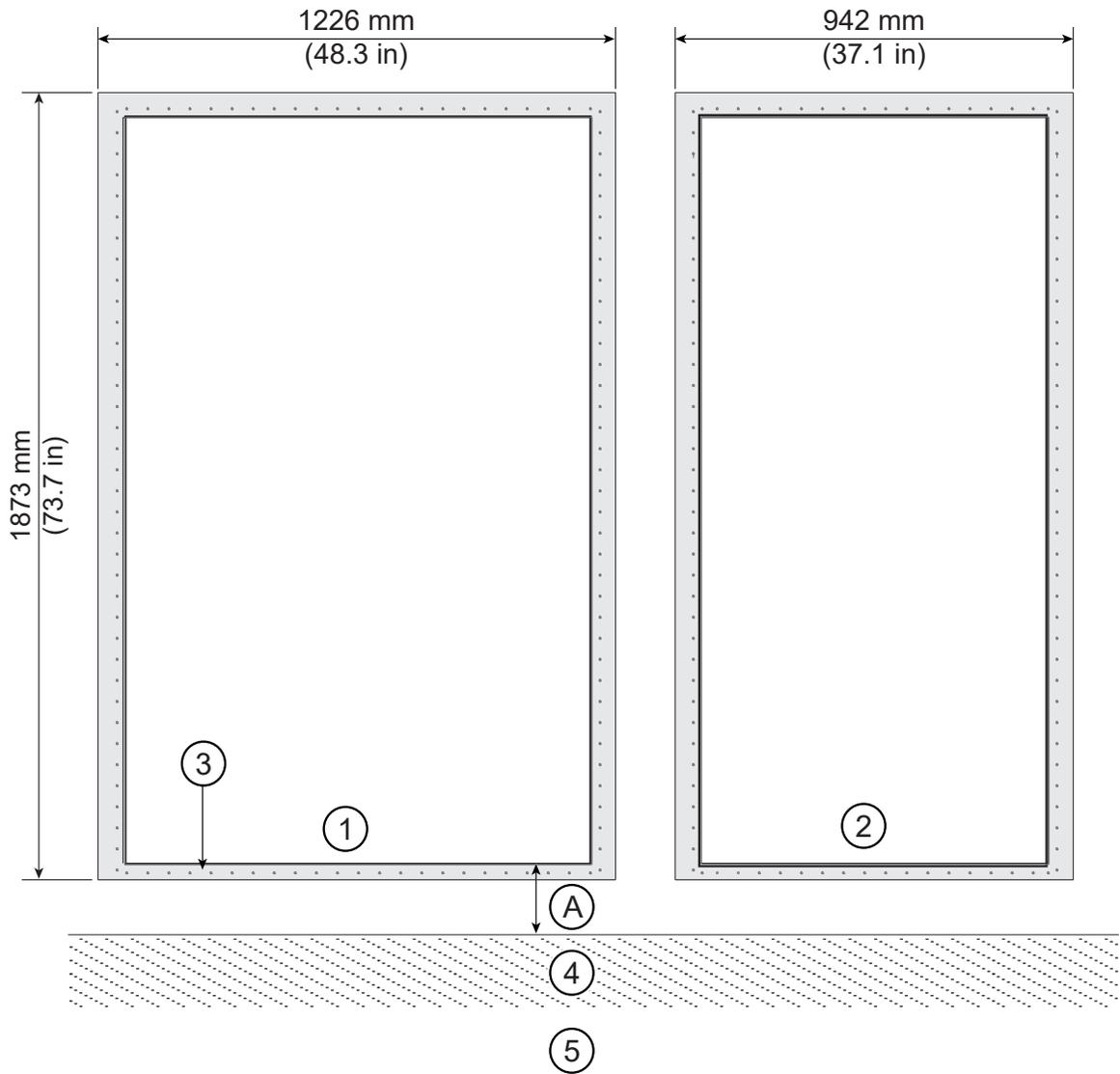
1. If the ISC and ICC are placed next to each other, the distance between openings is 156 mm (6.14 in.). If the ISC and ICC are installed separately, the maximum distance between openings is 6140 mm (242 in.).
2. Dimensions are measured from the Equipment Room floor, not from the Magnet Room floor.
3. If the distance between openings is 156 mm (6.14 in.), the distance between ISC and ICC will be 15 mm (0.6 in.).
4. When the position of the ICC and ISC cabinet is swapped, there must be at least 150 mm (5.90 in.) distance between ISC and ICC for ISC air flow.

Figure 3-5 Mesh Shield Frame area (Magnet Room Side) on page 70 shows the Mesh Shield frame attachment area of RF shield plane (view from Magnet Room side).

NOTE

The RF shield plane in the Mesh Shield frame attachment area must be flat.

Figure 3-5 Mesh Shield Frame area (Magnet Room Side)



| Item | Description | Item | Description |
|------|------------------------|------|-----------------------|
| 1 | ISC Opening | 4 | Floor |
| 2 | ICC Opening | 5 | View from Magnet Room |
| 3 | Mesh Shield Frame area | - | - |

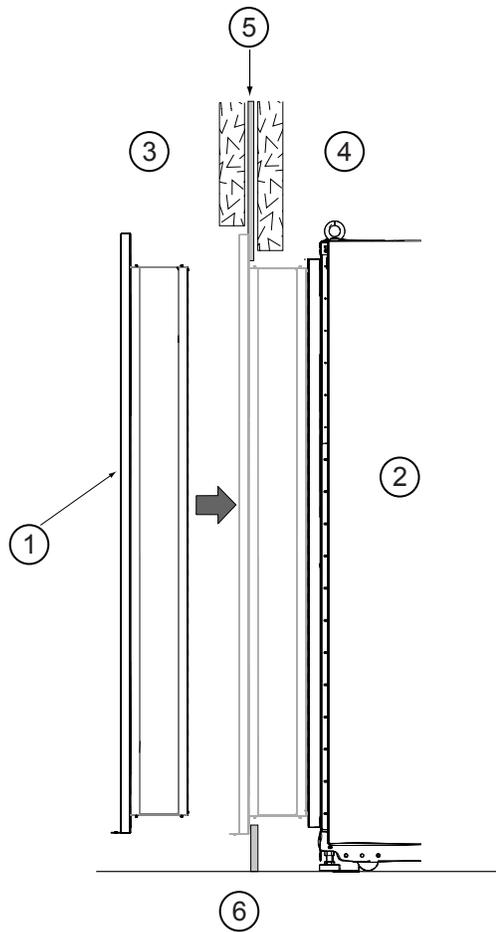
Important

Do not measure the distance “A” from the Magnet Room floor. Measure the distance from the Equipment Floor. See [Figure 3-4 Wall Opening Detail \(Equipment Room Side\) on page 69](#).

NOTE

The Mesh Shield will be installed from the Magnet Room side. The Mesh Shield frame attachment area of the RF shield must be prepared at the Magnet Room side.

Figure 3-6 Mesh Shield Installation



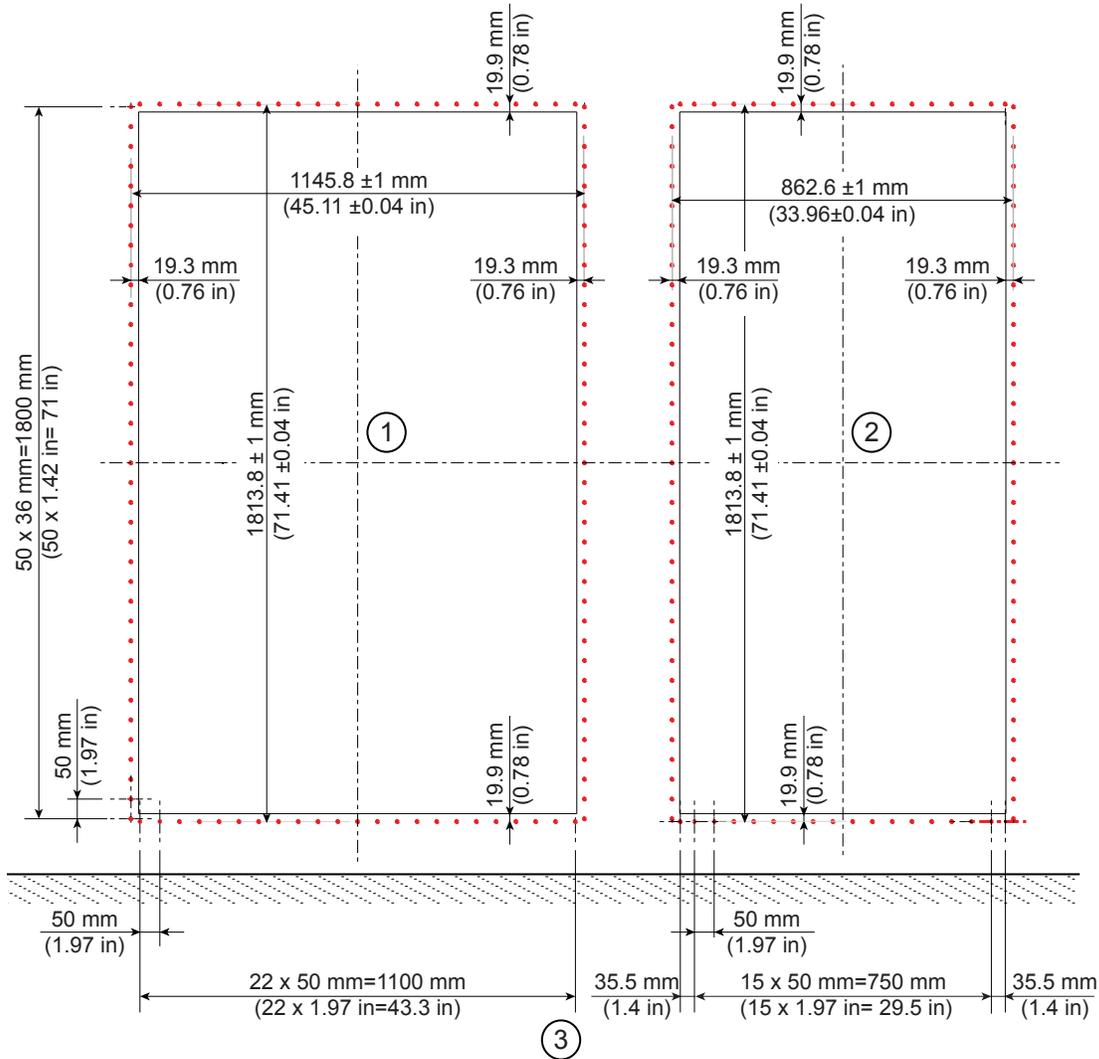
| Item | Description | Item | Description |
|------|-------------|------|----------------|
| 1 | Mesh Shield | 4 | Equipment Room |
| 2 | ISC / ICC | 5 | RF Shield |
| 3 | Magnet Room | 6 | Side View |

Important

M5 screws are used to fix Mesh Shields to the RF Shield from Magnet Room side. It is the RF vendor’s responsibility to prepare M5 screws according to the site condition. Prepare 230 screws (and nuts). (This includes 120 pieces for the ISC and 110 pieces for the ICC.) Mesh Shields will be installed during system installation by the RF vendor.

- For Wooden RF Shield Wall: M5 Wood Screws (230 pieces)
- For RF Shield Wall which has holes for screws: M5 screws (230 pieces) and M5 Nuts (230 pieces)

Figure 3-7 Screw Locations for Mesh Shield and Penetration Panel (Magnet Room Side)



| Item | Description | Item | Description |
|------|-------------|------|-----------------------|
| 1 | ISC Opening | 3 | View from Magnet Room |
| 2 | ICC Opening | - | - |

3.5 Penetration Panel Wall Opening Requirements for Remote (Off the Wall) Siting Configuration



1. The Equipment Room and the Magnet Room must share at least one common wall to mount the penetration panel.
2. The penetration panel opening requirements are shown in [Figure 3-8 Penetration Wall Openings on page 74](#). The penetration panel will mount directly to the wall.

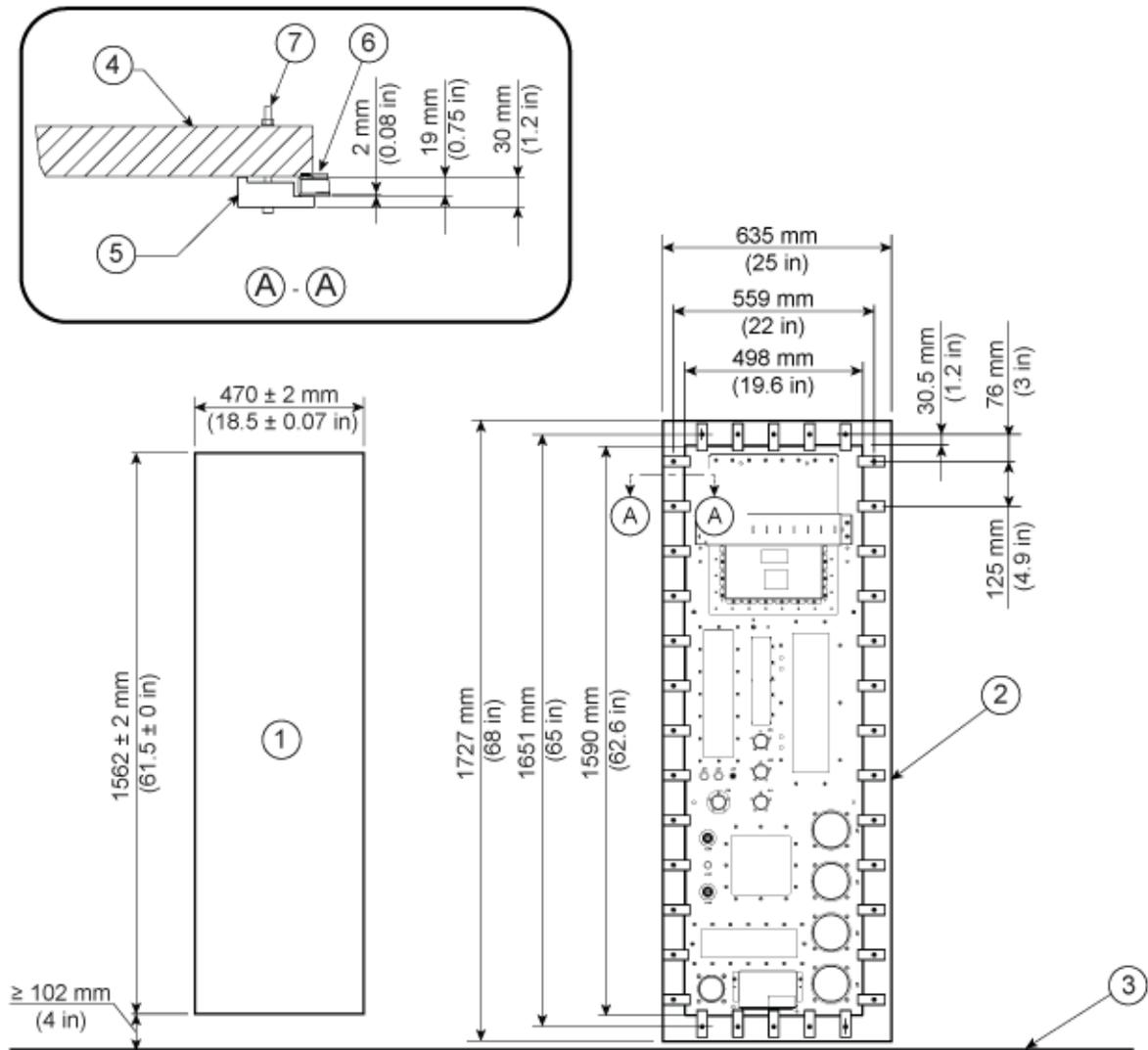
3. The RF vendor must supply fasteners and nuts (36 each), or wood screws to mount the penetration panel to the GE-supplied mounting blocks.

NOTE

The length of the fasteners should be based on the thickness of the RF Wall.

4. RF shielding in the Magnet Room walls must completely wrap around all edges of the penetration wall openings and continue through the openings to the inside of the Equipment Room to provide full shielding continuity with the penetration panel.
5. A minimum of 102 mm (4 in.) is required between the floor and the bottom of the penetration panel opening to provide clearance for the penetration panel.

Figure 3-8 Penetration Wall Openings



| Item | Description | Item | Description |
|------|--|------|--|
| 1 | Wall opening | 5 | GEHC-supplied Mounting block (36 total) |
| 2 | Clearance required around opening for mounting Penetration Panel (82.6 mm (3.25 in)) | 6 | Penetration Panel |
| 3 | Finished floor on Equipment Room side of RF Shield | 7 | M6 fasteners, M6 nuts and M6 washers (36 each) |
| 4 | RF Shield Magnet Room | | |

3.6 Finished Room Requirements

3.6.1 Ferrous Materials in the Magnet Room



1. Non-ferrous (non-metallic) materials or components should be used in the Magnet Room.
2. Ferrous components or material in the Magnet Room that could be removed for servicing, cleaning, or replacement must be secured to prevent the ferrous material from becoming a projectile (ferrous components or material must also be identified as ferrous to prevent untrained personnel from working on the ferrous material while the magnet is energized).

3.6.2 Walls



Refer to *Acoustic Room Details*, 5850262. Hard, bare wall surfaces may create a harsh Magnet Room acoustic environment due to reflection of sound waves. Finished walls with acoustic properties can reduce reflected noise.

1. GE HealthCare recommends finished walls to protect the RF shielding.
2. Walls and any millwork, cabinets, storage areas, acoustic coverings, and so on, must remain outside the minimum service area.
3. A metallic electrical conduit inside walls and ceilings may be used. Conduit for receptacles must be metallic.

3.6.3 Magnet Preinstallation Markings



For correct cryogen venting, the magnet vent adaptor must align correctly with the ceiling vent when the magnet is installed.

1. The magnet isocenter position must be clearly marked, and the marking must be identifiable throughout construction.

NOTE

If there is no ceiling grid in the room, we recommend to also mark the magnet isocenter location on the ceiling. This can serve as a reference for positioning a new vent pipe, or can be used to reproduce the floor markings if they become lost during construction.

Refer to *Magnet Room Venting Requirements*, 5850263 for the location of the magnet vent.

- If no ceiling vent pipe exists prior to construction, the location of the magnet isocenter and magnet z-axis orientation must be marked on the Magnet Room floor as shown below.

Figure 3-9 Marking Magnet Isocenter (in a Room Without a Vent Pipe)

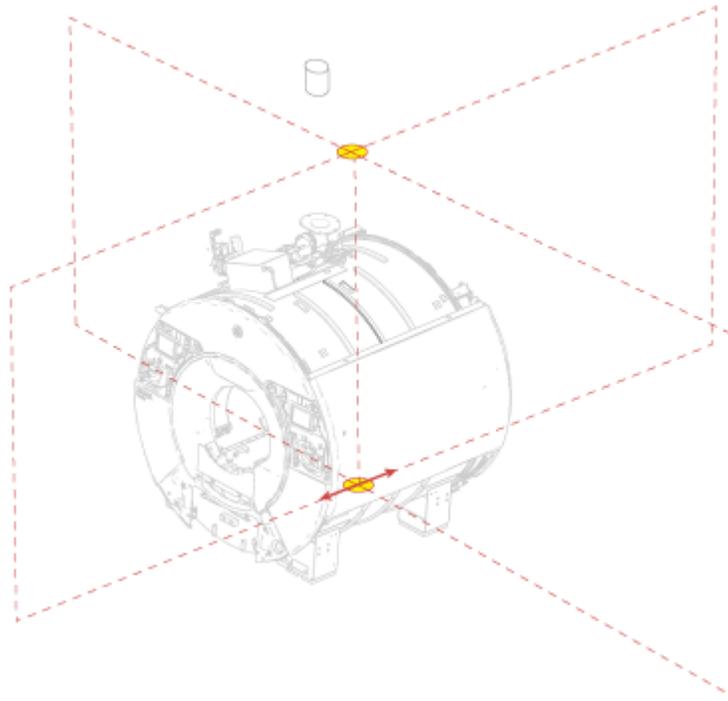
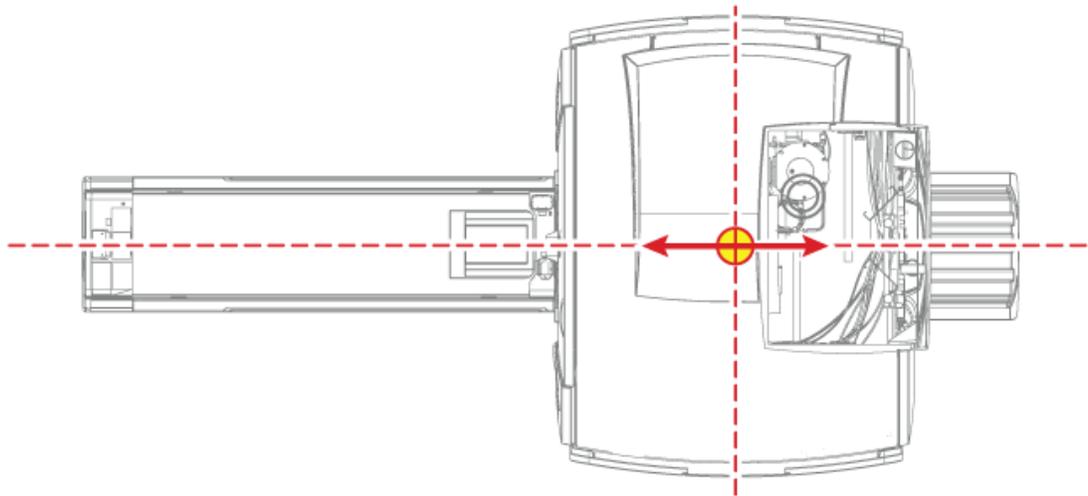


Figure 3-10 Marking the Magnet Isocenter and the Z-Axis Orientation on the Floor



- If a ceiling vent pipe already exists at the start of construction, the magnet isocenter marking must be correctly aligned relative to the position of the vent pipe. Refer to *Magnet Room Venting Requirements*, 5850263, for vent location.

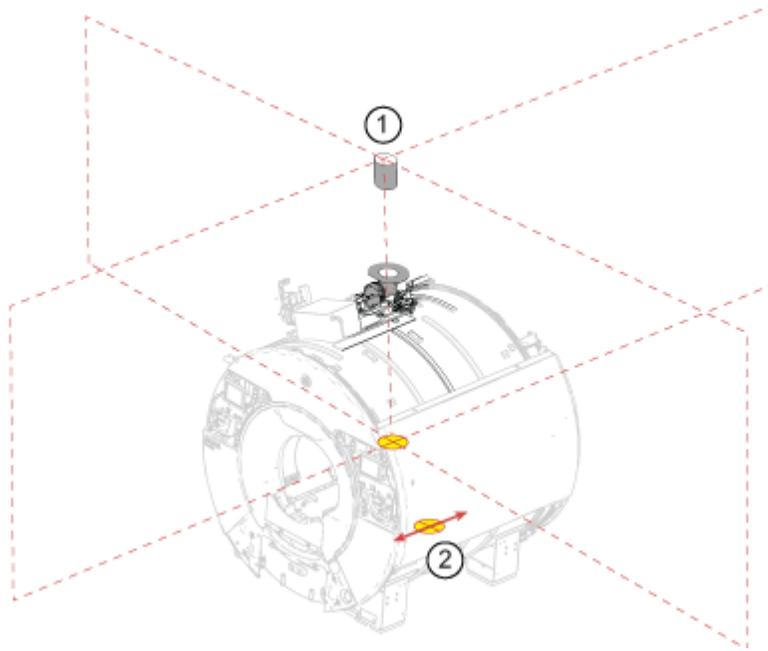
NOTE

We recommend:

- Marking the center of the vent pipe.
- Using a cross line laser or other accurate method to transcribe it to the floor directly below.

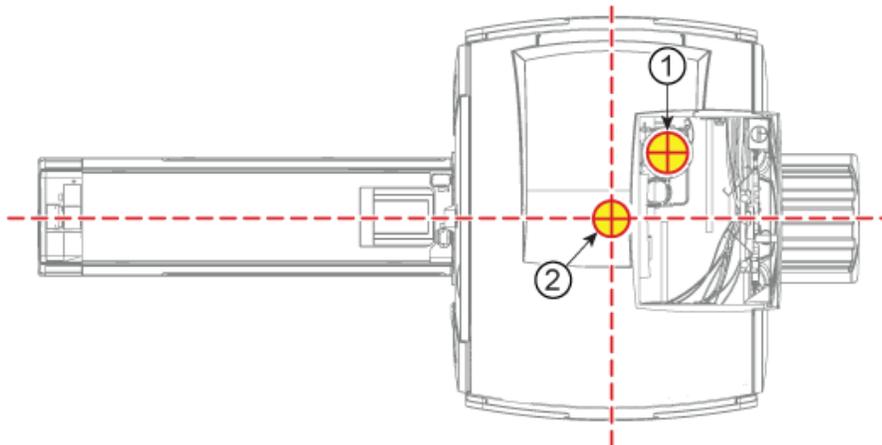
- Marking the magnet isocenter relative to the vent pipe marking on the floor. The positioning template (5810898 or 5810898-2 for PM Series Magnet and 5810898-7 and -8 for RD Series Magnet) (5810898-7 or 5810898-8) can be used as a marking aid.

Figure 3-11 Marking the Center of the Vent Pipe



| Item | Description |
|------|------------------|
| 1 | Vent center |
| 2 | Magnet isocenter |

Figure 3-12 Marking the Vent Pipe and Magnet Isocenter on the Floor



| Item | Description |
|------|------------------|
| 1 | Vent center |
| 2 | Magnet isocenter |

3.6.4 Penetration Wall Closet



1. An enclosure (that is, the penetration wall closet) must be provided to restrict access to the penetration panel(s) and for storage of excess interconnections.
 - The whole section applies to standard (On the Wall) siting configuration.
 - From [a](#) to [e](#) content applies to remote (Off the Wall) siting configuration.
 - a. The penetration wall closet must meet the minimum penetration wall closet outline as shown in [3.6.5 PEN Wall Closet Outline for Standard \(On the Wall\) Siting Configuration on page 79](#) and [3.6.6 Penetration Panel Closet Specifications for Remote \(Off the Wall\) Siting Configuration on page 82](#).
 - b. The penetration wall closet must have a mechanical locking mechanism to restrict access to the penetration panels.
 - c. The penetration wall closet may be expanded to provide an area for excess cable storage with the following requirements:
 - i. Excess cable must not be stored within the minimum closet service area.
 - ii. Excess cable must not interfere with access or servicing of the penetration walls.
 - iii. The area within the penetration wall closet to store the cable should be sized to accept a 300 mm (11.8 in.) cable loop.
 - iv. Refer to [7.1.6 Storage Requirements for Excess Gradient Cable for Remote \(Off the wall\) siting configuration on page 130](#) for additional excess cable storage requirements.
 - d. The penetration wall closet must allow free air exchange of 680 m³/hour (400 cfm) between the Magnet Room and penetration wall closet for MR System blowers. Airflow may be achieved through door louvers or other openings in the penetration wall closet that meet all other penetration wall closet requirements.
 - e. The primary source of airflow must be from the Magnet Room. Openings into the area above a false ceiling or other storage areas should be minimized.
 - f. The doors of the penetration wall closet must NOT interfere with the access to remove each cabinet's PEN Wall cover.
 - g. The ISC and ICC penetration walls may be enclosed by separate closets with the following requirements:
 - i. The separate closets must meet all other service area requirements for each penetration panel.
 - ii. Airflow as listed above must be provided for both closets.
 - iii. Both closets must have mechanical locks.

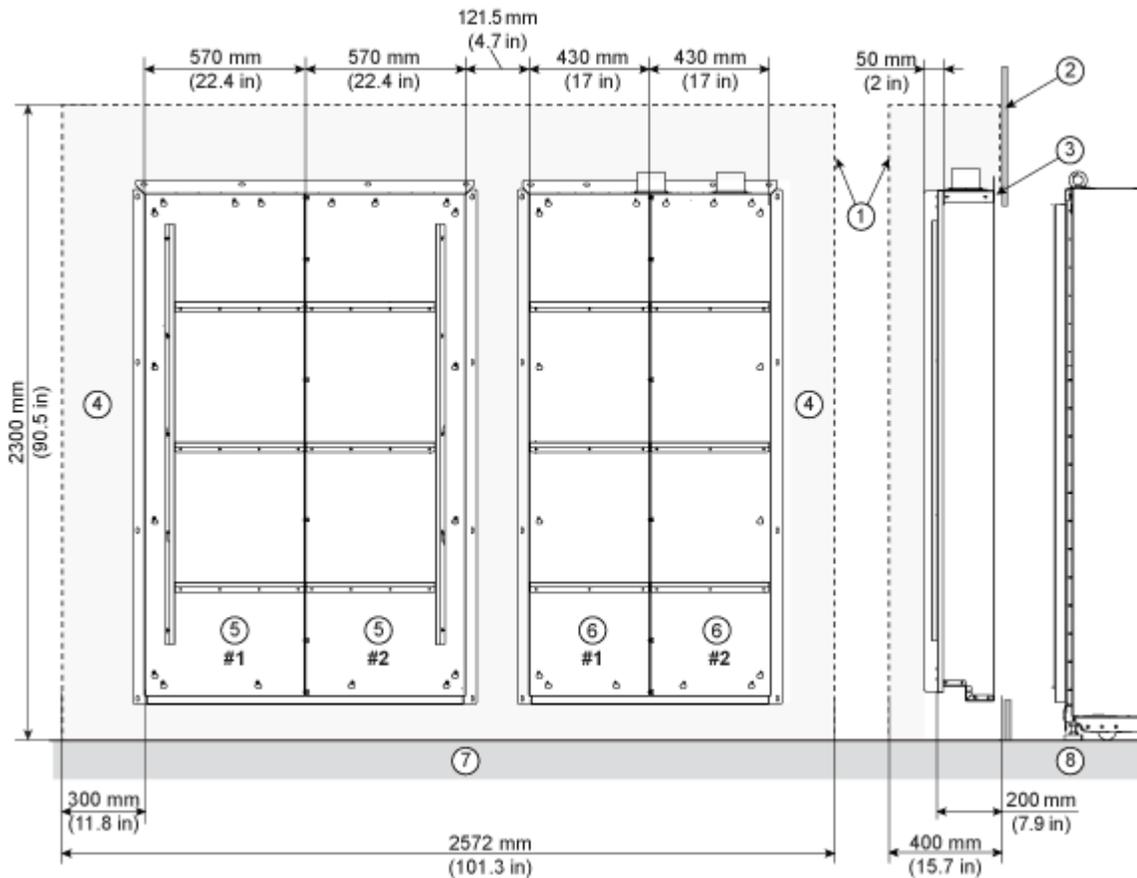
3.6.5 PEN Wall Closet Outline for Standard (On the Wall) Siting Configuration



PEN Wall Closet Outline (Case 1: Cabinets are installed side by side)

Figure 3-13 Minimum PEN Wall Closet Outline on page 79 shows the minimum PEN Wall Closet Outline.

Figure 3-13 Minimum PEN Wall Closet Outline

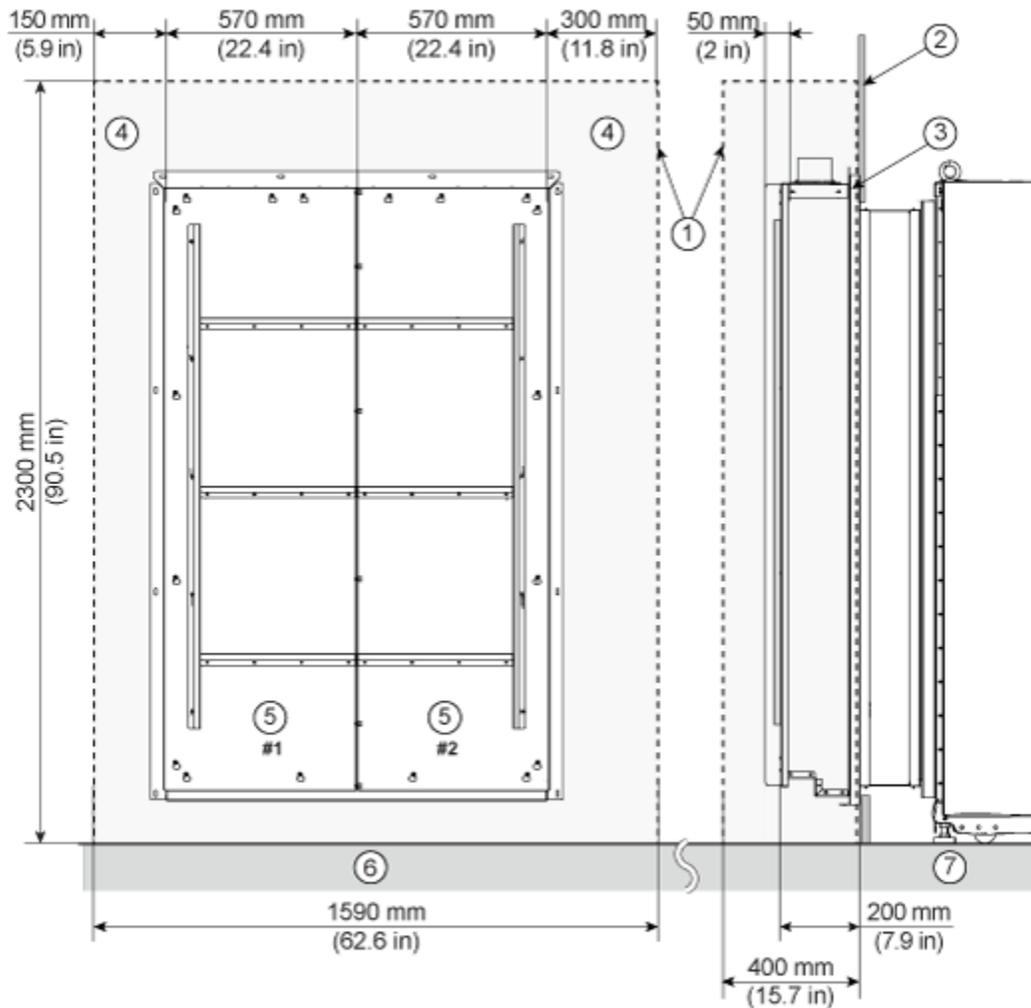


| Item | Description | Item | Description |
|------|--|------|-----------------------|
| 1 | Minimum closet inner dimensions outline | 5 | ISC PW Cover |
| 2 | RF Shield | 6 | ICC PW Cover |
| 3 | Pen Wall Covers are fixed to mesh shield by GE-supplied screws | 7 | View from Magnet Room |
| 4 | 300 mm (11.8 in.) side space is for excess cable storage Left side space and right side space 300 mm (11.8 in.) can be swapped. | 8 | Side view |

PEN Wall Closet Outline (Case 2: Cabinets are installed separately)

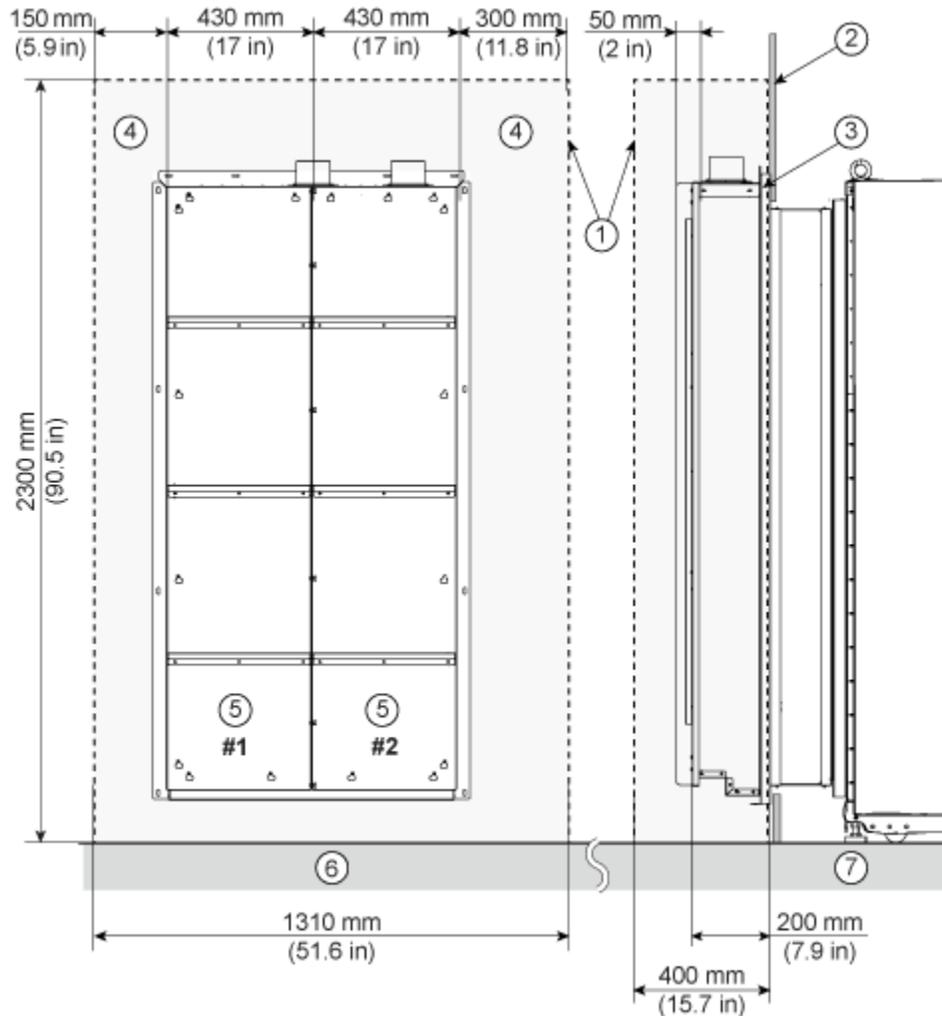
Figure 3-14 Minimum ISC PEN Wall Closet Outline on page 80 and Figure 3-15 Minimum ICC PEN Wall Closet Outline on page 81 show the minimum PEN Wall Closet Outline.

Figure 3-14 Minimum ISC PEN Wall Closet Outline



| Item | Description | Item | Description |
|------|---|------|------------------------------------|
| 1 | Minimum closet inner dimensions outline | 5 | ISC PW Cover |
| 2 | RF Shield | 6 | Front view (from Magnet Room side) |
| 3 | Pen Wall Covers are fixed to mesh shield by GE-supplied screws | 7 | Side view |
| 4 | 300 mm (11.8 in.) side space is for excess cable storage Left side space 150 mm (5.9 in.) and right side space 300 mm (11.8 in.) can be swapped. | - | - |

Figure 3-15 Minimum ICC PEN Wall Closet Outline



| Item | Description | Item | Description |
|------|---|------|------------------------------------|
| 1 | Minimum closet inner dimensions outline | 5 | ICC PW Cover |
| 2 | RF Shield | 6 | Front view (from Magnet Room side) |
| 3 | Pen Wall Covers are fixed to mesh shield by GE-supplied screws | 7 | Side view |
| 4 | 300 mm (11.8 in.) side space is for excess cable storage Left side space 150 mm (5.9 in.) and right side space 300 mm (11.8 in.) can be swapped. | - | - |

3.6.6 Penetration Panel Closet Specifications for Remote (Off the Wall) Siting Configuration

- Minimum Closet Depth: 650 mm (25.6 in)
- Minimum Closet Width: 1100 mm (43.3 in)
- Minimum Closet Height: 1900 mm (74.80 in)

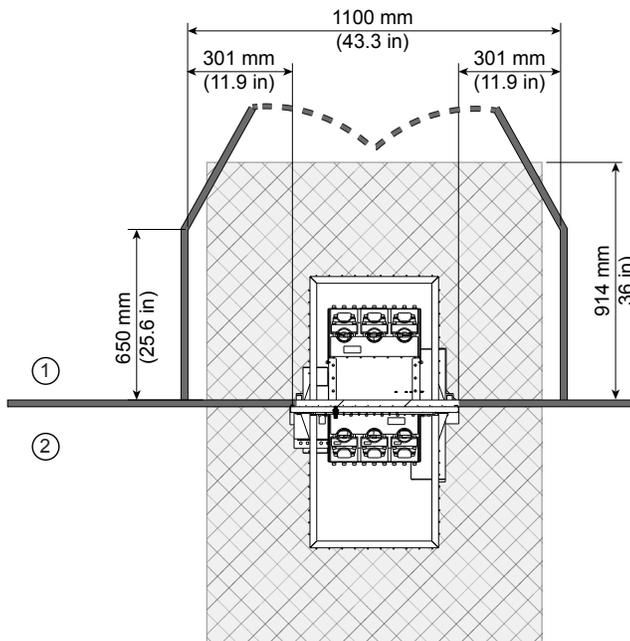
NOTE

If the closet depth is less than 914 mm (36 in), the closet must have door(s) configured to clear the service area for the Penetration Panel.

NOTE

Minimum closet specifications do not account for storage space for excess gradient cable. Refer to [7.1.6 Storage Requirements for Excess Gradient Cable for Remote \(Off the wall\) siting configuration on page 130](#) for additional excess cable storage requirements.

Figure 3-16 Minimum dimensions of closet in the Magnet Room for Remote (Off the Wall) Siting Configuration



| Item | Description |
|------|----------------|
| 1 | Magnet Room |
| 2 | Equipment Room |

3.6.7 Doors, Magnet Access Openings, and Patient Viewing Windows



1. The finished opening of the Magnet Room main door must be at least 1092 mm (43 in.) wide to allow for helium dewars and patient tables.
2. Threshold height must not exceed 15 mm (0.6 in.) on both sides of the door with a maximum 10-degree threshold inclination.
3. IEC requires the patient, while in the bore, be in full view of the operator.

NOTE

- GE HealthCare recommends using a window, although other means (for example, camera and video display) may be used as long as all IEC requirements are met.
 - The recommended dimensions for the patient viewing windows are 1219 mm wide x 762 mm high (48 in. wide x 30 in. high).
 - The recommended distance from the bottom edge of the patient viewing window to the finished floor is 1067 mm (42 in.).
4. The magnet delivery requires an opening into the room to allow access for the magnet delivery, rigging, and personnel access.

3.6.8 Finished Ceiling

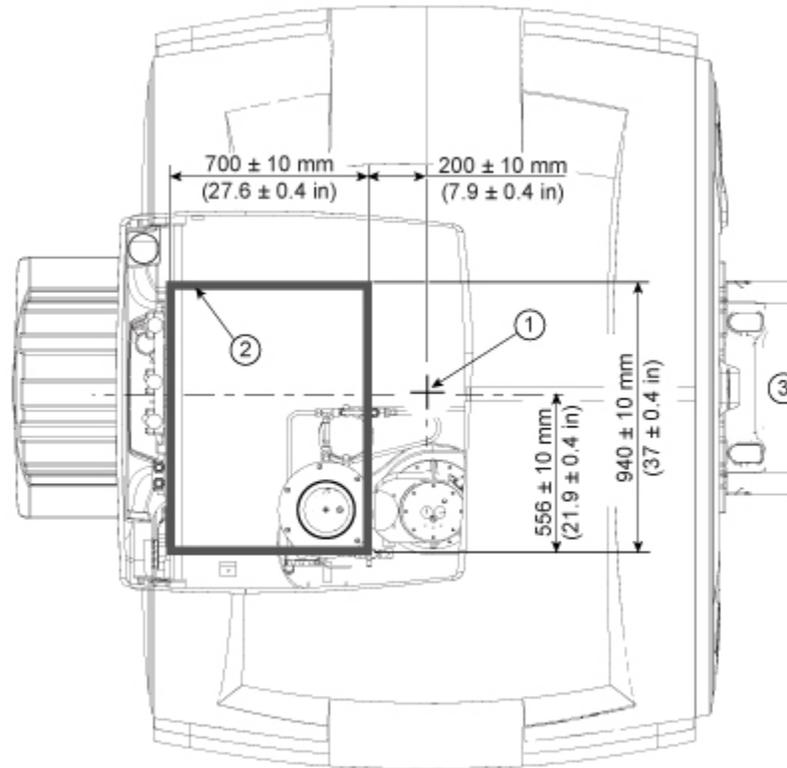


1. The customer is responsible for the finished ceiling.
2. The finished ceiling grid must be non-ferrous.
3. An optional cable concealment kit is available.
 - a. Ceiling preparation should be completed prior to magnet delivery and frame installation should be completed prior to magnet ramp.
 - b. See [Figure 3-17 Cable Concealment Kit Ceiling Opening Dimensions \(Top View\) for Classic Enclosure on page 84](#) and [Figure 3-19 Cable Concealment Kit Ceiling Opening Dimensions \(Top View\) for Platform Enclosure on page 85](#) for ceiling cutoff opening dimensions.
 - c. For systems with Classic Enclosures, the customer is responsible to work with the RF vendor to prepare a support frame which sustains Concealment Kit weight (30 kg (66 lb.)). The support frame area must be wider than the Concealment Kit frame fasten area shown in [3.6.8 Finished Ceiling on page 83](#).
 - d. For systems with Platform Enclosures, no special frames are necessary for the system. The cable concealment kit is mounted on the top of the magnet.

NOTE

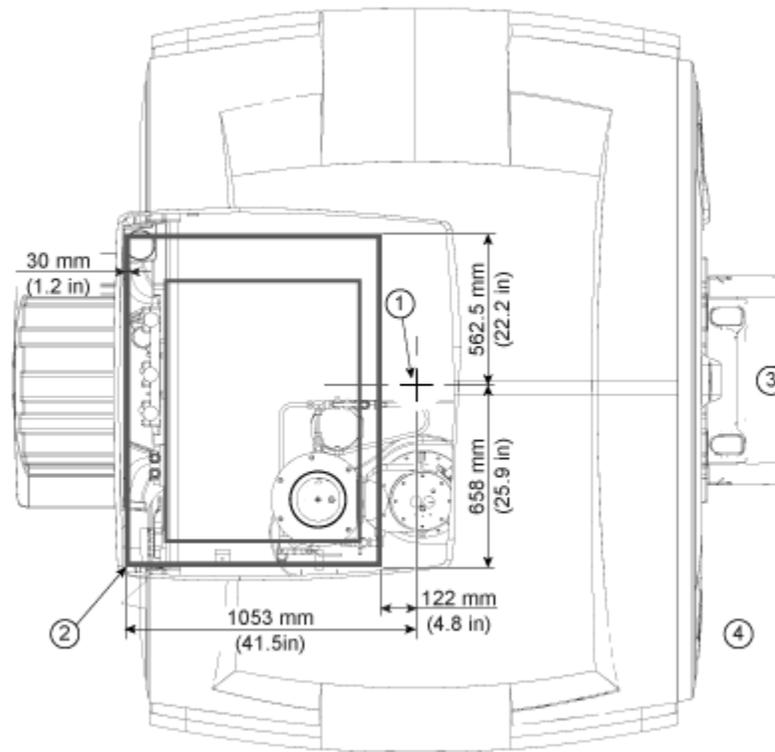
- The space above the cable concealment opening must be clear of any obstructions, up to a height of 2794 mm (110 in.) from the finished floor, for cables to be routed to the magnet. Refer to [7.2.4 Cable Tray Requirements and Examples on page 135](#) for height requirements for the trays that route cables through this opening.

Figure 3-17 Cable Concealment Kit Ceiling Opening Dimensions (Top View) for Classic Enclosure



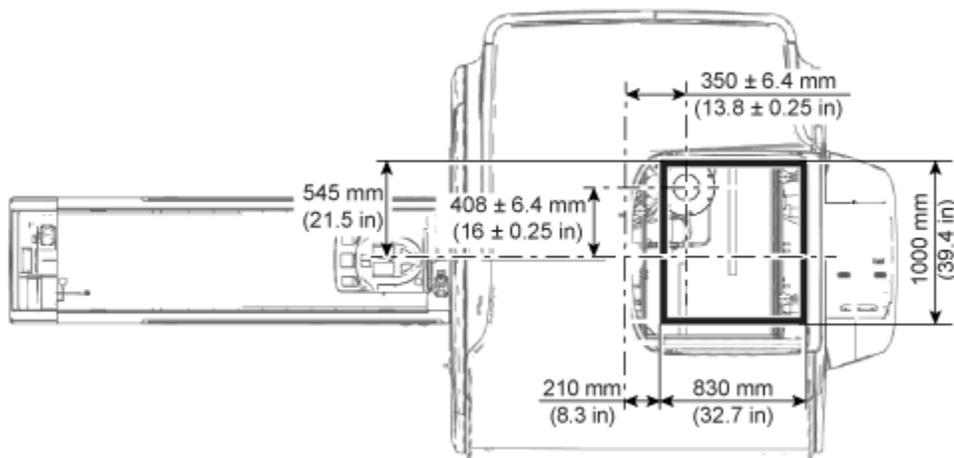
| Item | Description | Item | Description |
|------|-------------------------|------|---------------|
| 1 | Magnet isocenter | 3 | Patient table |
| 2 | Ceiling opening outline | - | - |

Figure 3-18 Cable Concealment Kit Frame Fasten Area Dimensions with Example of Customer-Supplied Support Frame for Classic Enclosure



| Item | Description | Item | Description |
|------|-------------------------------------|------|---------------|
| 1 | Magnet isocenter | 3 | Patient table |
| 2 | Concealment Cover Frame Fasten area | 4 | Magnet front |

Figure 3-19 Cable Concealment Kit Ceiling Opening Dimensions (Top View) for Platform Enclosure



NOTE

3.6.8 Finished Ceiling on page 83 shows the Concealment Kit frame fasten area dimensions with example of customer-supplied support frame. Any types of support frame may be used,

such as suspended support frame as example 1, supporting beams as example 2, and so on that meets all MR requirements.

3.6.9 Magnet Room Floors



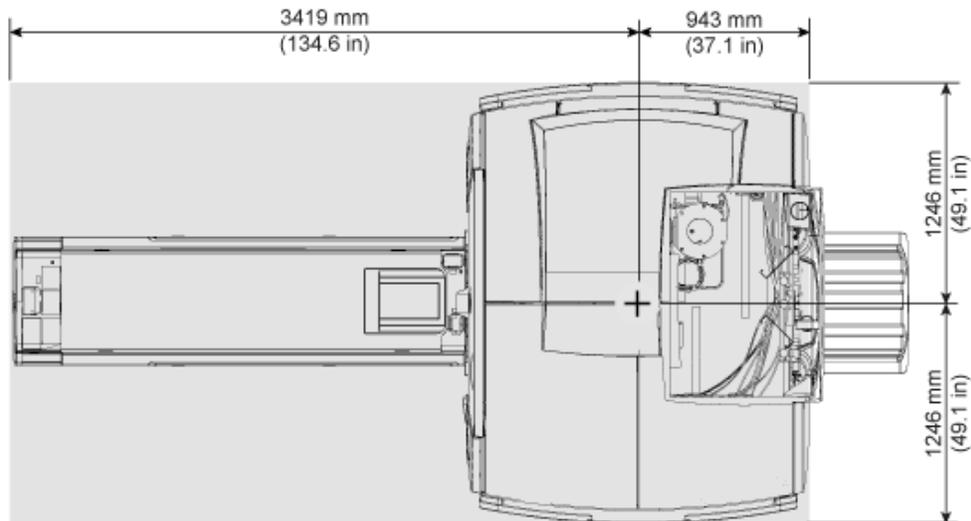
1. The finished floor must support the weight of all components throughout operation and service life. This includes the magnet, patient table, and gradient coil replacement cart.

NOTE

For gradient coil replacement, field engineers remove the patient table from the Magnet Room before they move the gradient coil replacement cart into the Magnet Room.

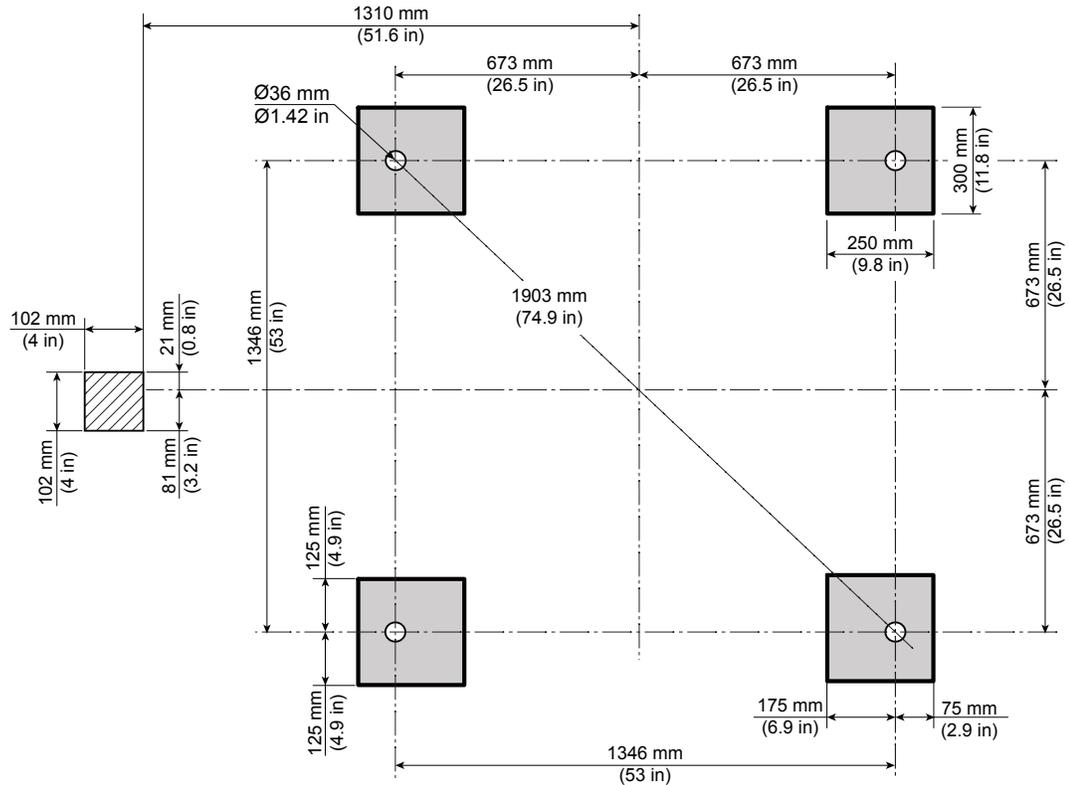
2. The finished floor must be water resistant to protect the subfloor and shielding from water damage.
3. The customer is responsible for providing flooring to prevent ESD (Electrostatic Discharge) buildup to 8 kV for protection of the sensitive MR equipment.
4. Magnet, Enclosure, and Patient Table areas must be flat and level within 3 mm (0.125 in.), with the magnet in place, within the shaded area shown in [Figure 3-20 Magnet Room Floor Levelness Area on page 86](#).

Figure 3-20 Magnet Room Floor Levelness Area



5. **For LCC RD series magnet only:** The VibroAcoustic Dampening kit for both seismic and non-seismic mounting is M50002LP. See below for dimensions that aid in the calculation for floor loading. See [Figure 3-21 Magnet Mounting Detail for M50002LP for LCC RD Magnet—Patient End is on the Left Side on page 87](#) for details
 - Weight: 8 kg (17 lb.) each
 - Size: 300 x 250 mm (11.81 x 9.84 in.) each
 - Anchor holes (x4) 36 mm (1.42 in.).
 - A 132 mm x 139 mm (5.17 in. x 5.5 in.) rebar-free area is necessary under the table dock/table frame anchor.

Figure 3-21 Magnet Mounting Detail for M5002LP for LCC RD Magnet—Patient End is on the Left Side



6. **For PM series magnet only:** The VibroAcoustic Dampening kit for both seismic and non-seismic mounting is 5802910. See [Figure 3-22 Magnet Mounting Detail for 5802910—Patient End is on the Left Side for PM series magnet only](#) on page 88 for details.

- Seismic anchors shall have a 76.2 mm (3 in) rebar-free area around the anchor and shall be installed with the assistance of the RF shield vendor.
- A 102 mm x 102 mm (4 in. x 4 in.) rebar-free area is necessary under the dock/table frame anchor, in the position shown in the illustration below.
- Seismic anchors must be isolated from rebar.

Important

The table dock/table frame anchor hole is drilled only after magnet installation.

3.6.10 Storage Cabinets



NOTE

GE HealthCare no longer provides a storage solution for system phantoms.

1. The customer shall provide storage for phantoms in the magnet room (for example, a cart, shelving unit or cabinet). Storage needs to be large enough to accommodate system phantoms listed in Table 1-1 of *Customer Site Storage Requirements, 5182674* (available in the Customer Documentation Portal).
2. The storage solution can not interfere with the magnet room minimum service area.

3.7 Magnet Room Equipment Specifications

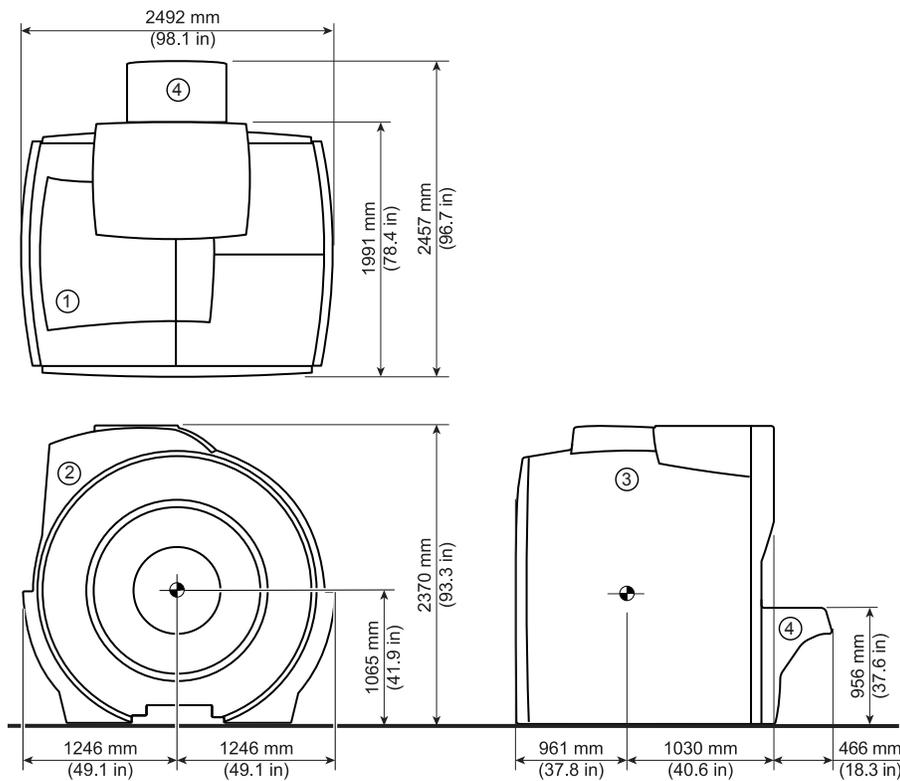


(Applies to all subsections within this section)

3.7.1 Magnet (MAG) Assembly Specifications

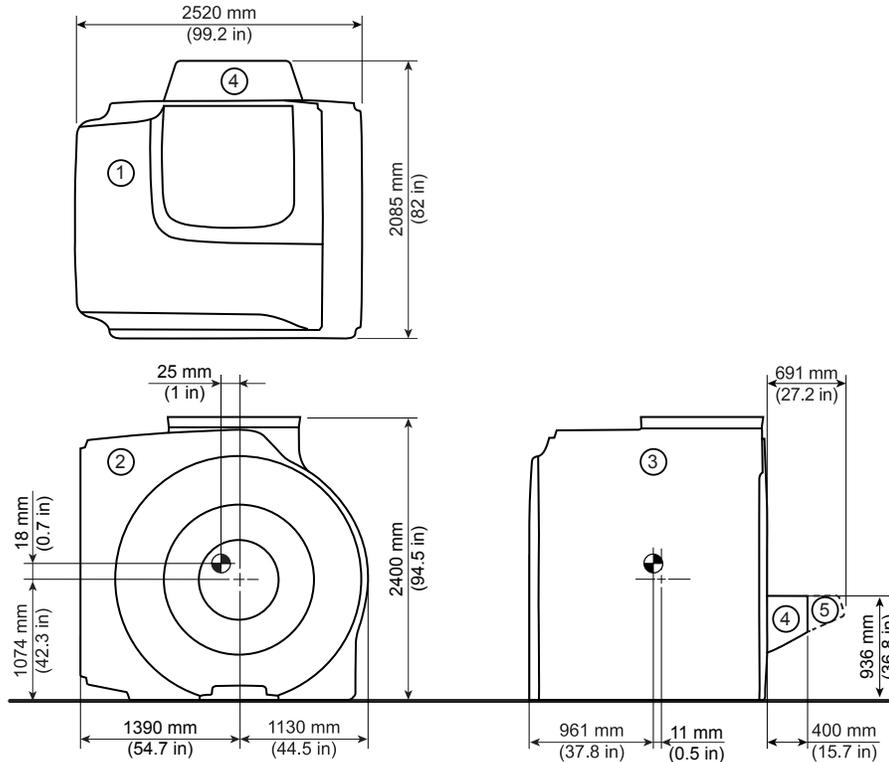
1. LCC-W RD Magnet weight, with cryogenics at maximum capacity: 4980 kg (10979 lb.)
2. PM Magnet weight, with cryogenics at maximum capacity: 4643 kg (10236 lb.)

Figure 3-23 Magnet Enclosure Dimensions for Classic Enclosure



| Item | Description | Item | Description |
|------|-------------|------|-------------|
| 1 | Top view | 3 | Side view |
| 2 | Front view | 4 | Rear Bridge |

Figure 3-24 Magnet Enclosure Dimensions for Platform Enclosure

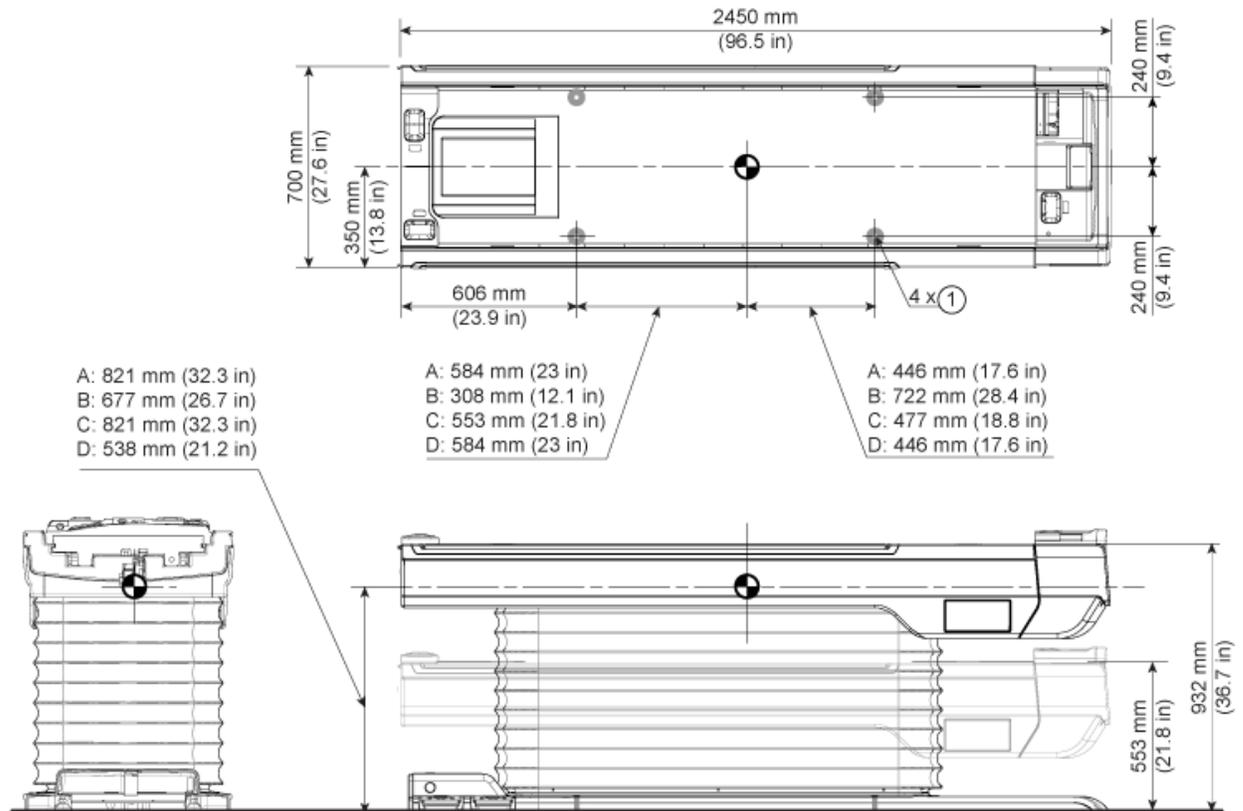


| Item | Description |
|------|-------------|
| 1 | Top view |
| 2 | Front view |
| 3 | Side view |

3.7.2 Patient Table (PT) Specifications

1. Comfort Plus Table weight, empty: 259.5 kg (572 lb.)
2. Comfort Plus Table weight, including maximum patient weight of 250 kg (551 lb.) and accessories: 538.5 kg (1187 lb.)
3. Detachable eXpress Table weight, empty: 329 kg (725 lb.)
4. Detachable eXpress Table weight, including maximum patient weight of 250 kg (551 lb.) and accessories: 608 kg (1338 lb.)

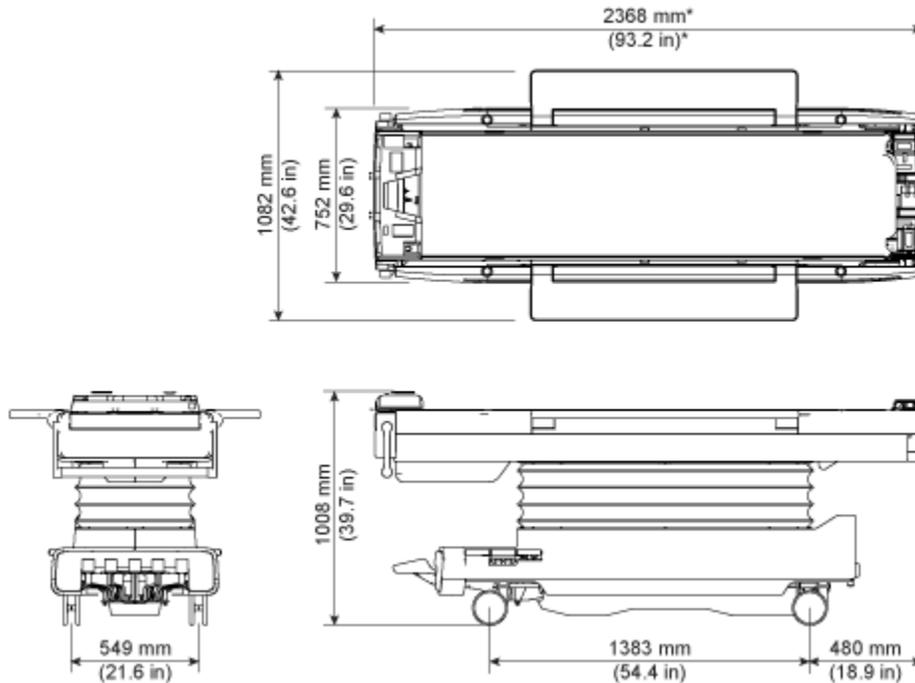
Figure 3-25 Comfort Plus Fixed Patient Table (PT)



| Item | Description |
|------|--|
| 1 | 4 Seismic mounting holes, \varnothing 13.5mm (17/32 in.) |
| A | 538.5 kg (1187 lb.): Patient is on the table being prepared for scanning, not in the bore. Table is at the highest position. |
| B | 335 kg (739 lbs): Patient is moved 1470 mm (58 in.) into the bore and scanning. Table is at the highest position. |
| C | 538.5 kg (1187 lbs): Patient is on the table and cradle is 50 mm (2 in.) into the bore. Table is at the highest position. |
| D | 259.5 kg (572 lbs): Patient is not on the table. Table is at the highest position. |

NOTE

Seismic mounting studs cannot be positioned before table installation.

Figure 3-26 Detachable eXpress Patient Table (PT)

* When the table handle is rotated into its extended position, the length of the table is 2433 mm (95.8 in.)

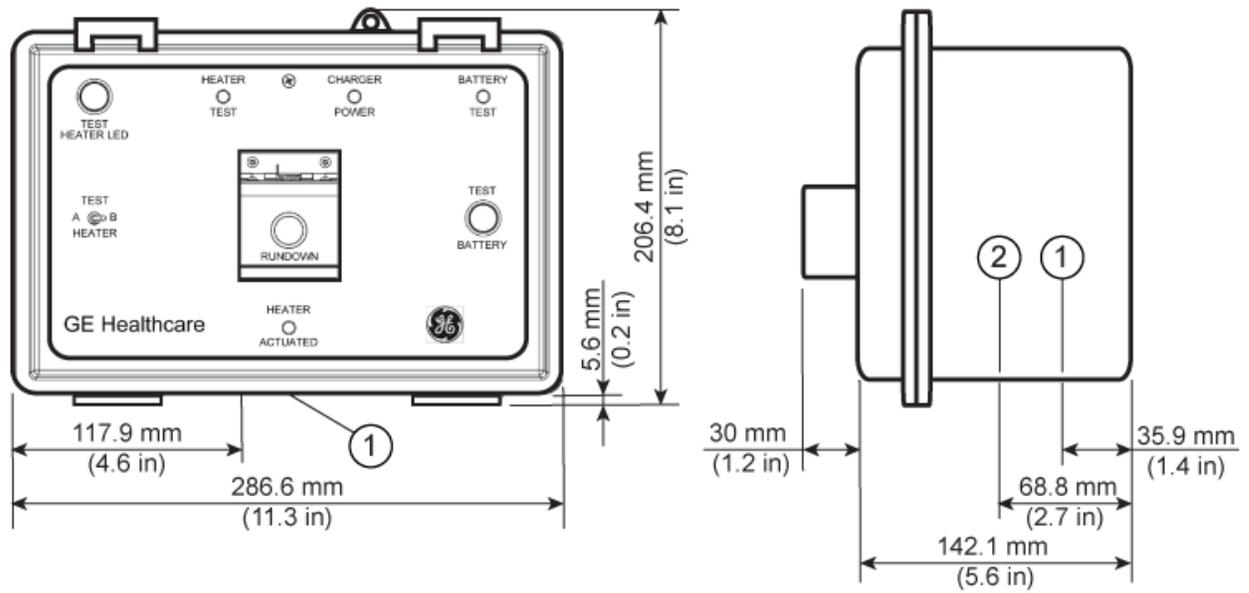
3.7.3 Magnet Rundown Unit (MRU) Specifications and Requirements

1. Location: The bottom edge of the MRU must be mounted 1524 ± 25 mm (60 ± 1 in.) above the Magnet Room floor near the front of the magnet enclosure.
2. Weight: 3.2 kg (7 lb.)
3. Magnetic Field Limit: 20 mT (200 G)
4. The MRU is installed by the facility contractor.

NOTE

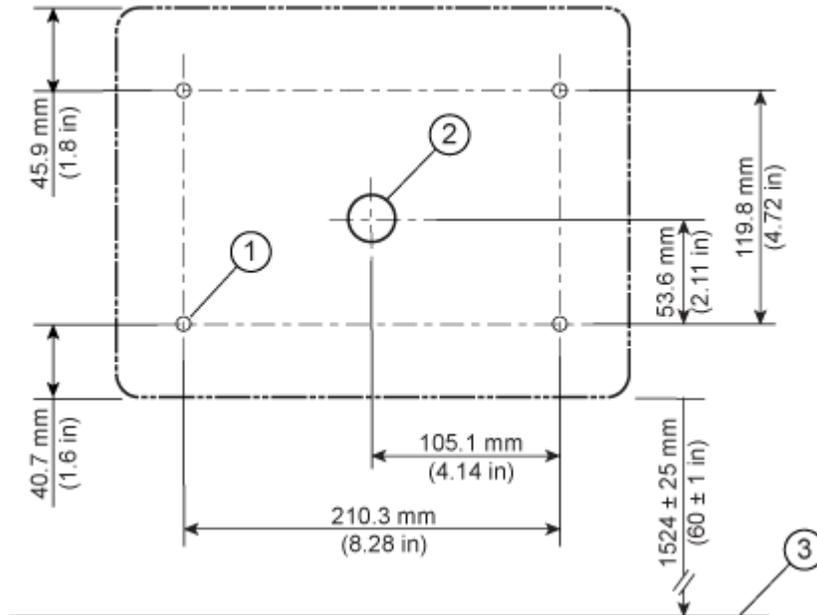
An optional remote MRU may be installed outside the Magnet Room. The remote MRU does not require facility power. For more information, refer to MRU vendor manual.

Figure 3-27 Magnet Rundown Unit (MRU)



| Item | Description |
|------|--------------|
| 1 | Cable access |
| 2 | Power access |

Figure 3-28 MRU Mounting Pattern



| Item | Description | Item | Description |
|------|---|------|----------------|
| 1 | 7 mm (0.275 in.) diameter mounting hole | 3 | Finished floor |
| 2 | 26 mm (1.025 in.) diameter cable access | - | - |

3.7.4 Oxygen Monitor Sensor Specifications

See [Oxygen Monitor \(OXY\) Option on page 121](#).

3.8 Magnet Room Lighting Requirements



1. All lighting fixtures and associated components must meet all RF shielded room and RF grounding requirements (for example, track lighting is not recommended due to possible RF noise).
2. All removable lighting fixtures and associated components must be non-magnetic.
3. All lighting must use direct current (the DC must have less than 5% ripple).
4. At least 300 lux must be provided at the front of the magnet for patient access and above the magnet for servicing.
5. Fluorescent lighting must not be used in the Magnet Room.
6. Lighting must be adjusted using a discrete switch or a variable DC lighting controller.
7. SCR dimmers or rheostats must not be used.
8. DC LED lighting may be used if the DC power converter and RF sources are all located outside the Magnet Room RF Shield.

NOTE

LED lighting could cause image quality issues due to RF interference. Make sure a MR-compatible LED lighting solution is chosen.

9. Battery chargers (for example, used for emergency lighting) must be located outside the Magnet Room.
10. LED Lighting or short filament length incandescent bulbs are recommended.
11. Linear lamps are not recommended due to the high burnout rate.

4 Equipment Room

4.1 Equipment Room Overview



(Applies to all sections within this chapter)

1. The vertical distance between the coolant connection points of the ICC and the Gradient Coil must be less than 5 meters (196.8 in.).
2. The ICC and ISC must be located on the same floor.

NOTE

The ICC contains the cryocooler compressor.

The following illustration shows minimum equipment room service clearances. Refer to [MR Suite Minimum Room Size Requirements on page 20](#) and [Figure 4-2 Typical Minimum Equipment Room with Service Clearances for Remote \(Off the Wall\) Siting Configuration on page 98](#) for a list of considerations not included in the minimum area dimensions.

NOTE

Colored areas indicate service/installation areas. These areas can overlap as necessary as shown below. See individual component descriptions and room requirements for service area details. Magnet Monitor (MON) can be mounted on the side of the wall near the ICC. Optional equipment is not shown; additional space may be required for options.

NOTE

Refer to [Table 2-20 MR System Component Replacement Shipping Specifications on page 62](#) for the dimensions of the replacement parts. The parts must be able to be positioned in front of the noted cabinet for replacement procedures after the system has been installed.

Figure 4-1 Typical Minimum Equipment Room with Service Clearances for Standard (On the Wall) Siting Configuration

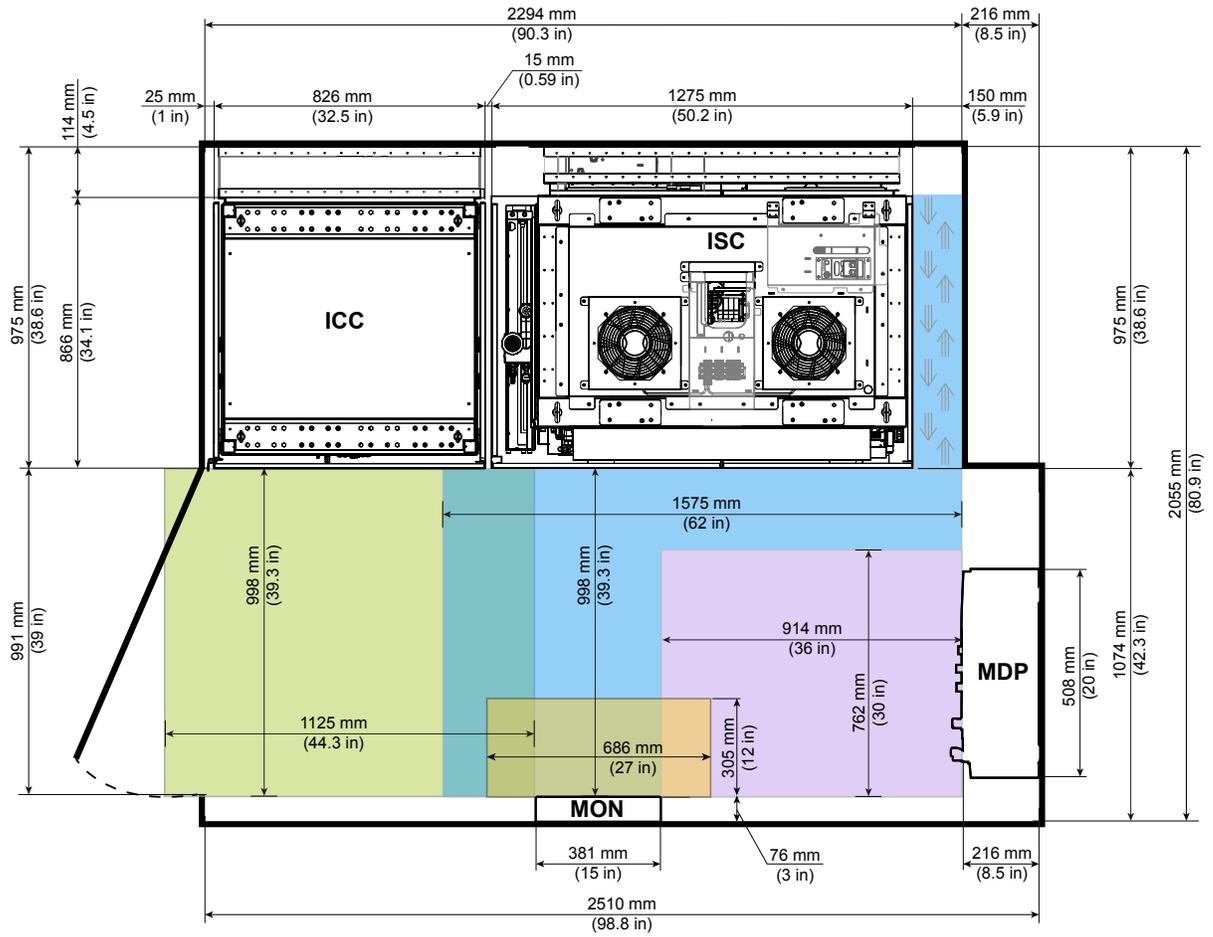
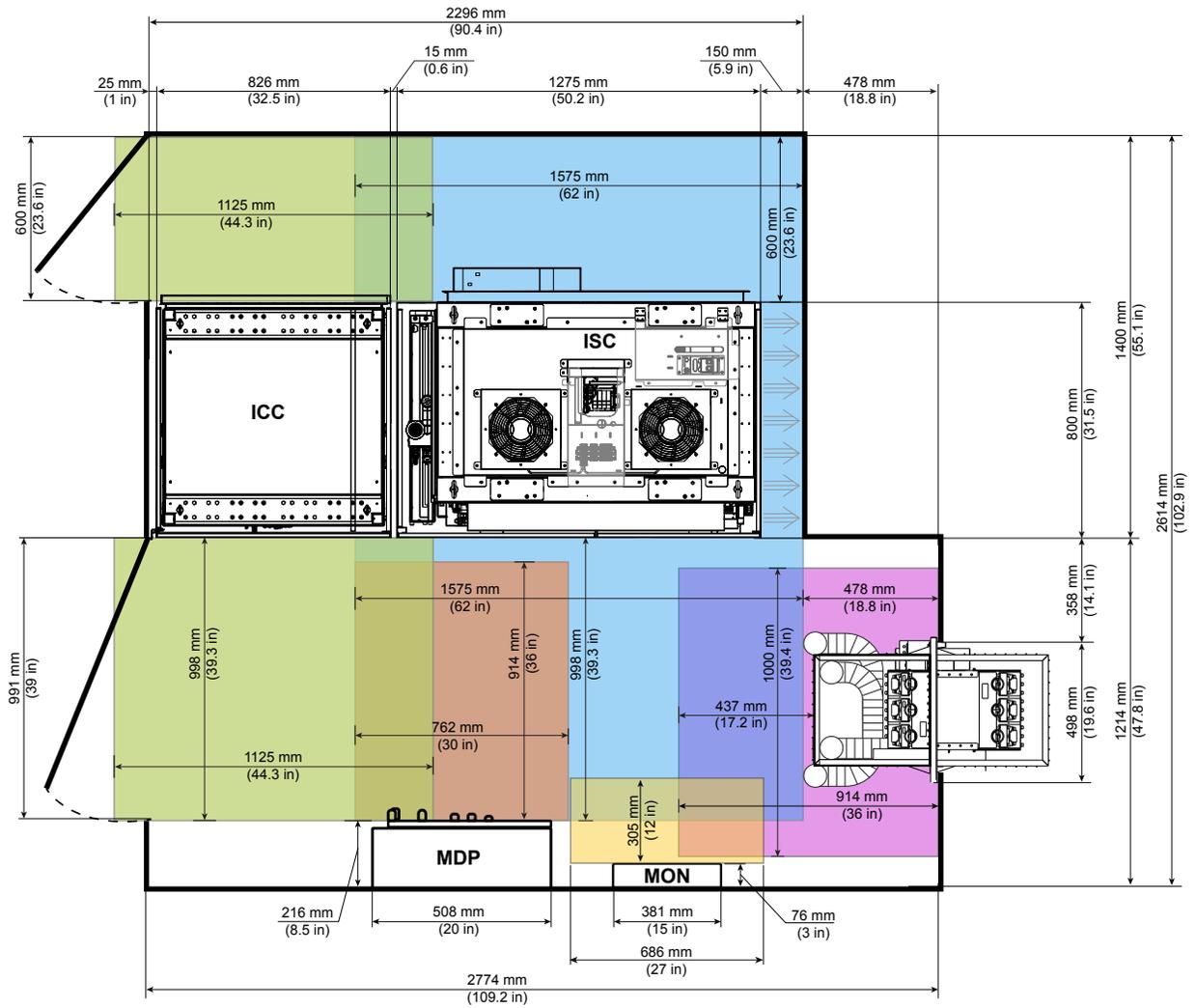


Figure 4-2 Typical Minimum Equipment Room with Service Clearances for Remote (Off the Wall) Siting Configuration



4.2 Main Disconnect Panel (MDP) Requirements and Specifications

4.2.1 Requirements

1. It is recommended to install the following items to support a power monitor:
 - a. A T100 network connection with RJ45 connector near the MDP
 - b. An electrical outlet
2. The cable must be Cat 5 or better.
3. The network connection must not be routed through the Ethernet switch in the Global Operator Cabinet (GOC).

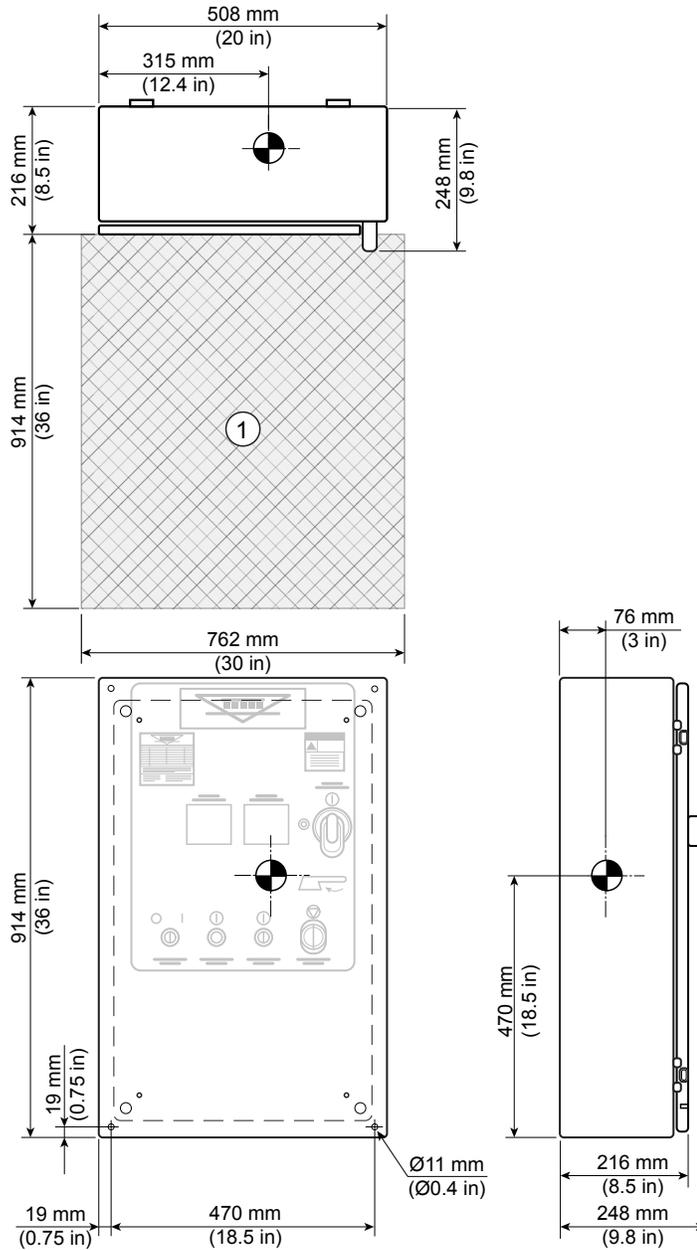
4.2.2 Specifications

The Main Disconnect Panel (MDP) is provided with the MR System. Only exempt countries can supply their own MDP (see [2.10.3 Customer-supplied Main Disconnect Panel \(MDP\) Requirements \(exempt countries only*\)](#) on page 54).

M70022MB and M70022MC

1. Weight: 43.5 kg (96 lb.)
2. Magnetic Field Limit: 5 mT (50 G)

Figure 4-3 GEHC supplied Main Disconnect Panel (MDP) M70022MB and M70022MC



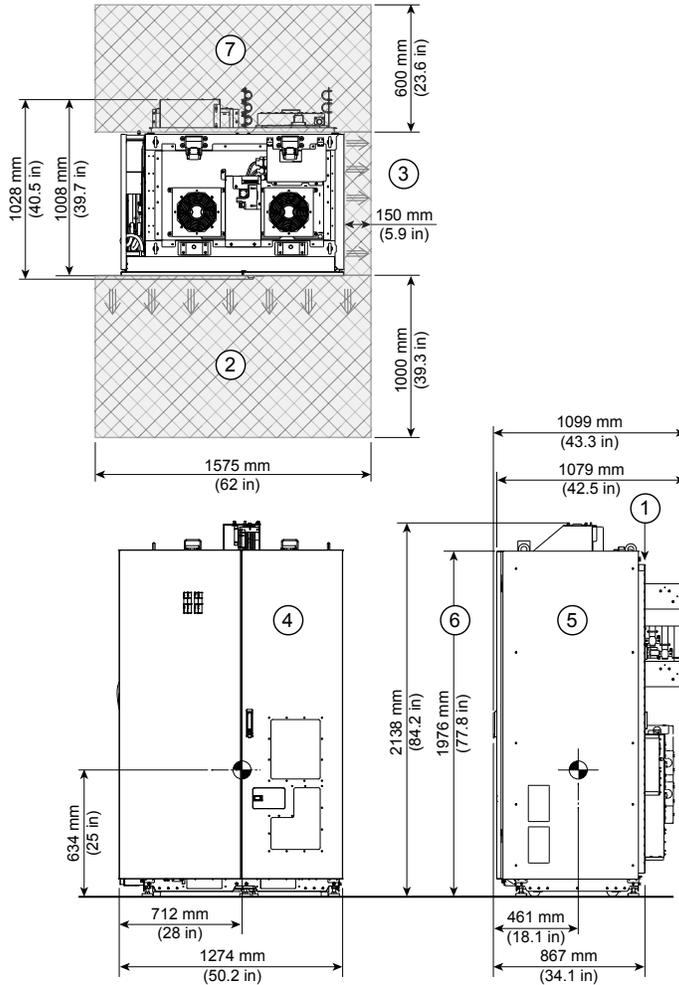
| Item | Description |
|------|-------------------|
| 1 | Service Clearance |

4.3 Integrated System Cabinet (ISC) Specifications

Weight: 1160 kg (2557 lb.)

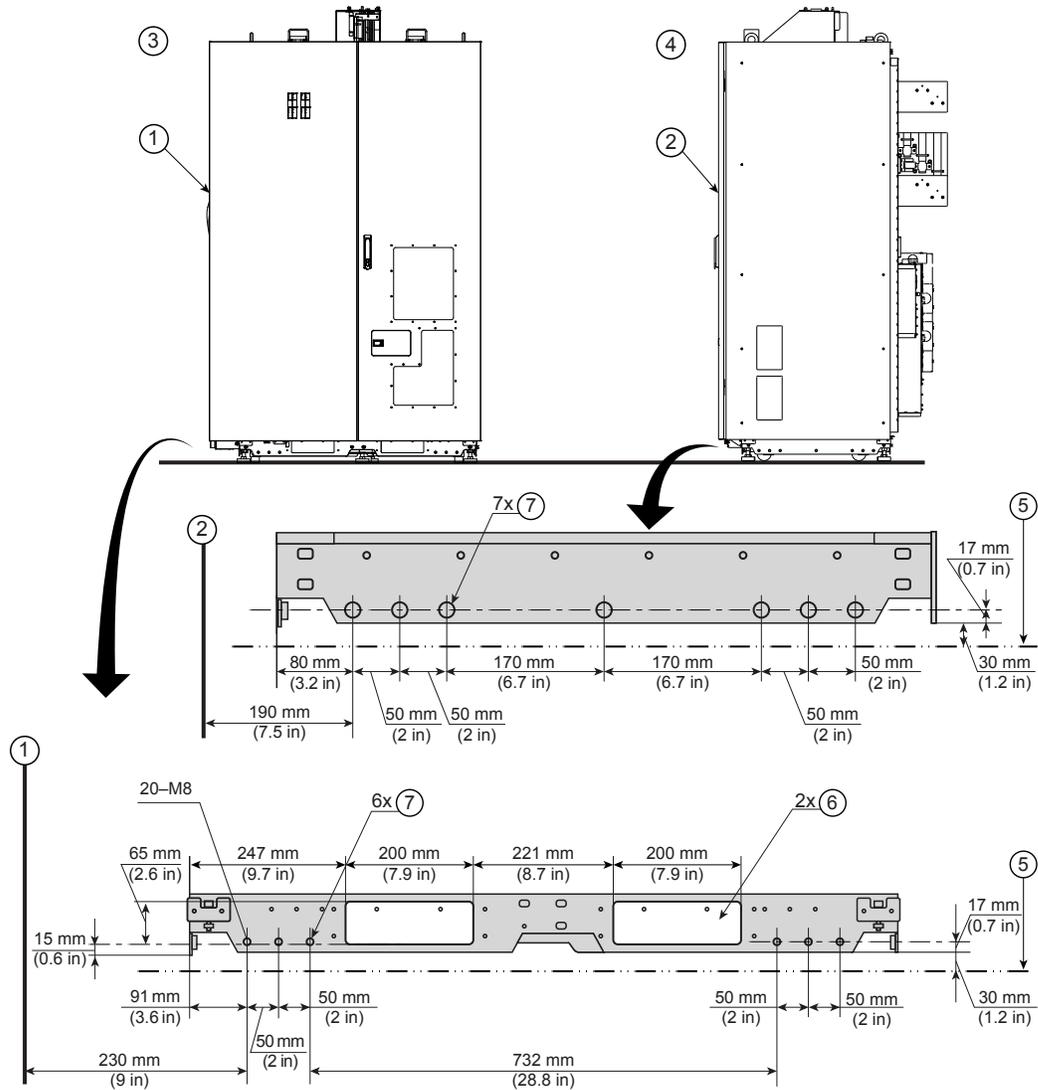
Magnetic Field Limit: 5 mT (50 G) (Penetration Panel side)

Figure 4-4 Integrated System Cabinet (ISC)



| Item | Description | Item | Description |
|------|-------------------|------|--|
| 1 | 50G limit | 5 | Side View |
| 2 | Service Clearance | 6 | Height when removing the top blocks and covers |
| 3 | Top View | 7 | Service Clearance for remote (Off the wall) siting configuration |
| 4 | Front View | - | - |

Figure 4-5 ISC Anchor Bracket Location For Seismic Wall Mounting



| Item | Description | Item | Description |
|------|-------------|------|--|
| 1 | Side Cover | 5 | Floor |
| 2 | Front Cover | 6 | Airflow opening (must not be obstructed) |
| 3 | Front View | 7 | (20) M8 Seismic Anchor Mounting Holes |
| 4 | Side View | | |

NOTE

The left side and the right side of the ISC anchor bracket locations are symmetrical.

4.4 Integrated Cooling Cabinet (ICC) Specifications

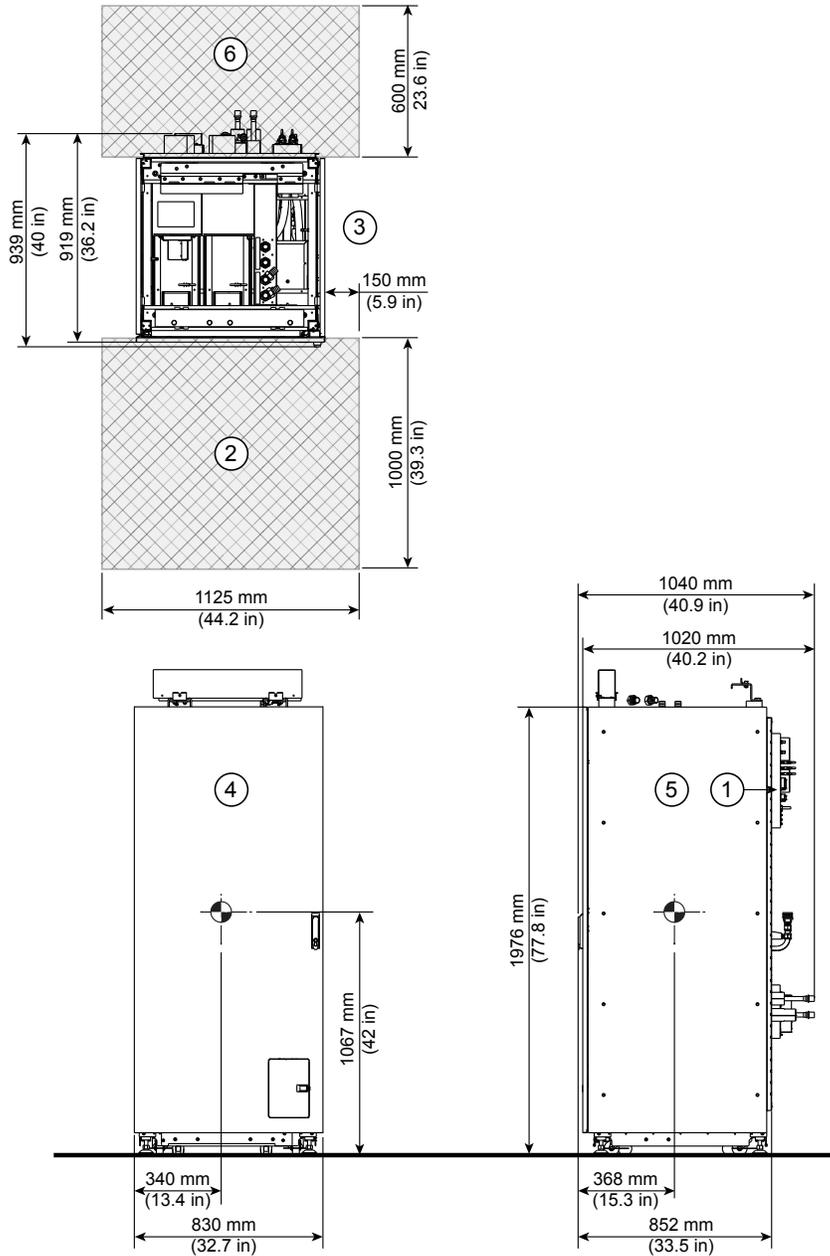
Weight without Cryocooler Compressor: 349 kg (770 lb.)

Weight with F-50SH Cryocooler Compressor: 474 kg (1045 lb.)

F-50SH Cryocooler Compressor weight: Approx 125 kg (276 lb.)

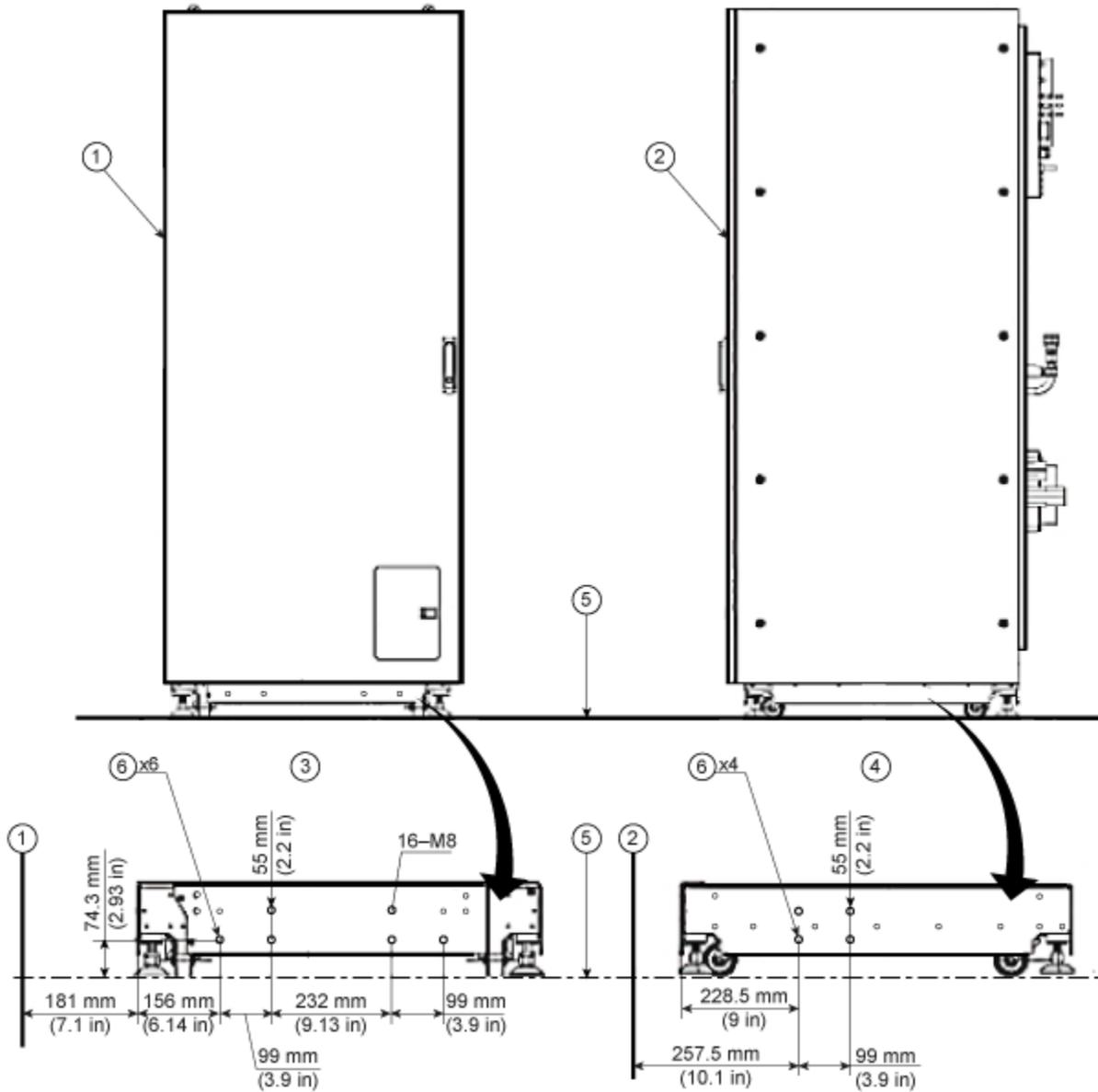
Magnetic Field Limit: 5 mT (50 G) (Penetration Panel side)

Figure 4-6 Integrated Cooling Cabinet (ICC)



| Item | Description | Item | Description |
|------|-------------------|------|--|
| 1 | 50G limit | 4 | Front View |
| 2 | Service Clearance | 5 | Side View |
| 3 | Top View | 6 | Service Clearance for remote (Off the wall) siting configuration |

Figure 4-7 ICC Anchor Bracket Location For Seismic Mounting

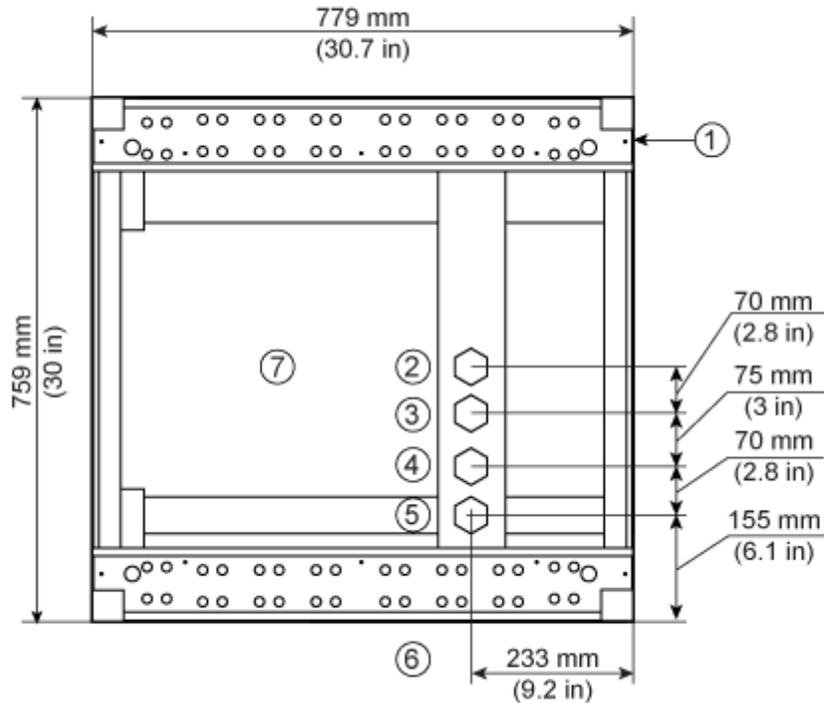


| Item | Description | Item | Description |
|------|-------------|------|---------------------------------------|
| 1 | Side Cover | 4 | Side View |
| 2 | Front Cover | 5 | Floor |
| 3 | Front View | 6 | (16) M8 Seismic Anchor Mounting Holes |

NOTE

The left side and the right side of the ICC anchor bracket locations are symmetrical.

Figure 4-8 ICC Facility Water Supply and Return Connections Location



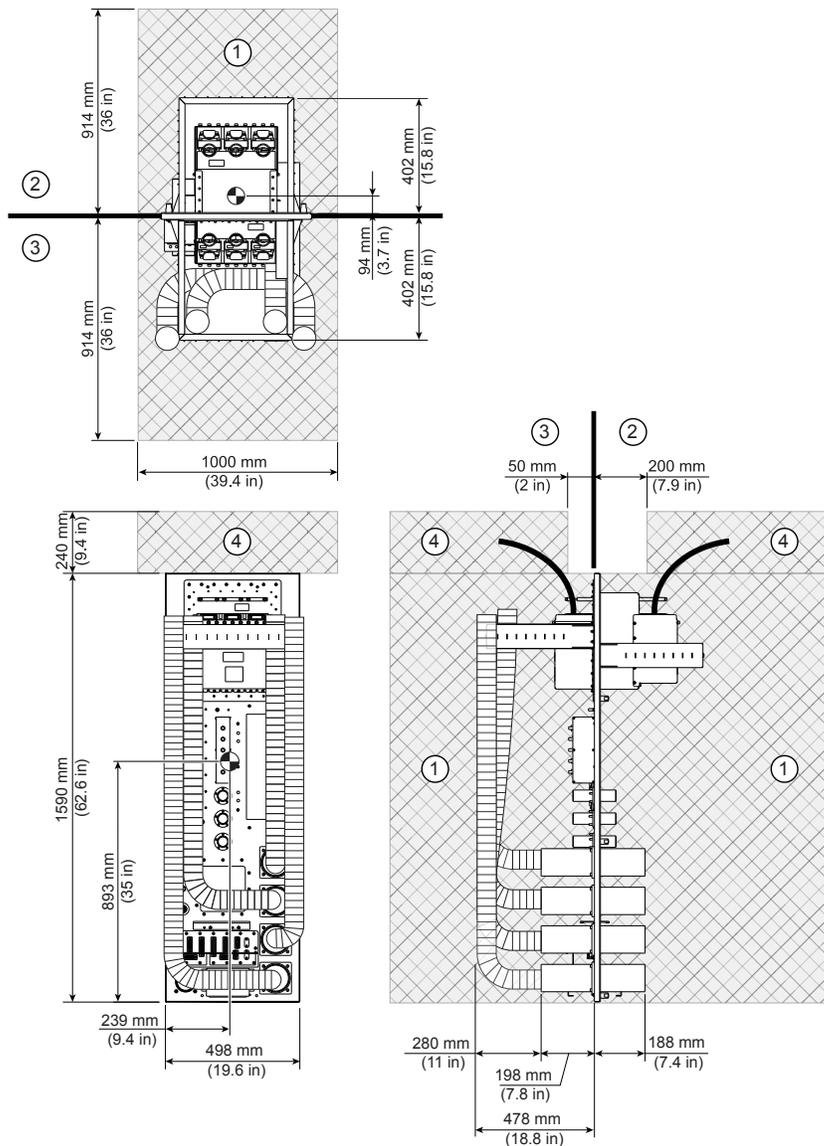
| Item | Description | Item | Description |
|------|-----------------|------|---------------|
| 1 | ICC Frame | 5 | ISC Supply |
| 2 | Facility Supply | 6 | Cabinet Front |
| 3 | Facility Return | 7 | Top View |
| 4 | ISC Return | - | - |

4.5 Penetration Panel Specifications for Remote (Off the Wall) Siting Configuration

The Penetration Panel provides interconnects from the Equipment Room through the Magnet Room RF Shield.

1. Magnetic Field Limit: 20 mT (200 G)
2. Refer to [3.5 Penetration Panel Wall Opening Requirements for Remote \(Off the Wall\) Siting Configuration](#) on page 72 for mounting and location requirements.

Figure 4-9 Penetration Panel



| Item | Description | Item | Description |
|------|-------------------|------|----------------|
| 1 | Service Clearance | 3 | Equipment Room |
| 2 | Magnet Room | - | - |

4.6 ISC and ICC Construction Requirements

This section describes the special considerations of Integrated System Cabinet (ISC) and Integrated Cooling Cabinet (ICC).

Specification of Floor under ISC and ICC:

1. Floor slope: $< \pm 0.5 \text{ deg}$ ($< \pm 8.7 \text{ mm / m}$)
2. Floor surface: $< \pm 5 \text{ mm}$ in cabinet installation area

- Do not place the carpet under the cabinets.

Figure 4-10 Area to be leveled

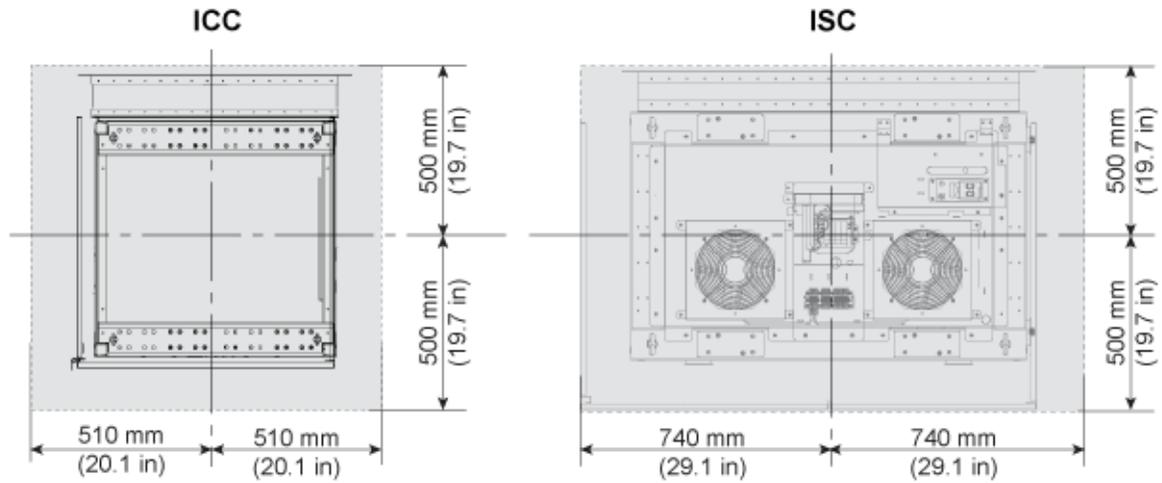
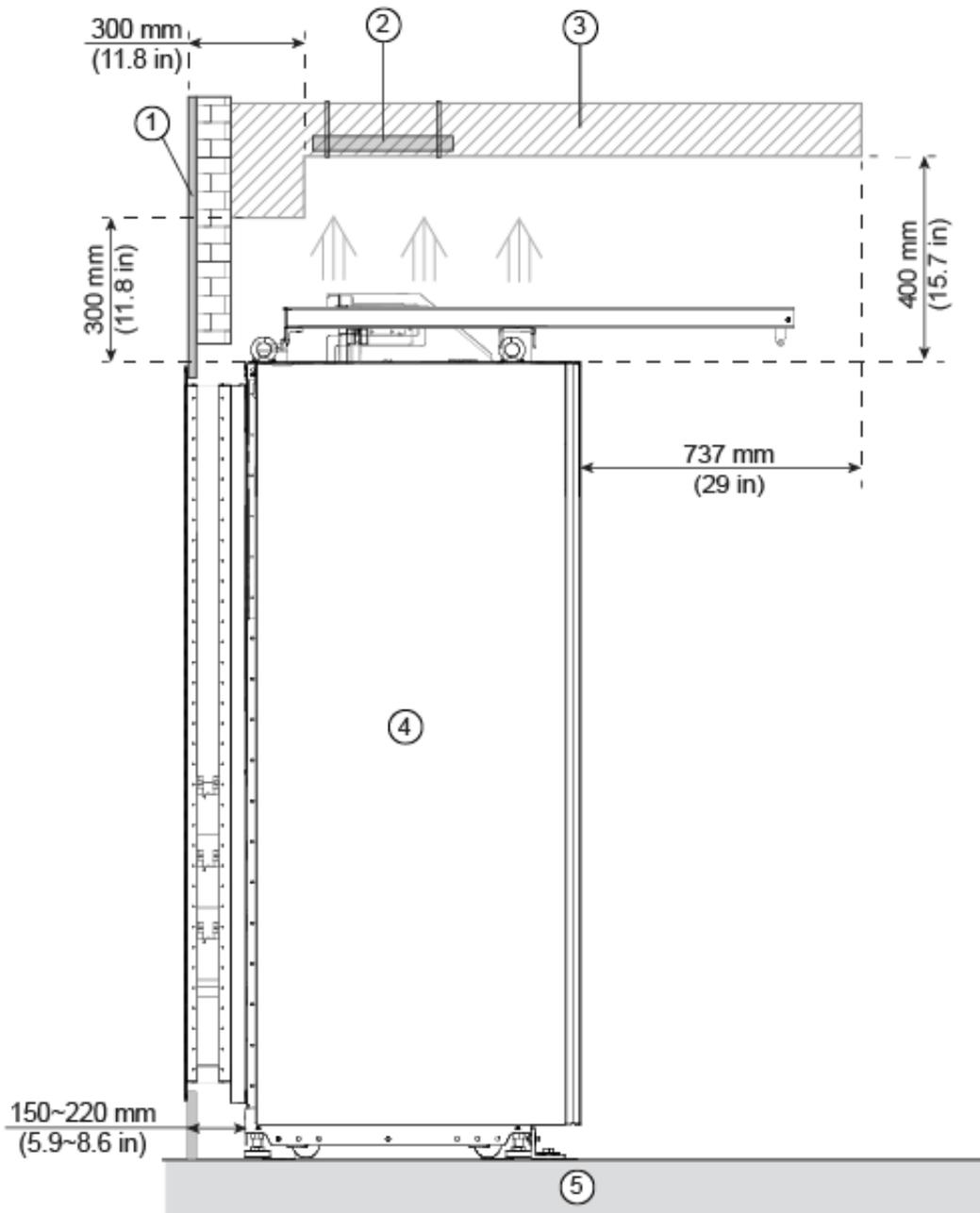


Figure 4-11 Minimum top area and Mesh Shield Specification for Standard (On the Wall) siting Configuration on page 109 and Figure 4-12 Minimum top area and Mesh Shield Specification for Remote (Off the Wall) siting Configuration on page 110 show the following specifications:

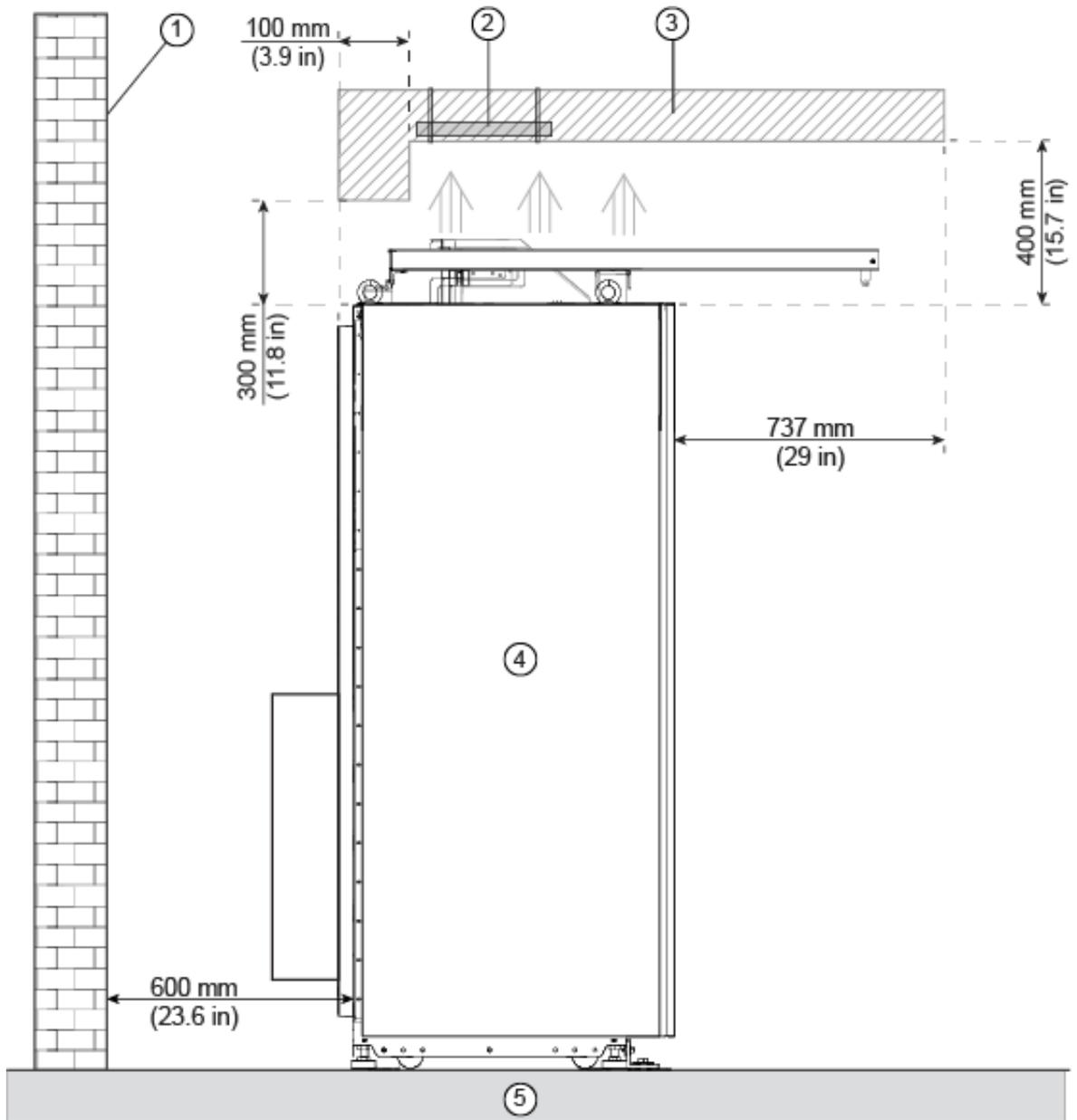
- Minimum top area including cable tray or ceiling for air flow and servicing.
- (For Standard (On the wall) siting configuration only)** Distance between RF shield (from Magnet Room) and ISC/ICC PEN Wall per Mesh Shield flexibility.

Figure 4-11 Minimum top area and Mesh Shield Specification for Standard (On the Wall) siting Configuration



| Item | Description | | |
|------|--|---|-------------------|
| 1 | RF Shield | 4 | ISC/ICC Side View |
| 2 | Cable tray (as an example) | 5 | Floor |
| 3 | Any obstacles including cable tray and ceiling must be in this area or above | | |

Figure 4-12 Minimum top area and Mesh Shield Specification for Remote (Off the Wall) siting Configuration



| Item | Description | | |
|------|--|---|-------------------|
| 1 | Wall | 4 | ISC/ICC Side View |
| 2 | Cable tray (as an example) | 5 | Floor |
| 3 | Any obstacles including cable tray and ceiling must be in this area or above | | |

4.7 Magnet Monitor (MON) Requirements and Specifications

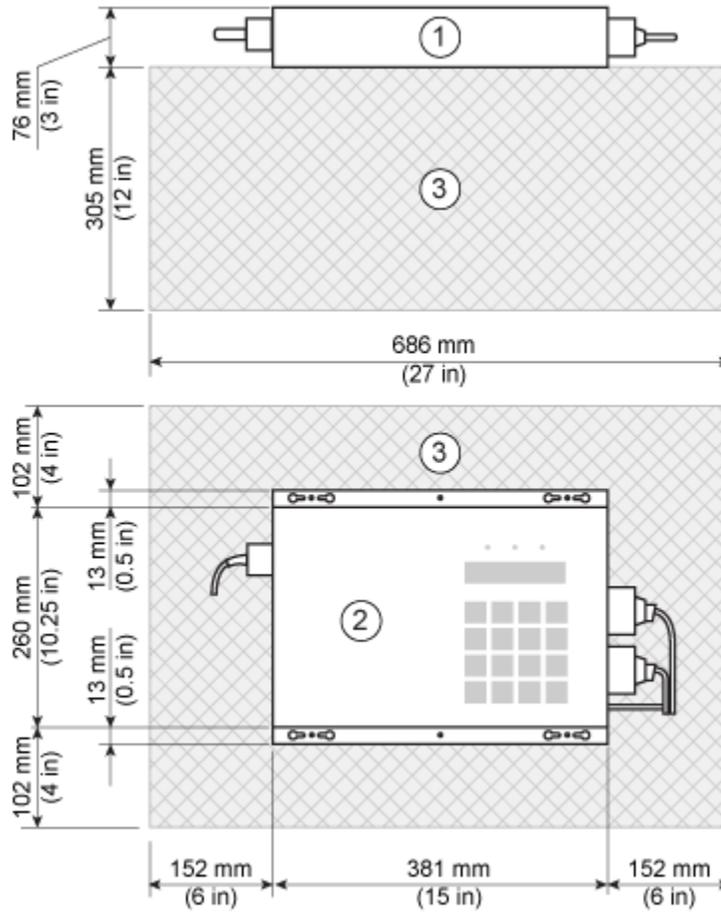
4.7.1 Requirements

1. Customer must supply T100 network connection with RJ45 connector to the Magnet Monitor (MON). Network connectivity must be active prior to magnet delivery.
2. The cable must be Cat 5 or better.
3. The network connection must not be routed through the Ethernet switch in the Global Operator Cabinet (GOC).

4.7.2 Specifications

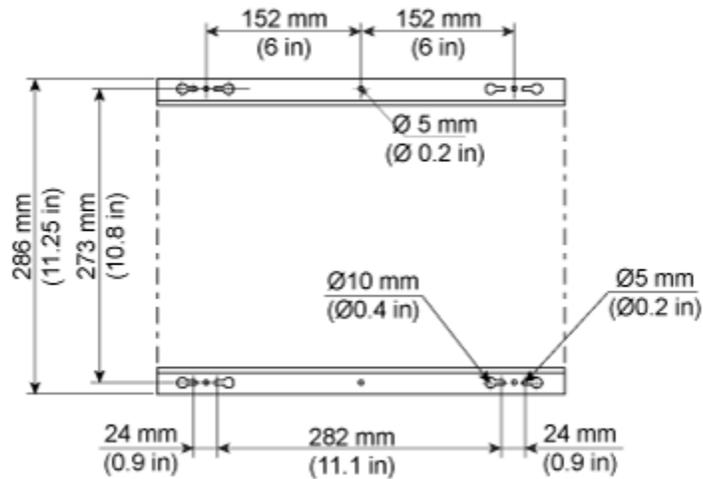
1. Mounting location: On the wall near the ICC.
2. Weight: 4.5 kg (10 lb.)
3. Magnetic Field Limit: 20 mT (200 gauss)
4. Power cord length: 1829 mm (72 in.)

Figure 4-13 Magnet Monitor (MON)



| Item | Description | Item | Description |
|------|-------------|------|--------------|
| 1 | Top View | 3 | Service area |
| 2 | Front View | - | - |

Figure 4-14 Magnet Monitor (MON) Mounting Patterns



4.8 Magnetic Resonance Elastography (MRE) Specifications (Optional Equipment)

4.8.1 Requirements

1. **(For Standard (On the wall) siting configuration)** The customer must work with the RF shield vendor to provide a waveguide for the 25 mm (1 in.) diameter tube. The waveguide plate can be installed at the ICC rear panel to accommodate the 25 mm (1 in.) diameter tube. Refer to [Figure 4-16 Facility provided wave guide for ICC for Standard \(On the Wall\) Siting Configuration on page 114](#) for dimensions.
2. **(For Remote (Off the wall) siting configuration only)** The waveguide plate is mounted directly to the penetration panel. The 25 mm (1 in.) diameter tube will pass directly through the GE-provided waveguide on the penetration panel. Refer to [Figure 4-17 Wave guide on Penetration Panel for MRE For Remote \(Off the wall\) siting configuration on page 115](#).
3. MRE Resonant Acoustic Driver location is limited to the length of the 25 mm (1 in.) tube (see the available cable lengths in [7.1.5 Magnetic Resonance Elastography \(MRE\) Option on page 130](#)).

4.8.2 Specifications

1. Weight: 24.22 kg (53.4 lb.)
2. Magnetic Field Limit: 5 mT (50 G)
3. Power Cord Length:
 - 60 Hz: 6096 mm (240 in.)
 - 50 Hz: 7620 mm (300 in.)

Figure 4-15 Magnetic Resonance Elastography (MRE) Resonant Acoustic Driver

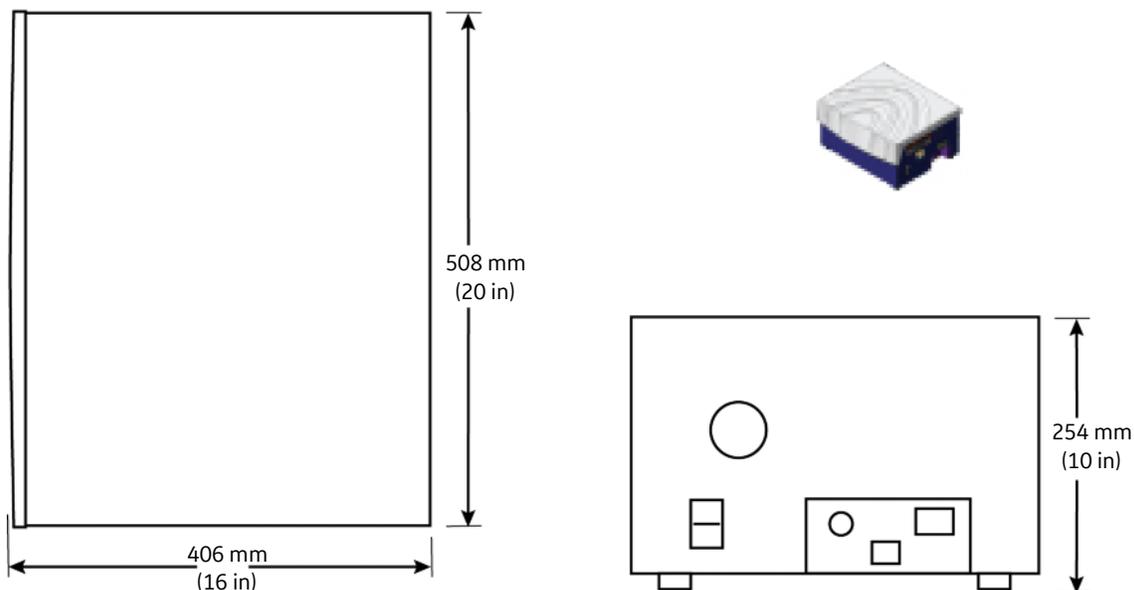
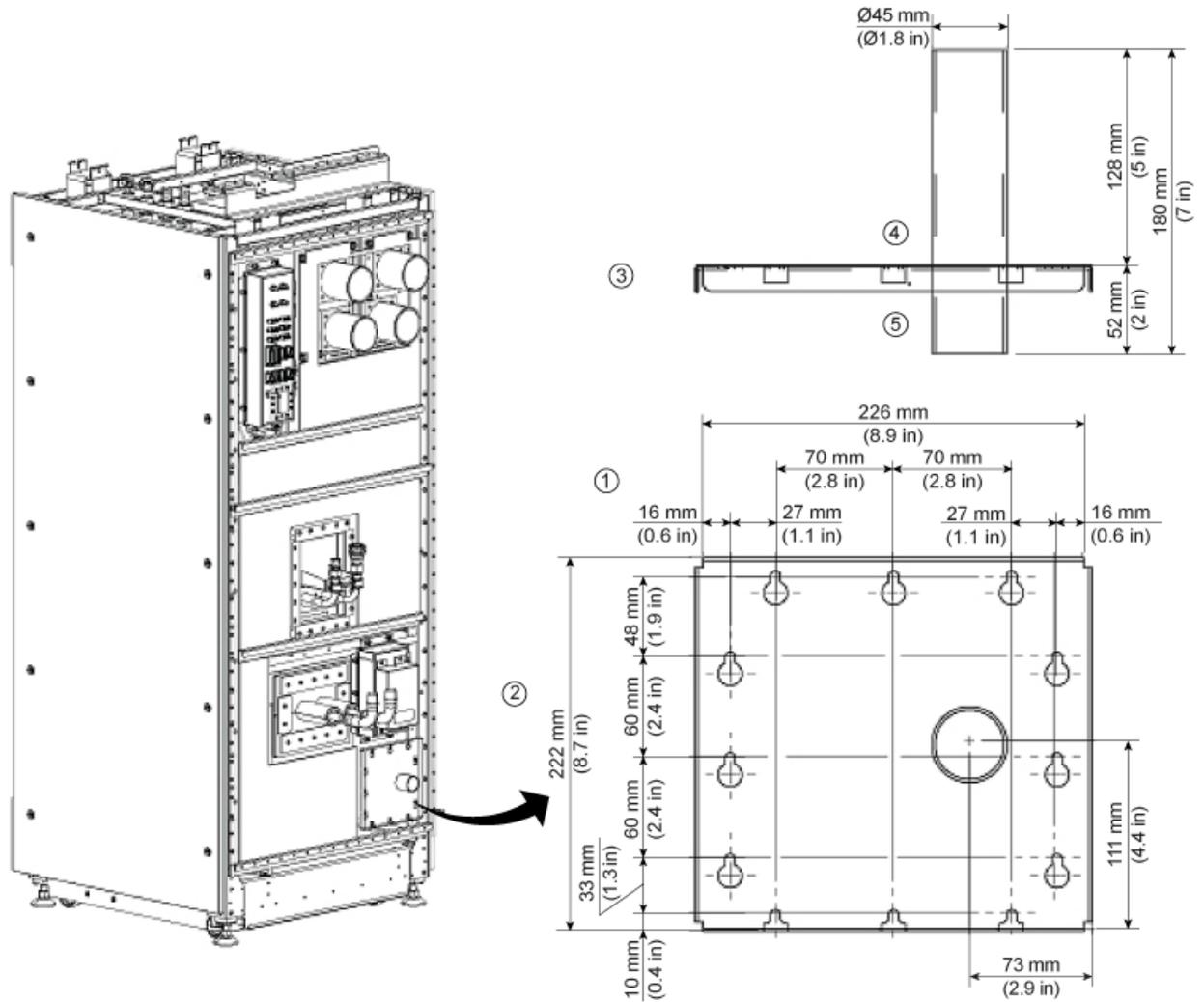
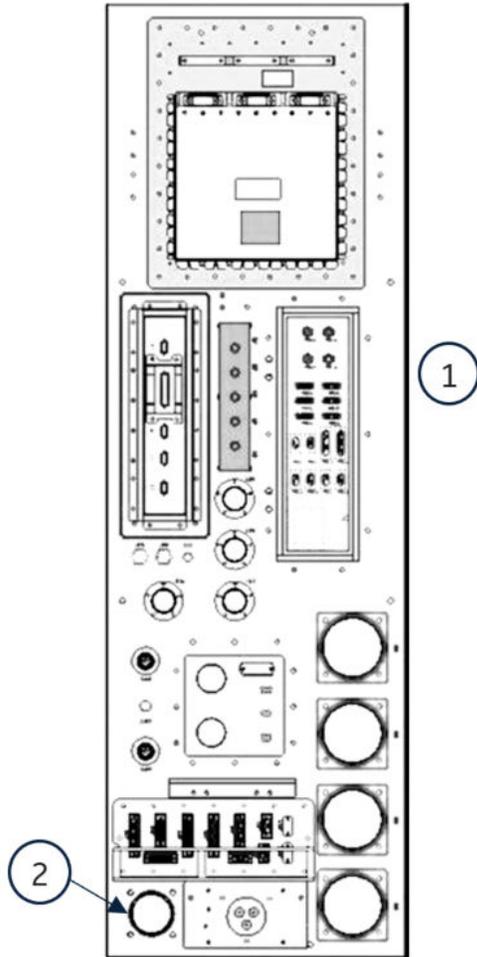


Figure 4-16 Facility provided wave guide for ICC for Standard (On the Wall) Siting Configuration



| Item | Description | Item | Description |
|------|------------------------------|------|----------------|
| 1 | Front View | 4 | Equipment Room |
| 2 | Facility provided wave guide | 5 | Magnet Room |
| 3 | Top View | | |

Figure 4-17 Wave guide on Penetration Panel for MRE For Remote (Off the wall) siting configuration



| Item | Description |
|------|--------------------|
| 1 | Equipment room |
| 2 | Wave Guide for MRE |

5 Control Room

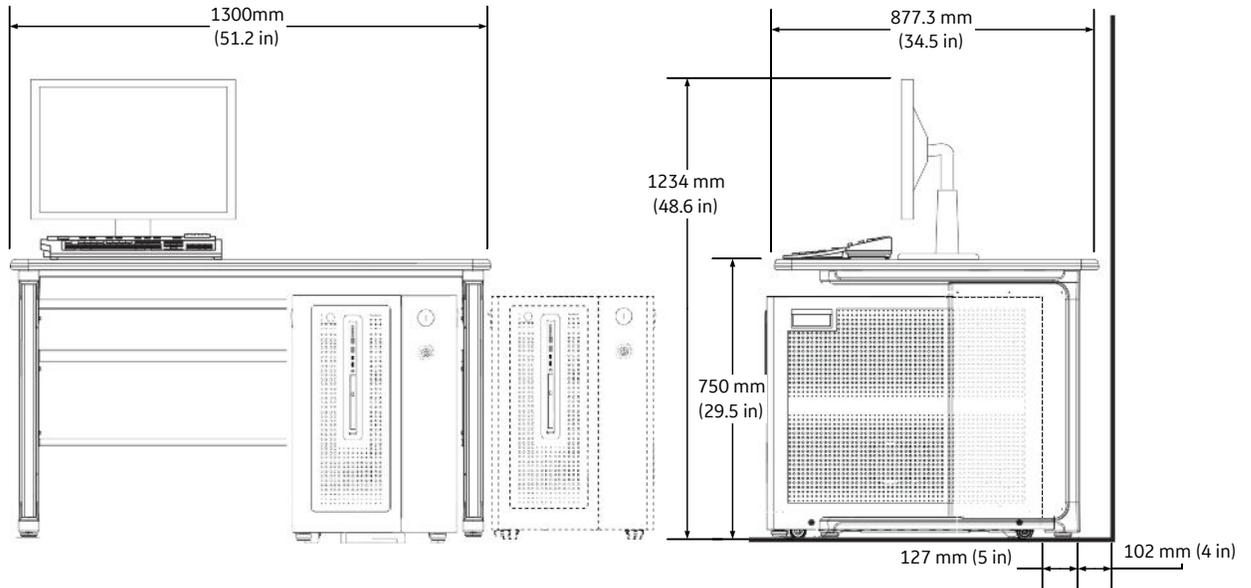
5.1 Operator Workspace Equipment Specifications



(Applies to all sections within this chapter)

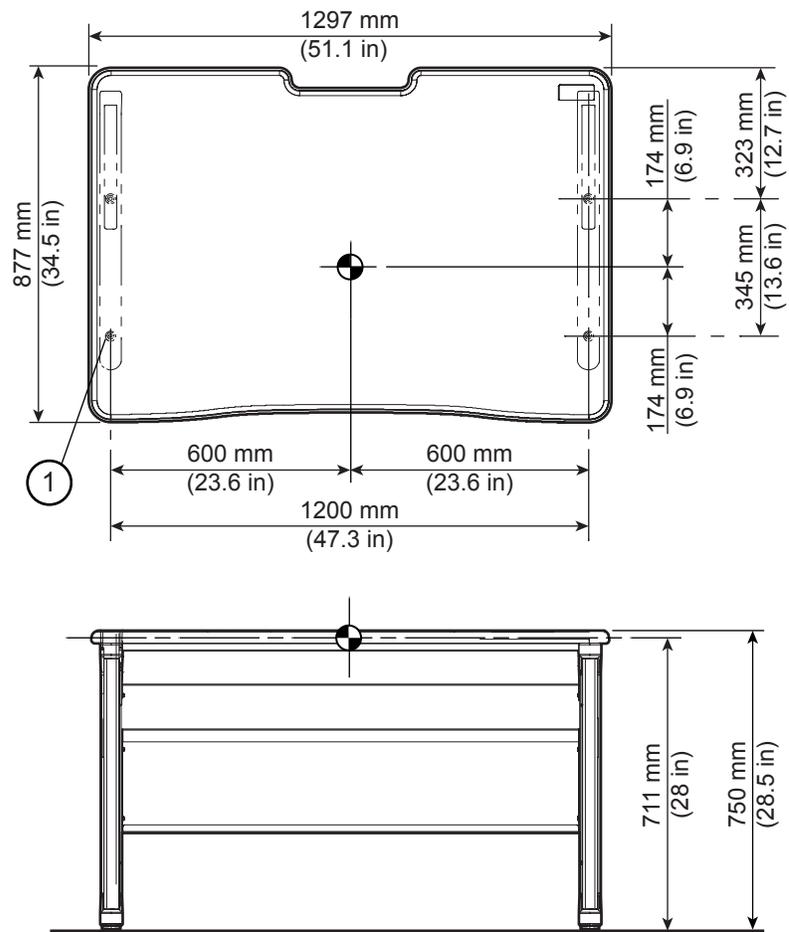
5.1.1 Operator Workspace Assembly

Figure 5-1 Operator Workspace Assembly



5.1.2 Operator Workspace (OW) (Optional Equipment)

Figure 5-2 Operator Workspace (OW) Table (Top and Front View)

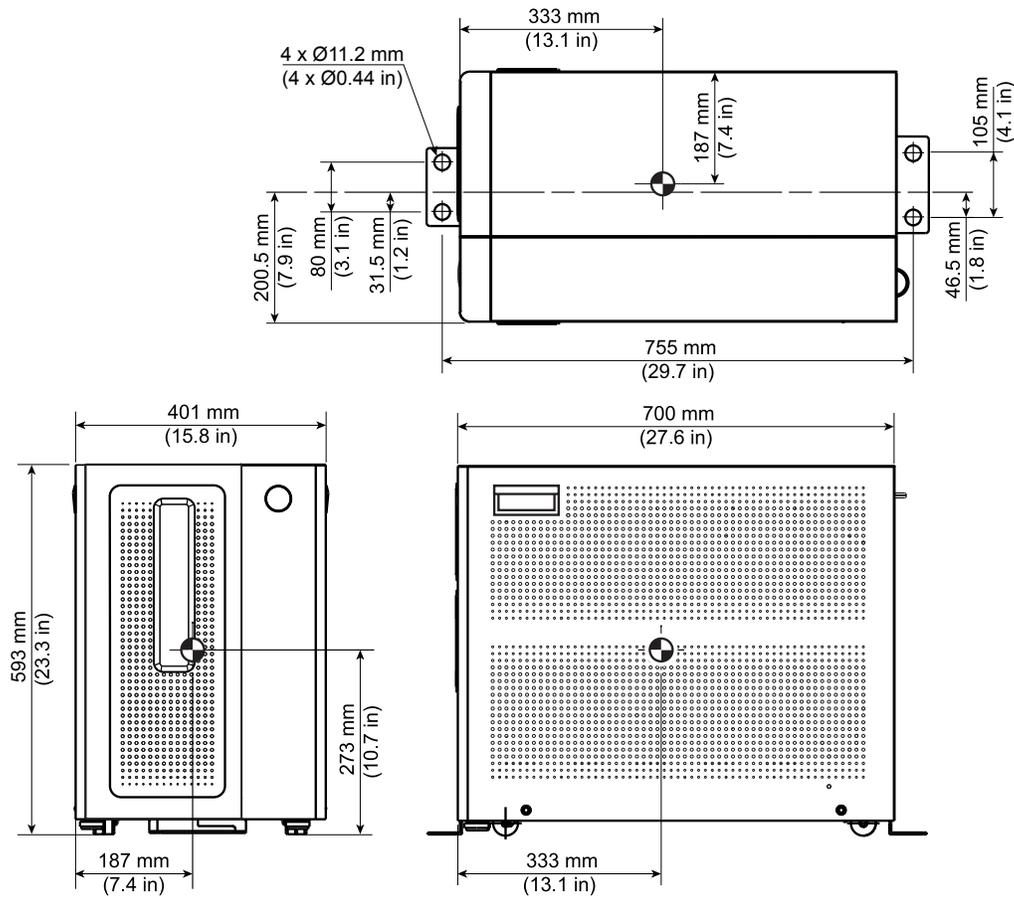


| Item | Description |
|------|---|
| 1 | Four (4) 15.9 mm (5/8 in.) thru mounting holes for 9.5 mm (3/8 in.) seismic anchors |

5.1.3 Global Operator Cabinet (GOC)

1. Weight: 59.3 kg (130.7 lb.)
2. Magnetic Field Limit: 5 mT (50 G)
3. Anchor size: M10 (3/8 in.)

Figure 5-3 Global Operator Cabinet (GOC)

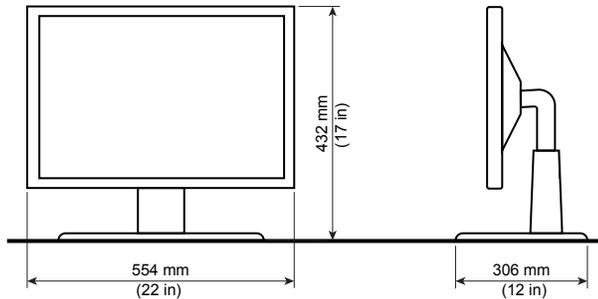


5.1.4 Host Display

Weight and dimensions for the Host Display are approximate and might vary depending on the display model.

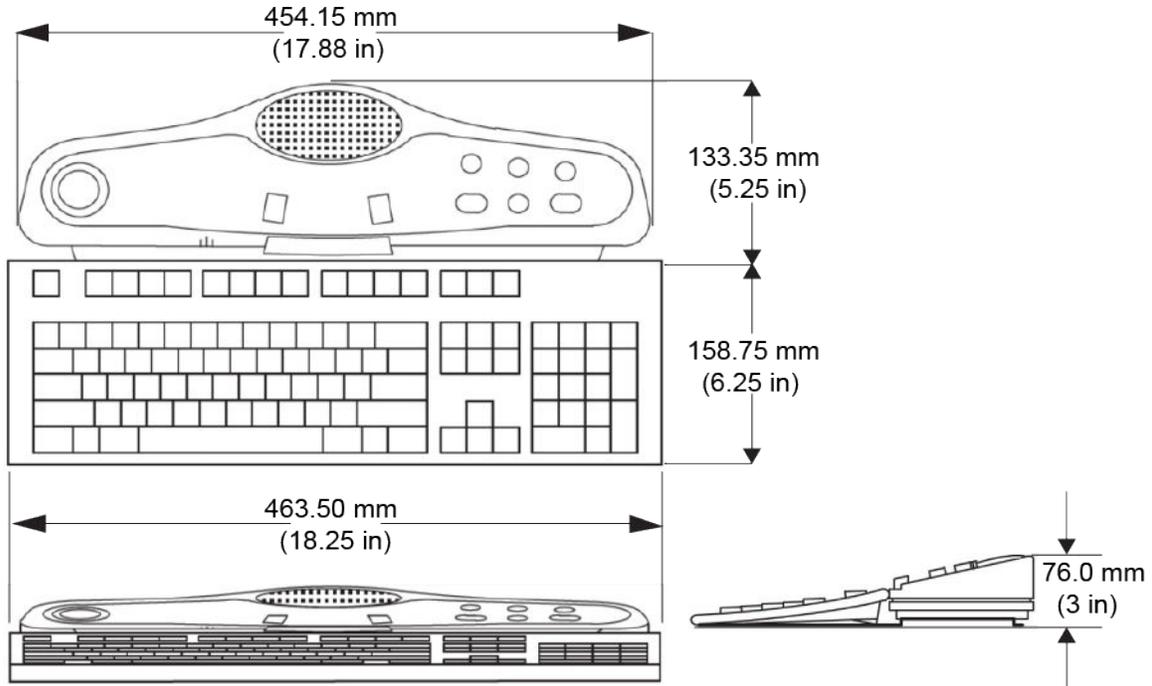
- 1. Weight: 6.7kg (14.8 lb.)
- 2. Magnetic Field Limit: 5 mT (50 G)

Figure 5-4 Host Display



5.1.5 Host Keyboard

Figure 5-5 Host Keyboard

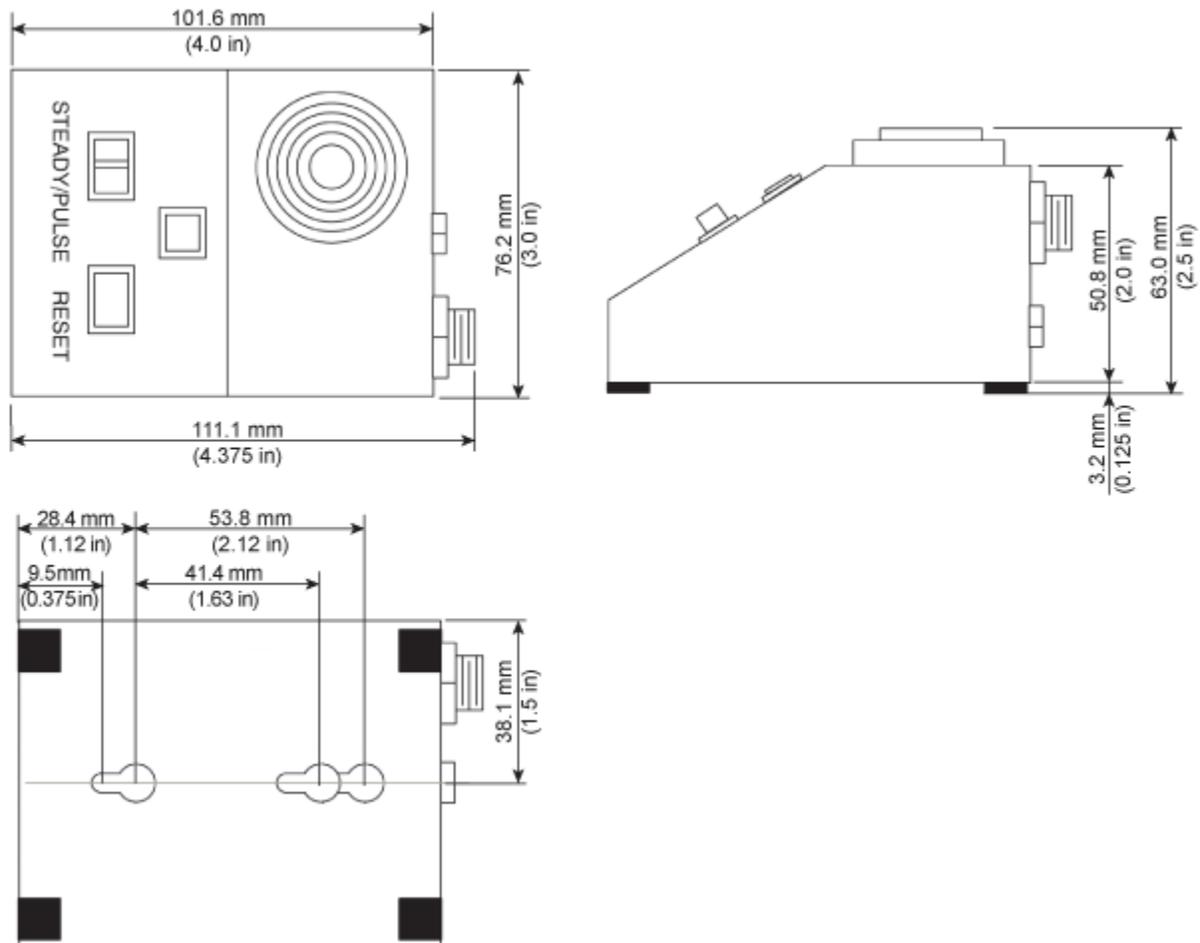


5.1.6 Pneumatic Patient Alert

The Pneumatic Patient Alert system allows the patient to contact the operator. The Control Box audible and visual alarm will be activated by the patient squeeze bulb which is located on the Magnet Enclosure and connected by pneumatic tubing through the Penetration Panel to the Control Box.

1. Weight 0.2 kg (0.5 lb.)
2. Magnetic Field Limit: 5 mT (50 G)
3. The Control Box must be placed or mounted within reach of the operator and within 1.5 m (5 ft.) of an electrical outlet.

Figure 5-6 Pneumatic Patient Alert (PA) with Mounting Pattern

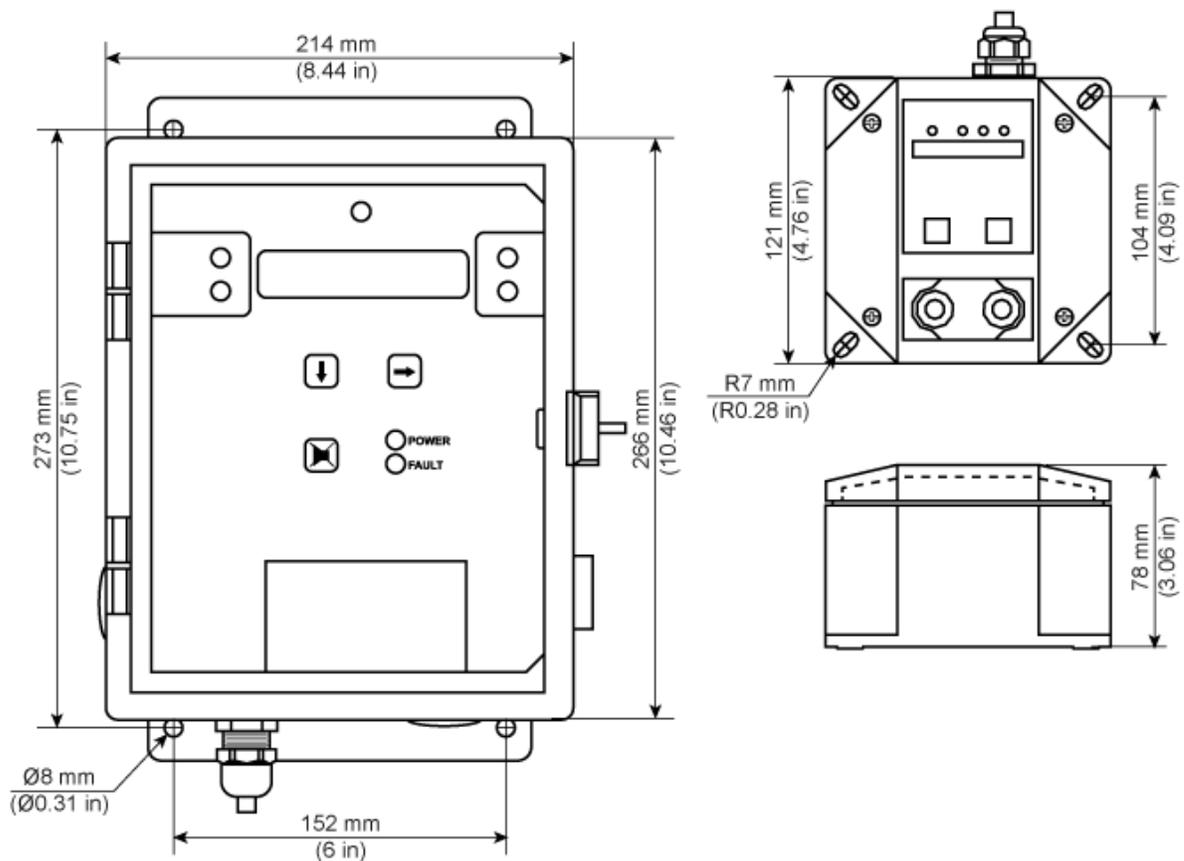


5.2 Oxygen Monitor (OXY) Specifications (Optional Equipment)

The optional Oxygen Monitor system consists of the Oxygen Monitor, the Remote Oxygen Sensor Module, and interconnects through the Pen Wall in ICC. The Oxygen Monitor alarm is located near the Operator Workspace and is activated by the Remote Oxygen Sensor Module in the Magnet Room.

1. Oxygen Monitor Weight: 3.6 kg (8 lb.)
2. Oxygen Sensor Module Weight: 0.9 kg (2 lb.)
3. Magnetic Field Limit: 5 mT (50 G)

Figure 5-7 Oxygen Monitor and Remote Sensor

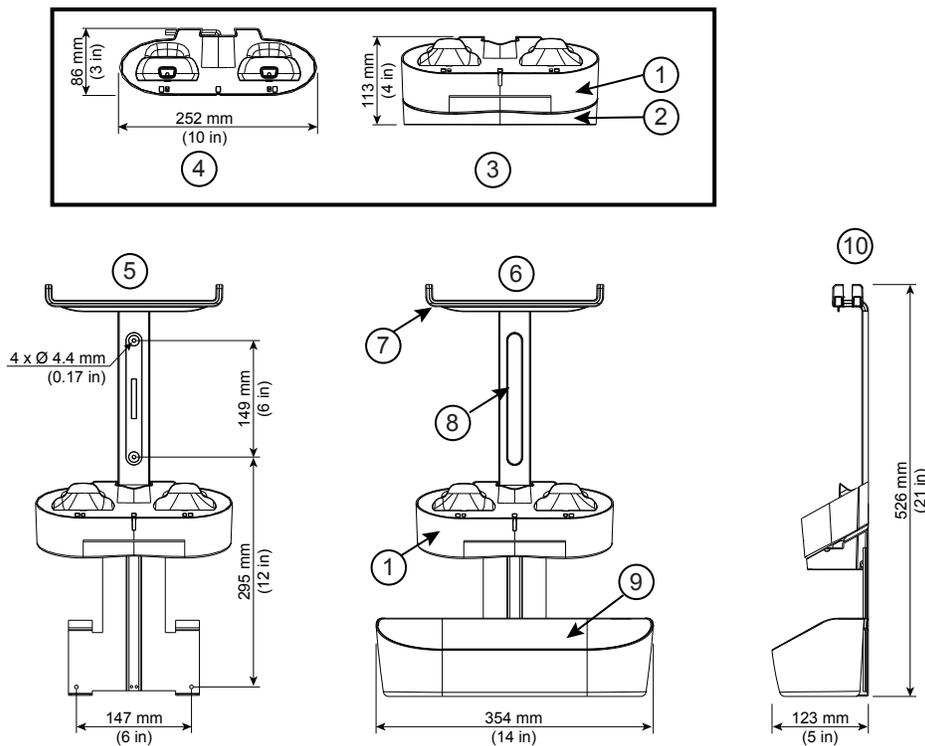


5.3 Physiological Acquisition Transceiver (PAT) Charging Station Specification (Optional Equipment)

The charging station supports the docking and charging of the Physiological Acquisition Transceiver (PAT). It is intended for installing outside the MR scanner magnet room, typically in the Control room. The charging station provides hooks for draping the ECG cable and respiratory sensor cable to facilitate cable management.

1. The charging cradle can be placed on the desktop or mounted on the wall.
2. A clean, level surface tabletop is required for desktop placement method.
3. Charging station wall mounted configuration maximum weight: 4.2kg (9.3 lbs)
4. Magnetic Field Limit: 5 mT (50 G)
5. The charging cradle must be placed or mounted within 3000 mm (118 in.) of an electrical outlet.

Figure 5-8 Charging Cradle Desktop and Wall Mounting Configuration



| Item | Description | Item | Description |
|------|--|------|--|
| 1 | Charging cradle | 6 | Front View - wall mounting configuration with storage basket |
| 2 | Desktop base adapter | 7 | Storage hooks |
| 3 | Front View - desktop configuration | 8 | Wall mount support |
| 4 | Top View - desktop configuration | 9 | Storage basket |
| 5 | Front View - wall mounting configuration | 10 | Side View - wall mounting configuration with storage basket |

6 Digital Service and Connectivity Requirements

6.1 InSite RSvP (Remote Service Platform) Requirements



(Applies to all sections within this chapter)

6.1.1 InSite RSvP Connectivity Requirements

Following are the requirements for InSite RSvP connectivity:

1. The customer shall provide a physical connection or a route to an existing enterprise LAN.
2. The cable must be Cat 5 or better.
3. The customer shall provide outbound internet access for the device using HTTPS protocol over port 443.
4. The customer's network administrators shall provide DNS IP Address or Proxy IP address and authentication information (if applicable for the proxy server).
5. The customer's network administrators shall whitelist the following URLs:
 - Enterprise production:
 - `https://insite.gehealthcare.com:443`
 - `https://as1-insite.gehealthcare.com`
 - `https://as2-insite.gehealthcare.com`
 - Flexera URL: `https://gehealthcare-ns.flexnetoperations.com`
 - Flexera Software Download URL: `https://download.flexnetoperations.com`
 - For EU regions, whitelist the following:
 - `https://as1-insite-eu.gehealthcare.com`
 - `https://insite-eu.gehealthcare.com`

7 MR System Interconnects

7.1 MR System Interconnects Specifications



(Applies to all subsections within this section)

7.1.1 Component Designator Definitions

GE HealthCare uses Component Designators to identify system components. All subsystem cabinets and other components are referred to by their component designators in the Interconnect Data diagrams and tables.

Table 7-1 MR System Component Designators

| Component Designator | Description |
|----------------------|---|
| CRY | Cryocooler Compressor Cabinet |
| DS, DS1 | Door Switch |
| E01, E02, and so on | Emergency-Off (E-Off) Buttons |
| ICC | Integrated Cooling Cabinet |
| ISC | Integrated System Cabinet |
| MAG | Magnet and Enclosure (all magnet enclosure components in Magnet Room) |
| MDP | Main Disconnect Panel |
| MON | Magnet Monitor |
| MRU | Magnet Rundown Unit |
| OW | Operator Workstation |
| PA1 | Pneumatic Patient Alert Control Box |
| PDU | Power Distribution Unit (PDU) is a module in the ISC cabinet |
| PP | Penetration Panel for remote (Off the wall) siting configuration |
| PT | Patient Transport Table |

Table 7-2 MR System Options Component Designators

| Component Designator | Description |
|----------------------|--|
| OXY | Oxygen Monitor |
| MRE | Magnetic Resonance Elastography |
| PAT CS | Physiological Acquisition Transceiver Charging Station |

7.1.2 Available Cable Lengths for Standard (On the Wall) Siting Configuration

Six configurations of cable lengths are available for order. To determine required cable lengths, find the total distance of the cable path between the specified equipment by measuring the following:

- distance from the top of the specified equipment up to the cable tray
- horizontal distance across the cable tray
- distance from the cable tray to the top of the other specified equipment

Compare the total distance to the lengths specified in [Table 7-4 Available Cable and Hose Lengths for Standard \(On the Wall\) Siting Configuration on page 125](#). If your total distance is less than the "Short" distance, the Site Option is "Short". If your total distance is less than the "Long" distance, the Site Option is "Long." If your Magnet Room distance is more than the "Long" distance, and less than the "Extra Long" distance, the Site Option is "Extra Long." If your total Equipment Room distance is more than the "Long" distance or if your total Magnet Room distance is more than the "Extra Long" distance, you must reconfigure the layout of the room.

Table 7-3 Order Configuration Options

| Configuration | Equipment Room – Site Option | Magnet Room – Site Option |
|---------------|------------------------------|---------------------------|
| A | Short | Short |
| B | Long | Short |
| C | Short | Long |
| D | Long | Long |
| E | Short | Extra Long |
| F | Long | Extra Long |

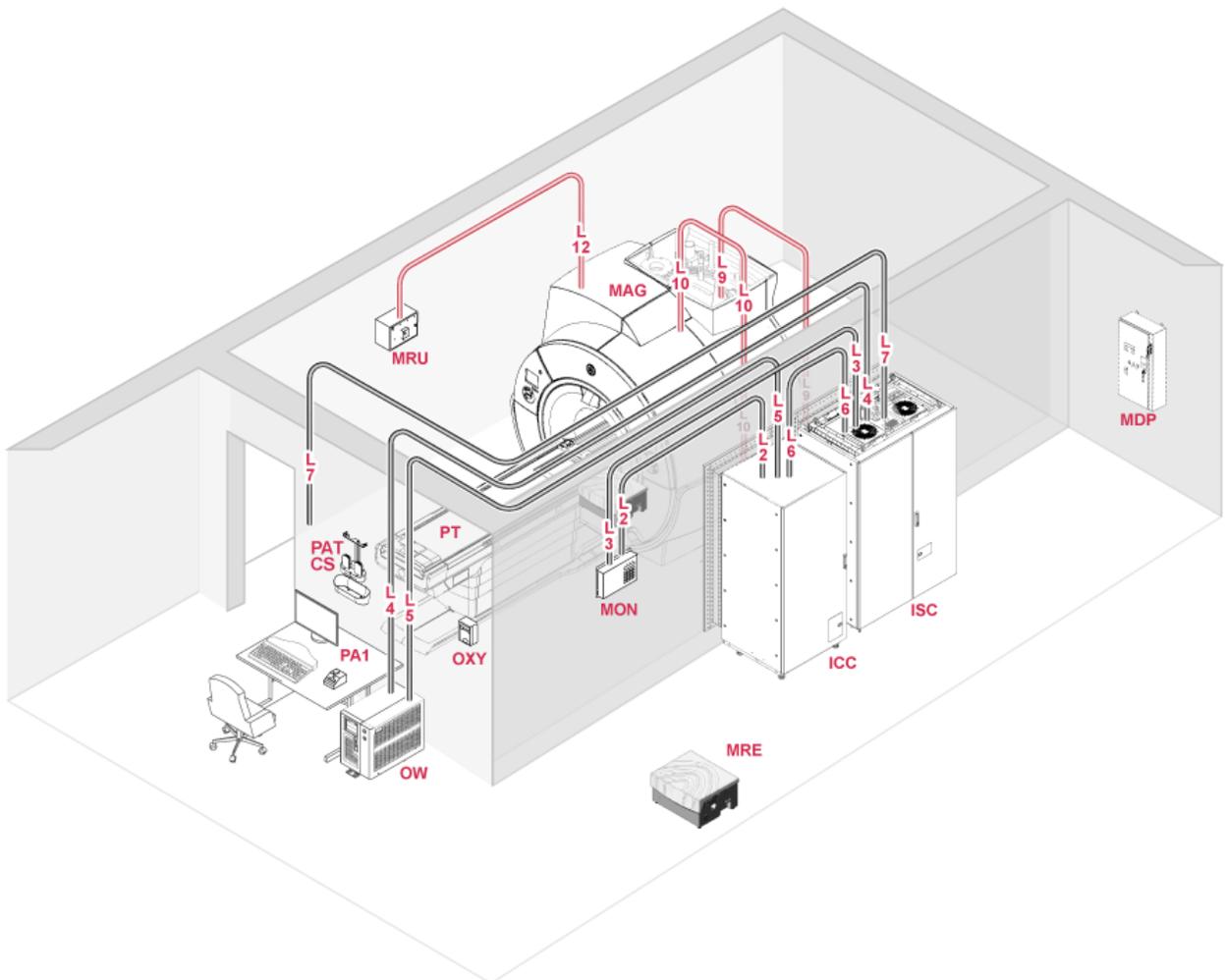
Table 7-4 Available Cable and Hose Lengths for Standard (On the Wall) Siting Configuration

| Length Identifier (shown in the figure below) | Point A | Point B | Site Option: Short | Site Option: Long | Site Option: Ex- tra Long |
|--|----------------|--|-----------------------|----------------------|------------------------------|
| | | | mm (in.) | | |
| Equipment Room | | | | | |
| Not shown | CRY | MON | 10000 (393.7) | | |
| L2 | MON | ICC | 16800 (661.4) | | |
| L3 | ISC, top panel | MON | 16400 (645.7) | | |
| L4 | ISC, top panel | OW, rear panel | 25000 (97.5) | | |
| L5 | ICC, top panel | OW, rear panel | 25000 (97.5) | | |
| L6 | ICC, top panel | ISC, top panel | 4000 (157.5) | 6400 (252) | |
| L7 | ISC, top panel | Magnet Room door switch | 24400 (960.6) | | |
| Not shown | ICC, PEN Panel | E-Off switch, Control Room or Equipment Room | 16800 (661.4) | | |
| Magnet Room | | | | | |

Table 7-4 Available Cable and Hose Lengths for Standard (On the Wall) Siting Configuration (Table continued)

| Length Identifier (shown in the figure below) | Point A | Point B | Site Option: Short | Site Option: Long | Site Option: Extra Long |
|---|---------------------------------|---------------------------------|--------------------|-------------------|-------------------------|
| | | | mm (in.) | | |
| L9 | MAG, gradient cable clamp block | ISC PEN Panel | 5400 (210.6) | 9400 (366.6) | 16700 (657.5) |
| L10 | MAG | ICC PEN Panel | 13000 (511.8) | | |
| Not shown | ICC PEN Panel | E-Off switch, Magnet Room | 29800 (1173.2) | | |
| L12 | MRU | MAG, gradient cable clamp block | 24700 (972.4) | | |

Figure 7-1 Available Cable/Hose Lengths for Standard (On the Wall) Configuration



NOTE

MRE, PAT Charging Station and OXY shown above are optional components of the system.

7.1.3 Available Cable Lengths for Remote (Off the Wall) Configuration

Only one cable length is available for Remote (Off the Wall) configuration except gradient cables and RF cables.

Table 7-5 Available Cable and Hose Lengths for Remote (Off the Wall) Configuration

| Length Identifier (shown in the figure below) | Point A | Point B | Available Cable Length mm (in.) |
|--|----------------|--|---------------------------------|
| Equipment Room | | | |
| Not shown | CRY | MON | 10000 (393.7) |
| L2 | MON | ICC | 16800 (661.4) |
| L3 | ISC, top panel | MON | 16400 (645.7) |
| L4 | ISC, top panel | OW, back of PC | 25000 (97.5) |
| L5 | ICC, top panel | OW, back of PC | 25000 (97.5) |
| L6 | ICC, top panel | ISC, top panel | 6400 (252) |
| L7 | ISC, top panel | Magnet room door switch | 24400 (960.6) |
| Not shown | PP, top edge | E-off switch, Control room or Equipment room | 16800 (661.4) |
| L9 | ICC, top panel | PP top edge | 14000 (551.2) |
| L10 (This length is for all cables and hoses except for gradient cables and RF cables. For gradient cable and RF cable available lengths, refer to Table 7-6 Available Cable Lengths for Gradient Cable and RF Cable (Equipment Room, Top of ISC to Pen Panel Top Edge) on page 128) | ISC, top panel | PP top edge | 13500 (531.5) |
| L11 | ISC, top panel | MAG, gradient cable clamp block | 29800 (1173.2) |
| L12 | ICC, top panel | MAG | 27500 (1082.6) |
| L16 | MON | PP, top edge | 16400 (645.7) |
| Magnet Room | | | |

Table 7-5 Available Cable and Hose Lengths for Remote (Off the Wall) Configuration (Table continued)

| Length Identifier (shown in the figure below) | Point A | Point B | Available Cable Length mm (in.) |
|--|---------------------------------|---------------------------------|---------------------------------|
| L13 (This length is for all cables and hoses except for gradient cables and RF cables. For gradient cable and RF cable available lengths, refer to Table 7-7 Available Cable Lengths for Gradient Cable and RF Cable (Magnet Room, Magnet Gradient Cable Strain Relief Plate to Pen Panel Top Edge) on page 128) | MAG, gradient cable clamp block | PP top edge | 13000 (511.8) |
| Not shown | PP top edge | E-off switch, Magnet Room | 29800 (1173.2) |
| L15 | MRU | MAG, gradient cable clamp block | 24700 (972.4) |

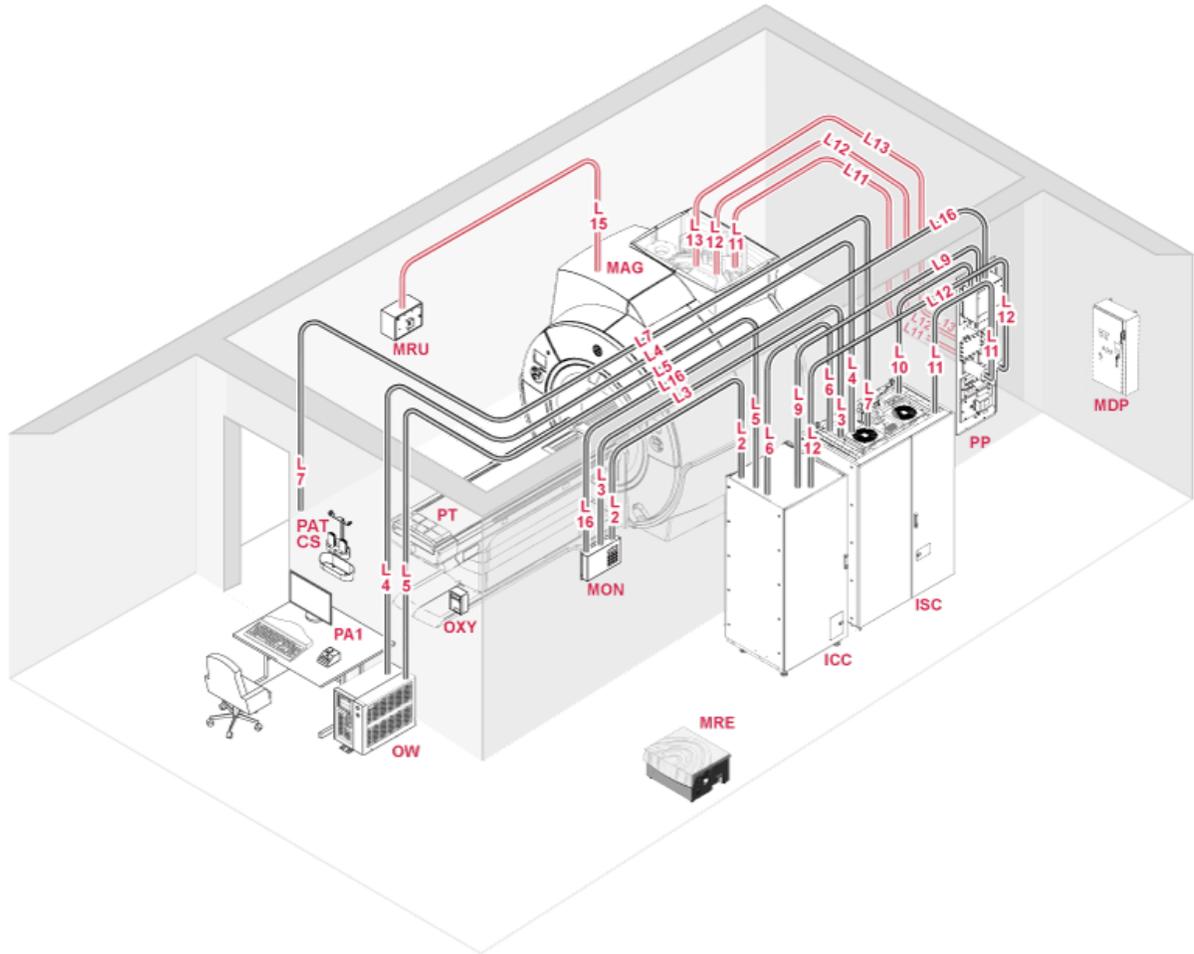
Table 7-6 Available Cable Lengths for Gradient Cable and RF Cable (Equipment Room, Top of ISC to Pen Panel Top Edge)

| Length Identifier (shown in the figure below) | Available lengths mm (in.) |
|---|----------------------------|
| L10 Gradient cable | 4800 (189) |
| | 6800 (268) |
| | 8800 (346) |
| | 10800 (425) |
| | 12800 (504) |
| | 14800 (583) |
| L10 RF Cable (Body and Head) | 7000 (276) |
| | 13000 (512) |

Table 7-7 Available Cable Lengths for Gradient Cable and RF Cable (Magnet Room, Magnet Gradient Cable Strain Relief Plate to Pen Panel Top Edge)

| Length Identifier (shown in the figure below) | Available lengths mm (in.) |
|---|----------------------------|
| L13 Gradient cable | 4600 (181) |
| | 6600 (260) |
| | 8600 (339) |
| | 10600 (417) |
| | 12600 (496) |
| L13 RF Cables (Body and Head) | 9000 (354) |
| | 13000 (512) |

Figure 7-2 Available Cable/Hose Lengths for Remote (Off the Wall) Siting Configuration



NOTE

MRE, PAT Charging Station and OXY shown above are optional components of the system.

7.1.4 Brainwave Option

Table 7-8 Brainwave Option Usable Cable Lengths

| Cable | From | To | Cable Length mm (in.) |
|-------------|----------------|-------------------|--------------------------|
| 9 pin D-sub | SPW, top edge | Lumina Controller | 33528 (1320) |
| BNC | PEN, top panel | Lumina Controller | 17374 (684) |

7.1.5 Magnetic Resonance Elastography (MRE) Option

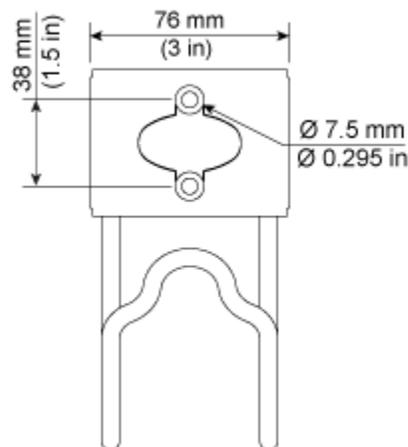
Table 7-9 MRE Option Available Cable Lengths

| Cable | Point A | Point B | Configura- tion A | Configura- tion B | Configura- tion C | Configuration D |
|-------------------------|-------------------------------|-------------------------------|---|----------------------|------------------------|--------------------|
| | | | See Table 7-3 Order Configuration Options on page 125 | | | |
| | | | mm (in.) | | | |
| 25 mm (1 in.) Tubing | Resoundant Ac- tive Driver | Magnet (Isocen- ter) | Nominal 7315 (288) Maximum 10058 (396) | | Maximum 11900 (468) | |
| BNC | Resoundant Ac- tive Driver | ISC Cabinet J6 | 15240 (600) | | | |
| Ethernet | Resoundant Ac- tive Driver | Ethernet Hub in ISC | 15240 (600) | | | |
| Power | Resoundant Ac- tive Driver | Customer-Sup- plied Outlet | 60 Hz: 6096 (240) 50 Hz: 7620 (300) | | | |

7.1.6 Storage Requirements for Excess Gradient Cable for Remote (Off the wall) siting configuration

1. Excess gradient cable must be stored on a wall hook inside the penetration closet in the Magnet Room and on a hook anchored into the Equipment Room wall. GE supplies one hook per cable.
2. Supports and anchorage must be able to hold up to 22.7 kg (50 lb.) of weight per cable.
3. Excess gradient cable can be stored in a single loop (no more than one loop per cable) with a minimum bend radius of 284 mm (11.18 in.).
4. Supports shall be anchored no more than 2591 mm (102 in.) above the floor.

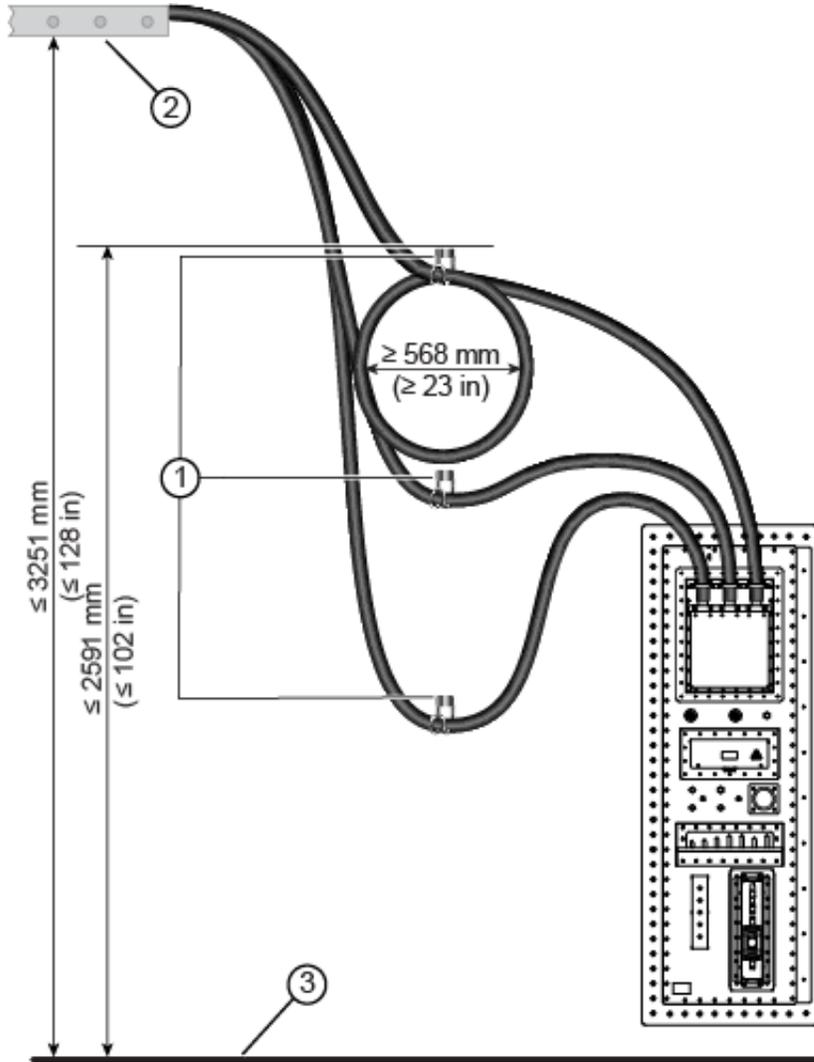
Figure 7-3 Gradient Cable Mounting Hook Mounting Detail



NOTE

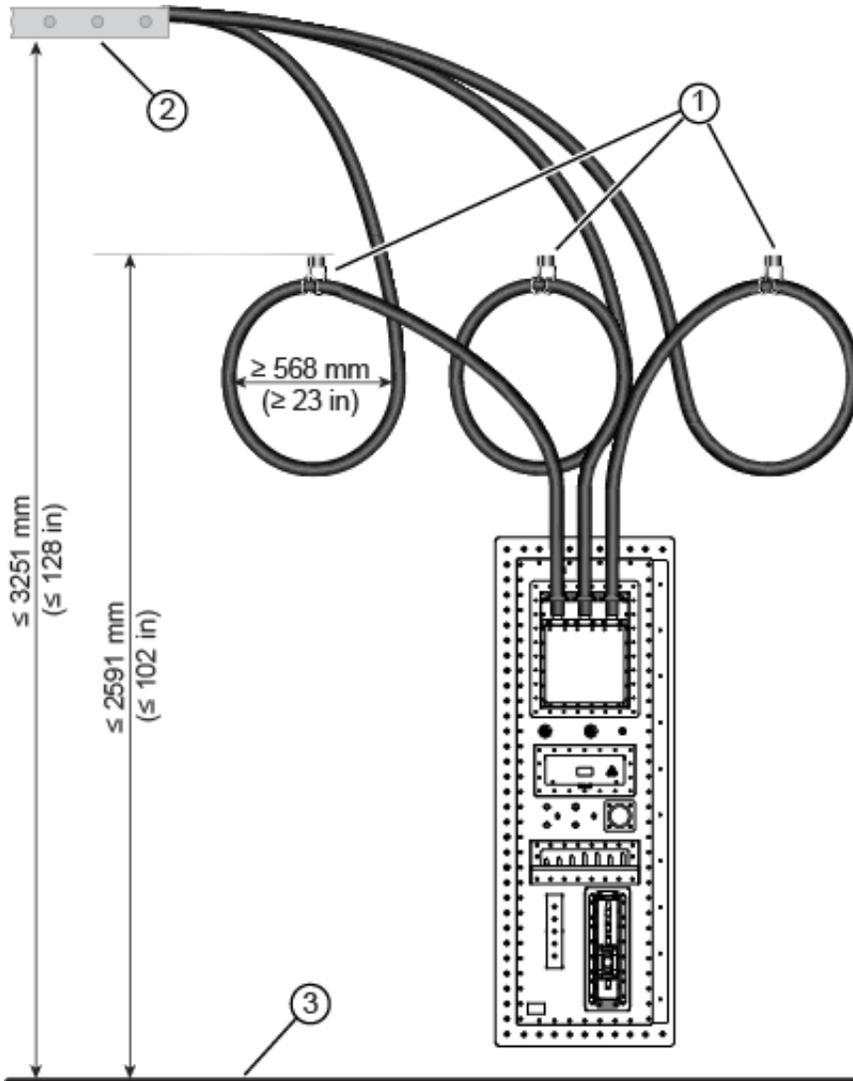
The examples below are representative of possible cable layout or configuration. Layout may vary depending on size, shape and configuration of the pen wall closet. Configure cables to best suit the install configuration without violating the requirements above.

Figure 7-4 Gradient Cable Storage Vertical Layout (Example)



| Item | Description | Item | Description |
|------|---|------|----------------|
| 1 | GE-supplied gradient cable mounting hooks | 3 | Finished floor |
| 2 | Cable tray | | |

Figure 7-5 Gradient Cable Storage Horizontal Layout (Example)



| Item | Description | Item | Description |
|------|---|------|----------------|
| 1 | GE-supplied gradient cable mounting hooks | 3 | Finished floor |
| 2 | Cable tray | | |

7.2 MR System Interconnects Routing Requirements



(Applies to all subsections within this section)

7.2.1 General Requirements

1. The customer is responsible for the purchase and installation of all cable support mechanisms.
2. Any type of nonferrous cable support can be used, such as a commercially available ladder or wire rack style cable trays, if the cable trays meet all MR System requirements.
3. The distance between cable supports must be less than 305 mm (12 in.). For example, the distance between rungs on a ladder tray, or the distance from the end of a cable tray to a final nonferrous cable support must be 305 mm (12 in.) or less.
4. The cable supports must have a minimum cable bend radius per MR System Cable Specifications. For example, the vertical and horizontal bends of the gradient cables must have a bend radius of 213 mm (8.39 in.) for Standard (On the Wall) siting configuration and 284 mm (11.18 in.) for Remote (Off the Wall) siting configuration.
5. Cable supports can be stacked or side-to-side.
6. If trays are stacked, the air, water, and cryogen lines must be run in the lower support (see [Figure 7-7 Cable Groupings on page 135](#)).
7. Each cable tray must support a weight of at least 74.8 kg/m (50 lb./ft.).

NOTE

If stacked, each cable tray must support the weight of both cable trays: that is 149.6 kg/m (100 lb./ft.).

8. Cables must be accessible on at least one side of the cable support and require a minimum of 254 mm (10 in.) from the top of the tray. (For example, see [Figure 7-8 Cable Tray Requirements Example \(Side-By-Side\) on page 137](#) or [Figure 7-9 Cable Tray Requirements Example \(Stacked\) on page 138](#).) If this is not possible due to obstructions, see the exceptions below.
9. All individual cable supports (for example, rungs) require lateral support to maintain the positions specified in the illustrations both during installation and after installation of the interconnects (for example, cables).

Exceptions for Obstructions:

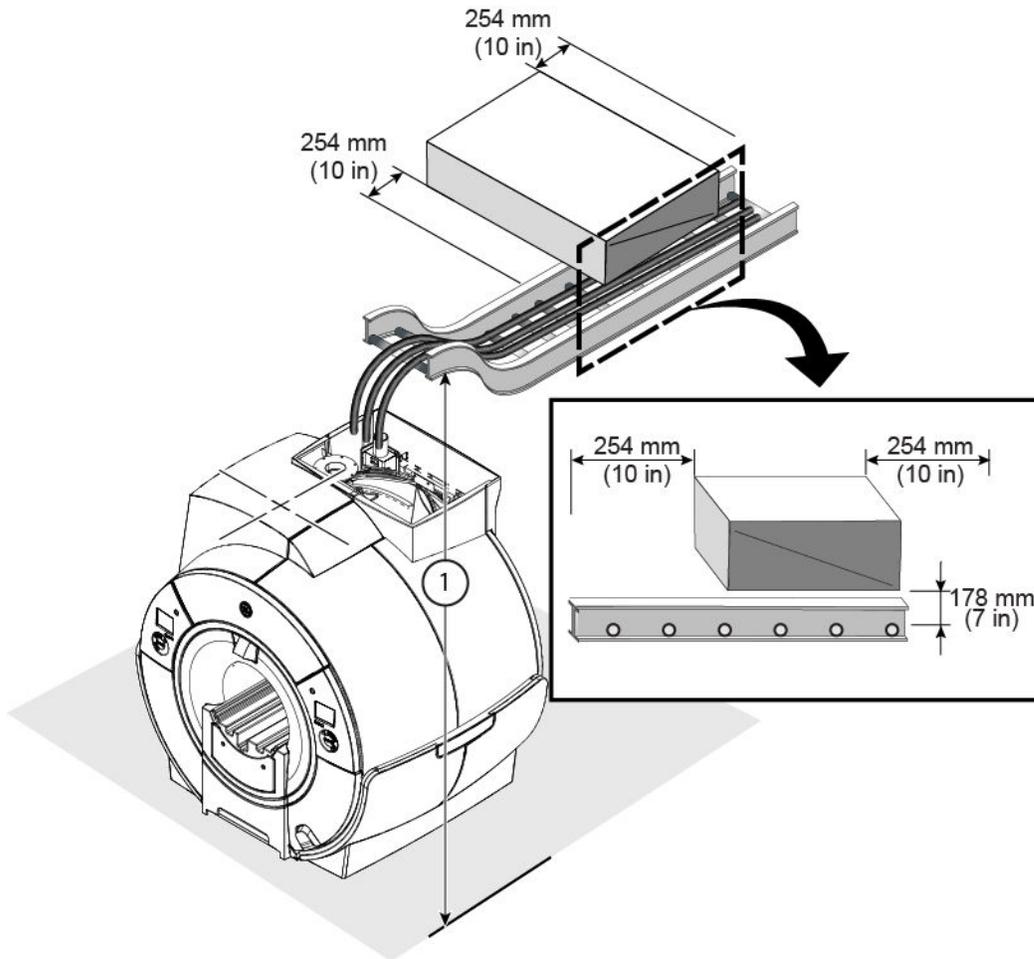
1. The top of the cable tray must not touch an obstruction. A minimum of 254 mm (10 in.) of clearance is required on either side of the obstruction. See [Figure 7-6 Obstruction Example on page 134](#).
2. A minimum of 178 mm (7 in.) of clearance is required from the top of the tray rung to the lowest point of any obstruction.

NOTE

The illustration below shows how to route cable trays around HVAC ducts, light fixtures, medical gases, structural beams, and other obstructions. If local code permits, a tray with a bend can route the cables underneath an obstruction. At the rear of the magnet, the cable tray must be installed at the minimum height. The part of the cable tray that is under the

obstruction can be installed at a lower height. The tray bend must provide the minimum cable bend radius.

Figure 7-6 Obstruction Example



| Item | Description |
|------|--|
| 1 | ≥2449 mm (≥ 96.4 in.) is for Standard (On the Wall) Siting Configuration ≥2520 mm (≥ 99.21 in.) is for Remote (Off the Wall) Siting Configuration |

7.2.2 Magnet Room Requirements

1. Two cable trays must be used, each at least 450 mm or 18 in. wide.
2. Installation and routing of cable trays must be coordinated with the RF shield vendor.
3. Side-to-side trays in the Magnet Room must not touch to prevent RF broadband noise caused by metal-to-metal sidewall contact.
4. Ceiling grid work, medical gas lines, lighting fixtures, and so on, must not touch MR System cabling or cable supports.
5. Excess cable length in the Magnet Room must be stored in either:
 - a. Penetration Panel closet. If utilizing the Penetration Panel Closet for cable storage, the supports and anchors must be able to hold up to 22.7 kg (50 lb.).

- b. Magnet Room cable trays (excess cable must be at least 915 mm (36 in.) from the magnet end of the tray)

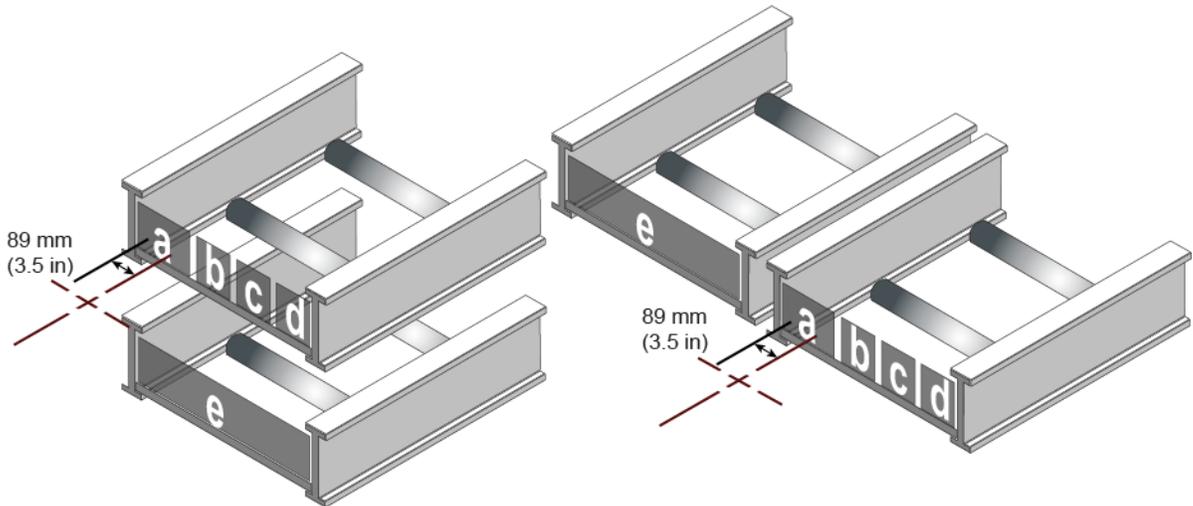
7.2.3 Recommended Cable Groupings

We recommend the grouping order shown below. The cable groups must not touch. Local code may require dividers, channeling, bundling, and so on.

- Group a — Gradient and RF common ground cables

In the Magnet Room, the gradient cable group must be laid in a single layer. The center of cable group “a” is 89 mm (3.5 in.) from the inside edge of the tray, in line with the magnet center. See [Figure 7-7 Cable Groupings on page 135](#).
- Group b — Coax, RF, and AC power cables with jacket rating of 600V and above
- Group c — Data and fiber optic and 300V coax or RF clock cables
- Group d — 300V signal, 300V power, and 300V power and signal cables
- Group e — Air, water, and cryogen lines

Figure 7-7 Cable Groupings



7.2.4 Cable Tray Requirements and Examples

1. The gradient cable support must end at the back of the magnet 1067 ± 12 mm (42 ± 0.5 in.) for Standard (On the Wall) siting configuration and 1132 ± 12 mm (44.57 ± 0.5 in.) for Remote (Off the Wall) siting configuration from the geometric isocenter, and must be parallel to the rear face of the magnet. See [Figure 7-8 Cable Tray Requirements Example \(Side-By-Side\) on page 137](#), [Figure 7-9 Cable Tray Requirements Example \(Stacked\) on page 138](#), and [Figure 7-10 Cable Tray Requirements Example \(90° Magnet Interface\) on page 139](#).
2. Supports for all other cables and hoses must end at the back of the magnet 864 ± 12 mm (34 ± 0.5 in.) from the geometric isocenter, and must be parallel to the rear face of the magnet.
3. Cable supports must have a minimum height of 2449 mm (96.4 in.) for Standard (On the Wall) siting configuration and 2520 mm (99.21 in.) for Remote (Off the Wall) siting configuration at the back of the magnet measured from the floor. See [Figure 7-8 Cable Tray Requirements Example \(Side-By-Side\) on page 137](#).

NOTE

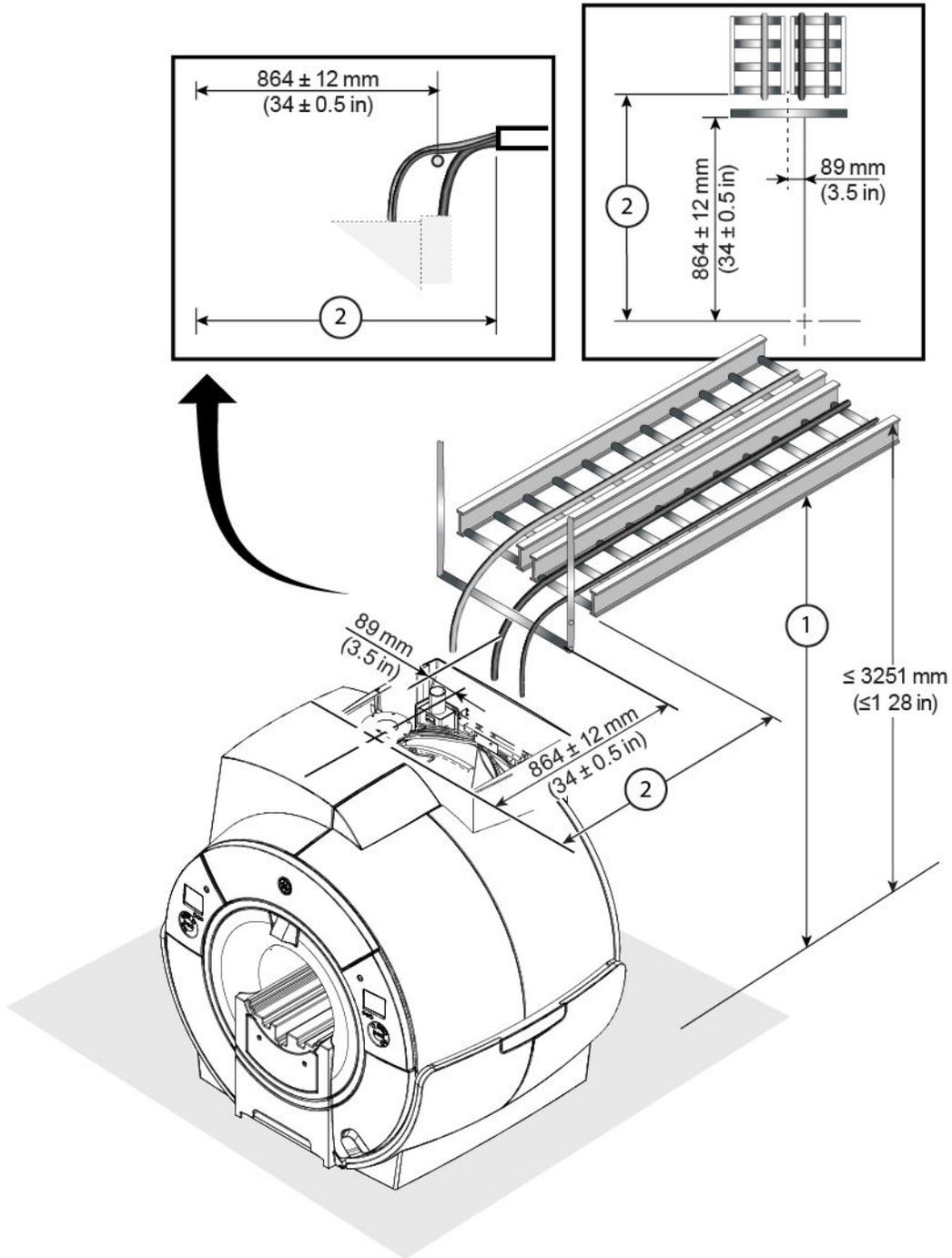
This height is lower than the recommended minimum magnet room suspended ceiling height at the back of the magnet. The cable tray will be exposed and visible below the ceiling. Refer to “[2.3 MR Suite Minimum Room Size Requirements on page 20](#)” for minimum magnet room suspended ceiling height.

NOTE

Supports may be lower at other points along the route to clear obstructions as long as all other requirements are met.

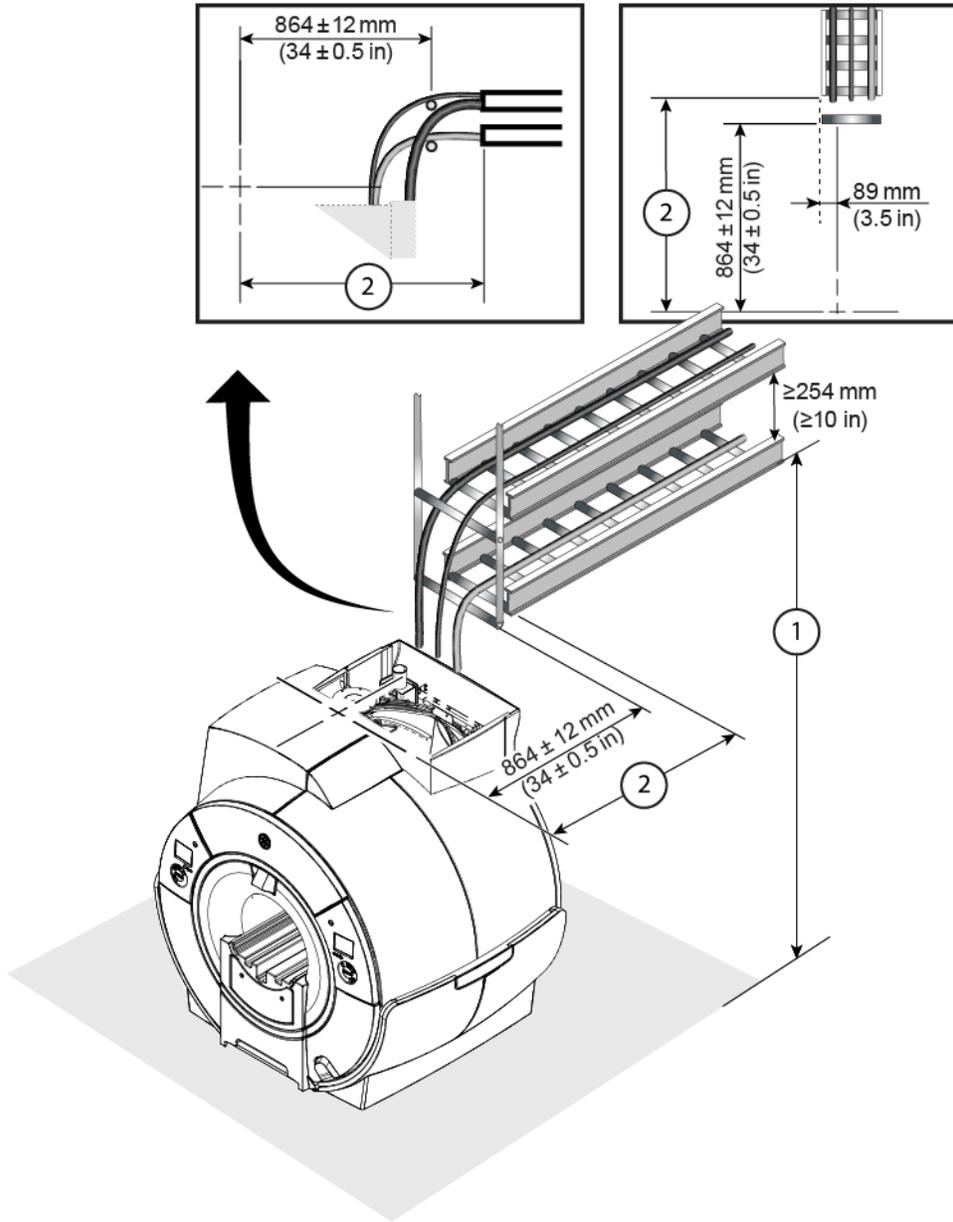
4. The top of the cable tray must be less than 3251 mm (128 in.) above the finished floor. See [Figure 7-8 Cable Tray Requirements Example \(Side-By-Side\) on page 137](#).

Figure 7-8 Cable Tray Requirements Example (Side-By-Side)



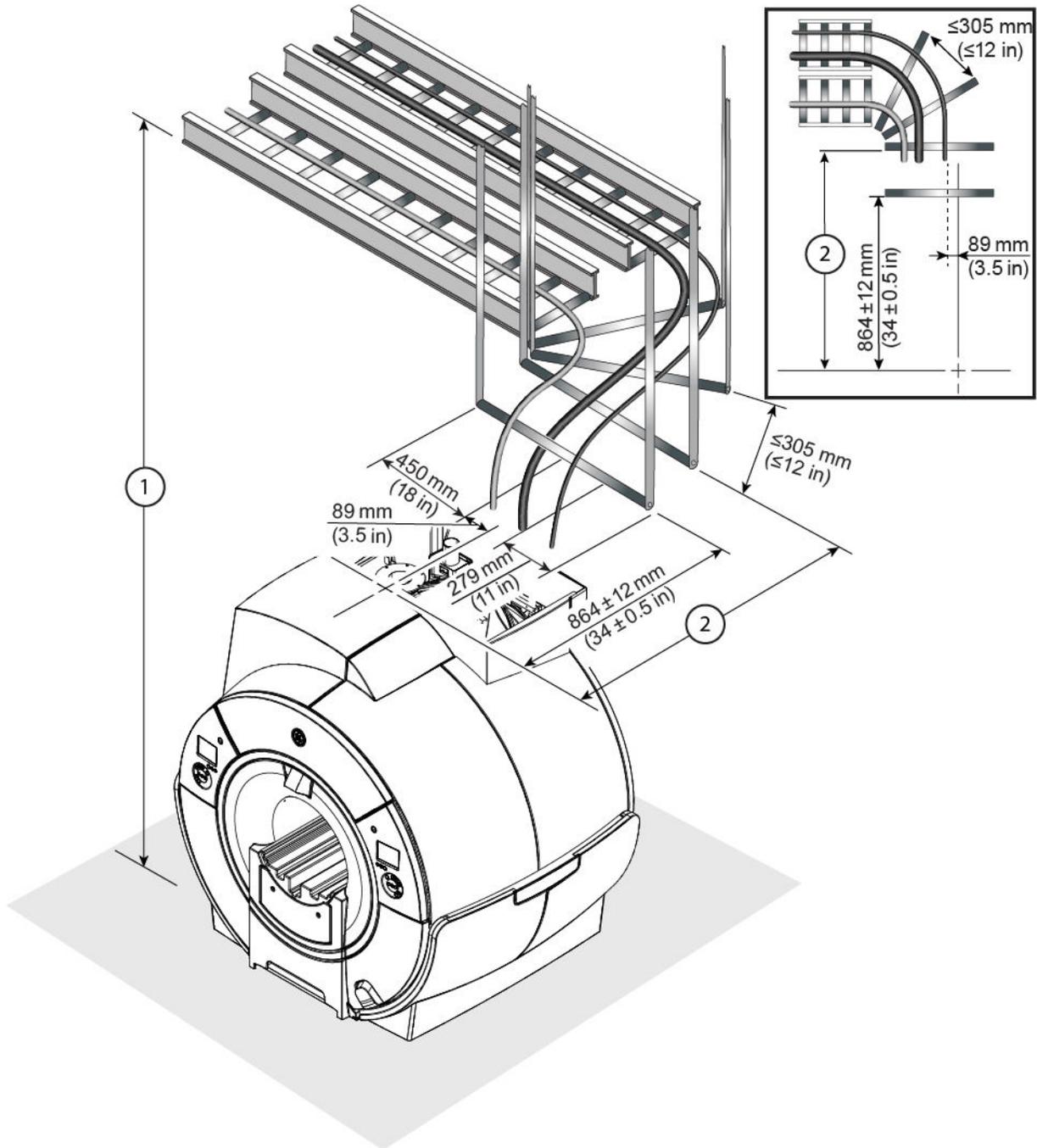
| Item | Description |
|------|--|
| 1 | ≥2449 mm (≥ 96.4 in) is for Standard (On the Wall) Siting Configuration ≥2520 mm (≥ 99.21 in) is for Remote (Off the Wall) Siting Configuration |
| 2 | ≥1067 mm (≥ 42 in) is for Standard (On the Wall) Siting Configuration ≥1132 mm (≥ 44.57 in) is for Remote (Off the Wall) Siting Configuration |

Figure 7-9 Cable Tray Requirements Example (Stacked)



| Item | Description |
|------|--|
| 1 | ≥2449 mm (≥ 96.4 in) is for Standard (On the Wall) Siting Configuration ≥2520 mm (≥ 99.21 in) is for Remote (Off the Wall) Siting Configuration |
| 2 | ≥1067 mm (≥ 42 in) is for Standard (On the Wall) Siting Configuration ≥1132 mm (≥ 44.57 in) is for Remote (Off the Wall) Siting Configuration |

Figure 7-10 Cable Tray Requirements Example (90° Magnet Interface)



| Item | Description |
|------|--|
| 1 | ≥2449 mm (≥ 96.4 in) is for Standard (On the Wall) Siting Configuration ≥2520 mm (≥ 99.21 in) is for Remote (Off the Wall) Siting Configuration |
| 2 | ≥1067 mm (≥ 42 in) is for Standard (On the Wall) Siting Configuration ≥1132 mm (≥ 44.57 in) is for Remote (Off the Wall) Siting Configuration |

7.2.5 Penetration Panel Closet Requirements

1. The cable support must be positioned to prevent cables from resting on the top of the Penetration Panel Closet. The support must end 560 mm (22 in.) in front of the Pen Panel (see [3.6.4 Penetration Wall Closet on page 78](#)).
2. The gradient cable support height and distance from the Pen Panel must support a minimum cable bend radius of 213 mm (8.39 in.) for Standard (On the Wall) siting configuration and 284 mm (11.18 in.) for Remote (Off the Wall) siting configuration to accommodate gradient cables.

7.2.6 Equipment Room Requirements

1. All equipment interconnects must route overhead
2. Cables or hoses must drop through the bottom or off the end of the cable support directly to the top of the cabinets (see individual components in Chapter 4 for height requirements).
3. Cable supports do not have minimum height restrictions except above Equipment Room components. Refer to [Figure 4-4 Integrated System Cabinet \(ISC\) on page 101](#) and [Figure 4-6 Integrated Cooling Cabinet \(ICC\) on page 104](#) for the service restrictions above the cabinets.
4. Excess cable length must be stored in the Equipment Room.
5. For multiple MR System installations, cables from different MR Systems must not share the same cable support.
6. The table below lists the minimum width for cable trays between Equipment Room (and Operator Workspace) components.

Table 7-10 Minimum Cable Tray Width for Standard (On the Wall) Siting Configuration

| From | To | Minimum Cable Tray Width mm (in.) | For |
|------|-----|--------------------------------------|-------------------|
| ISC | ICC | 450 mm (18 in.) | Electrical, Water |
| ISC | OW | 300 mm (12 in.) | Electrical |

Table 7-11 Minimum Cable Tray Width for Remote (Off the Wall) Siting Configuration

| From | To | Minimum Cable Tray Width mm (in.) | For |
|------|-----|--------------------------------------|---------------|
| ISC | ICC | 76 mm (3 in.) | Electrical |
| | | 150 mm (6 in.) | Air and Water |
| ISC | OW | 76 mm (3 in.) | Electrical |
| ISC | PP | 300 mm (12 in.) | Electrical |
| ICC | OW | 76 mm (3 in.) | Electrical |
| ICC | PP | 450 mm (18 in.) | Air and Water |

7.3 Facility-Supplied System Interconnects Specifications



On installation sites in China, make sure that the power cables and ground cables provided by customers have China Compulsory Certification (CCC). This information is supplied to the customer in China Power Cable Requirements, 5159493. (Go to the Customer Documentation Portal or contact the PMI.)

The following table lists the required facility-supplied system interconnects. Refer to [Figure 7-11 Facility-Supplied System Interconnects for standard \(On the Wall\) siting configuration on page 142](#) for additional information.

Table 7-12 Facility-Supplied System Interconnects

| Group | Between Units | | Comments | Requirements |
|-------|------------------------|--|--|--|
| | From | To | | |
| C01 | Facility Power | MDP | Facility Power and Ground | MR Suite Electrical Requirements on page 49 |
| C02 | MDP | ICC | Cryo Power (GE-supplied) | |
| C03 | MDP | ISC | PDU Power | |
| | Facility Cooling Water | ICC | Cooling Water Supply | MR System Facility Water Requirements on page 44 |
| | Facility Cooling Water | ICC | Cooling Water Return | |
| C04 | Facility Network | MON | Facility must provide separate network access for the Magnet Monitor (MON), the Global Operator Cabinet (GOC) and the MDP. The MON connection must be available at all times. | Magnet Monitor (MON) Requirements and Specifications on page 111 |
| | Facility Network | GOC | | 6.1 InSite RSvP (Remote Service Platform) Requirements on page 123 |
| | Facility Network | Receptacle near MDP | | 4.2 Main Disconnect Panel (MDP) Requirements and Specifications on page 99 |
| C05 | MDP | E-Off Switch | Facility must supply cable from the MDP to the E-Off Switch in the Control Room. | MR Suite Electrical Requirements on page 49 |
| | Facility Power | Outlet near MON | Facility outlet for MON power | MR Suite Electrical Requirements on page 49 |
| C06 | ISC PEN | E-Off Switch in Control Room or Equipment Room | Facility must supply additional wiring between the GE-supplied cable and the E-Off switch if the length needed is greater than the available length listed in MR System Interconnects Specifications on page 124 . | MR Suite Electrical Requirements on page 49 |

Table 7-12 Facility-Supplied System Interconnects (Table continued)

| Group | Between Units | | Comments | Requirements |
|-------|----------------|-------------------------|--|---|
| | From | To | | |
| | Facility Power | MRU | Facility power to MRU | Magnet Room Equipment Specifications on page 90 |
| | Facility Power | Service Receptacle | Receptacle to be installed in Magnet Room, using appropriate filter. | MR Suite Electrical Requirements on page 49 |
| | Facility Power | Pneumatic Patient Alert | Facility Power to Pneumatic Patient Alert | MR Suite Electrical Requirements on page 49 |

Table 7-13 Optional Facility-Supplied System Interconnects

| Group | Between Units | Comments | Requirements |
|-------|----------------|----------------------------------|--|
| C01 | Facility Power | Outlet near MRE | Facility outlet for MRE power (optional, not shown) |
| C01 | Facility Power | Control room | Hardwired connection for OXY power (optional, not shown) |
| C01 | Facility Power | Outlet near PAT Charging Station | Facility outlet for PAT Charging Station (optional, not shown) |

Figure 7-11 Facility-Supplied System Interconnects for standard (On the Wall) siting configuration

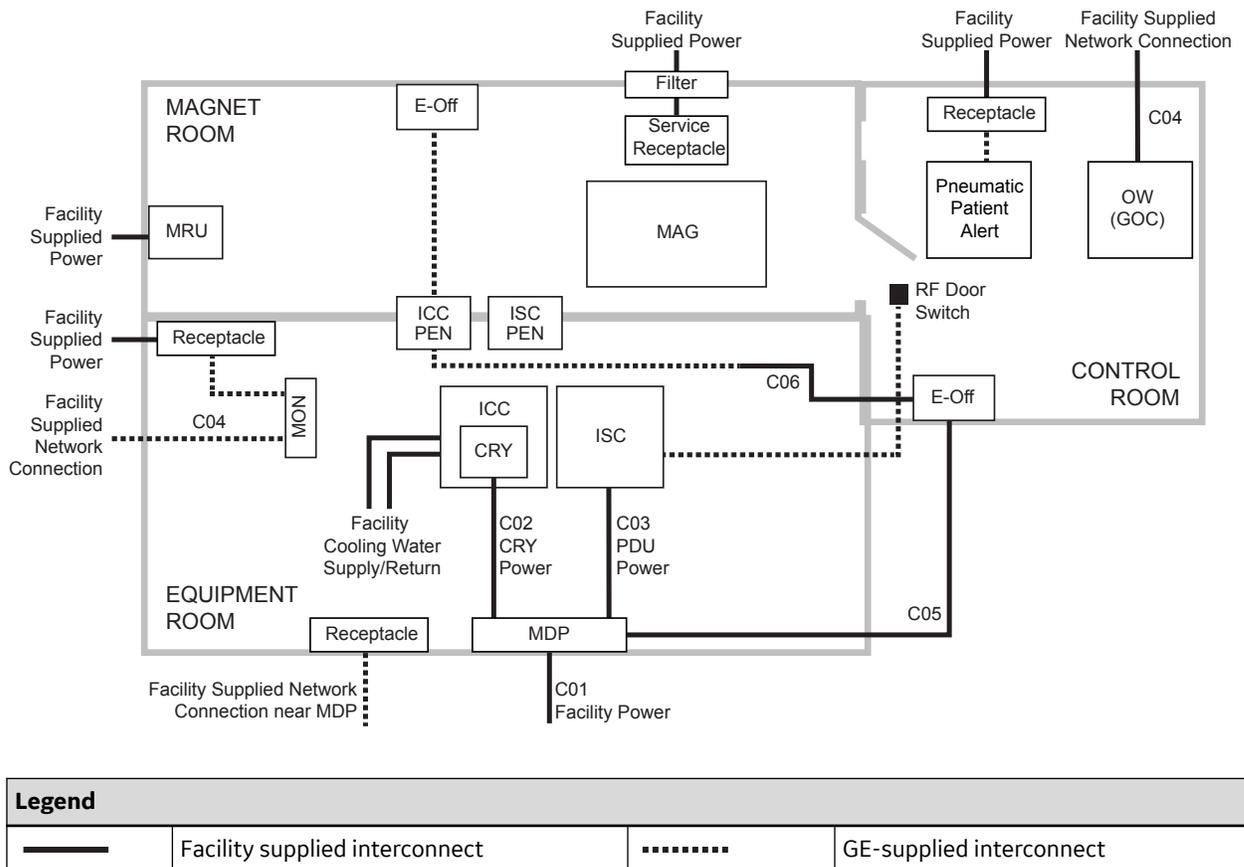
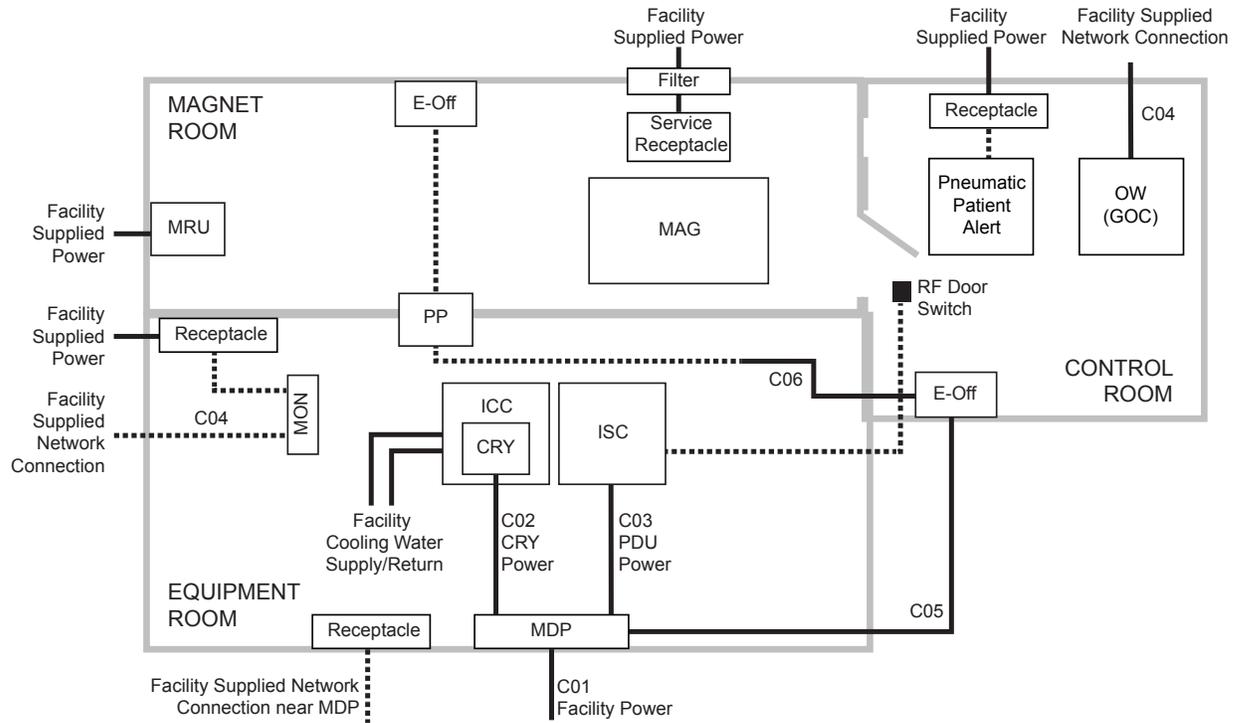


Figure 7-12 Facility-Supplied System Interconnects for remote (Off the Wall) siting configuration



| Legend | | | |
|--------|--------------------------------|-------|--------------------------|
| ————— | Facility supplied interconnect | | GE-supplied interconnect |

NOTE

- GE HealthCare recommends installing the RF Door switch on the outside wall of the Magnet Room.
- The illustration is not to scale and component positioning/interconnect runs are typical.
- Only GE HealthCare equipment interconnects are shown. Additional facility interconnects are required for non-GE HealthCare equipment (for example, Magnet Room DC Lighting).
- The E-Off button placement and cable routing shown indicates one possible configuration. Final E-Off button placement and cable routing is the responsibility of the customer. Refer to [2.10.1 General Electrical Requirements on page 49](#) for requirements for E-Off button placement.

The RF Shielded Room Vendor is responsible for installing the RF door switches. Refer to *RF Shielded Room Requirements*, 5850260.

8 Appendix

8.1 Glossary



Cryogen

A substance for producing low temperatures. Liquid helium is the cryogen used to cool the magnet to approximately 4 K (-269°C or -452°F).

Dewar

A container with an evacuated space between two highly reflective walls used to keep low temperature substances at near-constant temperatures. Liquid helium is usually stored and shipped in dewars.

Ferrous Material

Any substance containing iron which is strongly attracted by a magnetic field.

Gauss (G)

A unit of magnetic flux density. The earth's magnetic field strength is approximately one half Gauss to one Gauss depending on location. The internationally accepted unit is the tesla (1 tesla = 10000 G and 1 millitesla = 10 G).

Homogeneity

Uniformity. The homogeneity of the static magnetic field is an important quality of the magnet.

Isocenter

Center of the imaging volume ideally located at the magnet center.

Isogauss Line

A line on a field plot connecting identical magnetic field strength points.

Magnetic Field

A condition in a region of space established by the presence of a magnet and characterized by the presence of a detectable magnetic force at every point in the region. A magnetic field exists in the space around a magnet (or current carrying conductor) and can produce a magnetizing force on a body within it.

Magnetic Resonance (MR)

The absorption or emission of electromagnetic energy by nuclei in a static magnetic field, after excitation by a suitable radio frequency field.

Magnetic Shielding

Using material (for example, steel) to redistribute a magnetic field, usually to reduce fringe fields.

Quench

Condition when a superconducting magnet becomes resistive thus rapidly boiling off liquid helium. The magnetic field reduces rapidly after a quench.

Radio Frequency (RF)

Frequency intermediate between audio frequency and infrared frequencies. Used in magnetic resonance systems to excite nuclei.

Radio Frequency Shielding

Using material (for example, copper, aluminum, or steel) to reduce interference from external radio frequencies. A radio frequency shielded room usually encloses the entire Magnet Room.

Resonance

A large amplitude vibration caused by a relative small periodic stimulus of the same or nearly the same period as the natural vibration period of the system. In magnetic resonance imaging, the radio frequency pulses are the periodic stimuli which are at the same vibration period as the hydrogen nuclei being imaged.

Superconducting Magnet

A magnet whose magnetic field originates from current flowing through a superconductor. Such a magnet is enclosed in a cryostat.

Superconductor

A substance whose electrical resistance essentially disappears at temperatures near zero Kelvin. A commonly used superconductor in magnetic resonance imaging system magnets is niobium-titanium embedded in a copper matrix.

Tesla

The internationally accepted unit of magnetic flux density. One tesla is equal to 10000 Gauss. One millitesla is equal to 10 Gauss.

Waveguide

A hollow linear structure used in components such as the penetration wall to route cables and hoses, while limiting and controlling electromagnetic waves from entering the Magnet Room.

8.2 MR Site Vibration Test Guidelines



(Applies to all subsections within this section)

8.2.1 Test Measurements

1. Vibration measurements must be in the range of 10^{-6} g. Test equipment must have the required sensitivity to these levels.
2. Instrumentation must have a low tolerance to temperature effects since many times the low frequency thermal drift may influence the measurements.
3. All measured data must be acquired real time. Recording of vibration data will not allow for a correct site survey, specifically when studying transient vibration and when searching for specific vibration sources.
4. All analyses must be narrow-band Fast Fourier Transforms (FFT) over the frequency bands listed in [Table 8-1 Frequency Bands for FFT on page 146](#).
5. Time histories of the vibration must be recorded as acceleration levels vs. time. The resolution of the time history must be adjusted to clearly capture the transient event. The analyzer set-up will be site dependent and, in special cases, vibration response dependent. It is the responsibility of the vibration consultant to study the transient environment, capture data to confirm that transient activity exceeds the trigger level, then expand the time history data to exhibit the structural response.

Table 8-1 Frequency Bands for FFT

| Frequency Band | Frequency Resolution |
|----------------|-----------------------|
| 0.2 to 50 Hz | $\Delta f = 0.125$ Hz |

8.2.2 Equipment (Spectral Analyzer) Set-Up

1. Frequency average should be a minimum of 20 linear averages (Do not use peak hold or 1/3 octave analysis).
2. Average and store should be a minimum of 20 plots steady state and 20 plots transient to support the consistency of the site vibrations.
3. Hanning windows must be applied to the entire spectra.
4. Spectrum analyzers capable of these measurements are readily available for purchase or rental. Models, such as the HP 3560A, Nicolet Phaszer, B&K Pulse, and HP 35670, are all capable of making the site vibration measurements. Accelerometers must have the capability to measure from 0.2 Hz beyond 50 Hz. Time histories can be recorded using any of the analyzers listed above.

NOTE

The equipment mentioned is for example only. It is the responsibility of the Engineering Test Firm to provide equipment that will allow measurements compliant with this guideline.

8.2.3 Data Collection

8.2.3.1 Ambient Baseline Condition

1. All of the measurements listed above must be made in a “quiet” environment—that is, areas where excessive traffic, subway trains, and so on, do not exist. A vibration measurement must also be made during periods without traffic or during periods of light traffic. Measurements must define the lowest levels of vibration possible at the site.
2. The source of any steady state vibration, whose level exceeds the magnet specifications found in [Magnet Room Structural Requirements on page 65](#), must be identified. A second measurement should be made with all of the identified contributors powered down if possible. In situations where it is not possible to power down equipment, vibration data must be collected to identify the specific source of the vibration concern. The majority of steady state vibration problems can be negated by isolating the vibration source.

8.2.3.2 Normal Condition

1. All of the vibration measurements listed above must be repeated during periods of “normal” environmental conditions, including the Fast Fourier Transforms (FFTs) and time histories. The transient measurements must be provided to define the dynamic disturbances the MR System may be exposed to. Transient analysis is required for a true assessment of the site.
2. Special attention must be paid to the site assessment during the entire analysis. Since transient vibration is not easily addressed once the MR suite is fully constructed, the test consultant must fully understand the needs for this analysis. The source of any transient vibration must be identified and supported with vibration plots. If the source of any transient vibration is not locatable, it is recommended that the customer have an alternate location identified and the vibration studied.
3. Transient vibration can be difficult to assess if the details are not understood. The **0.0005 g, zero-to-peak trigger level** is a starting point to understanding the vibration stability. The transient vibration peak amplitude, structural (time variant) response, decay rate and an estimate of the number of events per unit of time would constitute a complete transient analysis. All transient failures must be supported by time history plots. The plots must clearly show the structural response, the frequency of the signature and the decay rate. From this data, GE HealthCare can help determine compliance with the vibration guidelines.
4. The test consultant must provide site data to show the design recommendations for all sites/building structures meet the magnet specifications found in [Magnet Room Structural Requirements on page 65](#).

8.2.4 Presentation/Interpretation of Results

1. The recommended format for site vibration data collection, presentation, and analysis is demonstrated in the examples in [Figure 8-1 Example of Site Environmental Vibration Levels on page 148](#), [Figure 8-3 Acceleration Time History on page 149](#), and [Figure 8-4 Acceleration Time History \(Zoomed In on Transient Event\) on page 150](#). Presentation of the data in any other format (linear units only) may result in incorrect interpretation and diagnosis of the site. Additional data collection or presentation methods are at the option of the vibration testing service.
2. All plots must be properly annotated with:
 - a. Instrumentation setup including number of averages, frequency resolution, and so on

- b. Test location
- c. Test conditions:
 - i. Steady state
 - ii. Transient
 - iii. Heel drop
 - iv. Normal environment
 - v. Typical traffic
 - vi. Any other conditions necessary to demonstrate understanding of potential sources of vibration
3. The customer's vibration testing service is responsible for interpreting the results and determining if that site meets GE HealthCare specifications.
4. If the vibration levels are too high, additional data acquisition may be necessary to:
 - a. Determine the source of the vibration
 - b. Propose a solution to the problem
 - c. Find an alternate site location
5. Any questions regarding test equipment requirements, test parameters, or general questions should be discussed with the GE HealthCare Project Manager of Installation (PMI).

Figure 8-1 Example of Site Environmental Vibration Levels

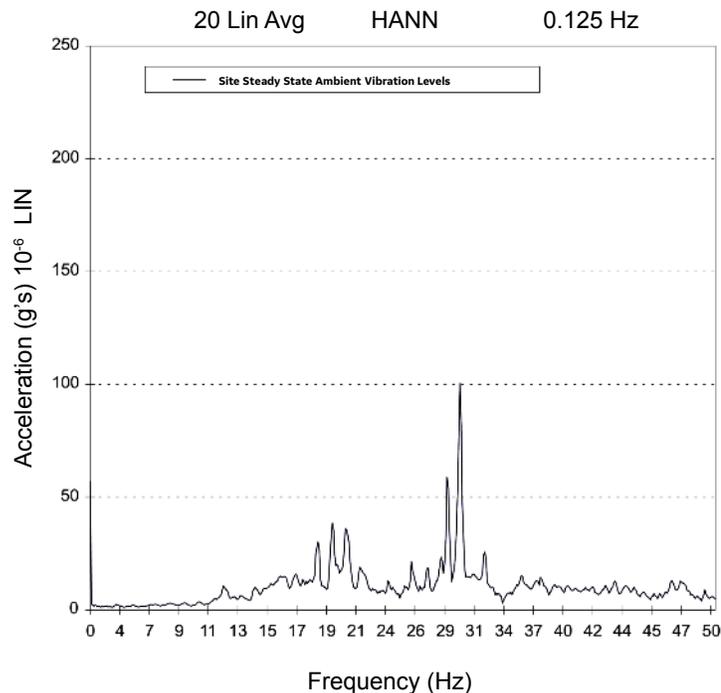


Figure 8-2 Example Site Environmental Vibration for RD Series Magnet

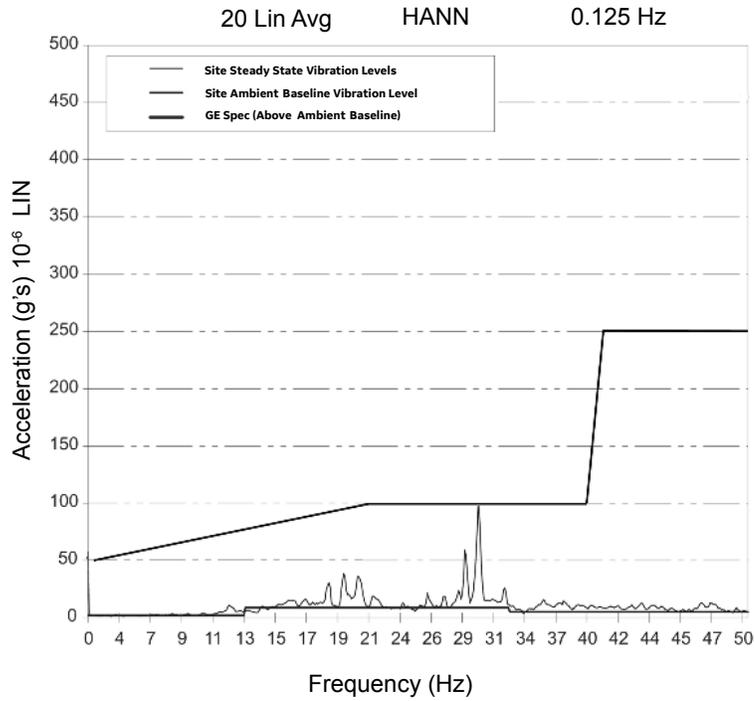


Figure 8-3 Acceleration Time History

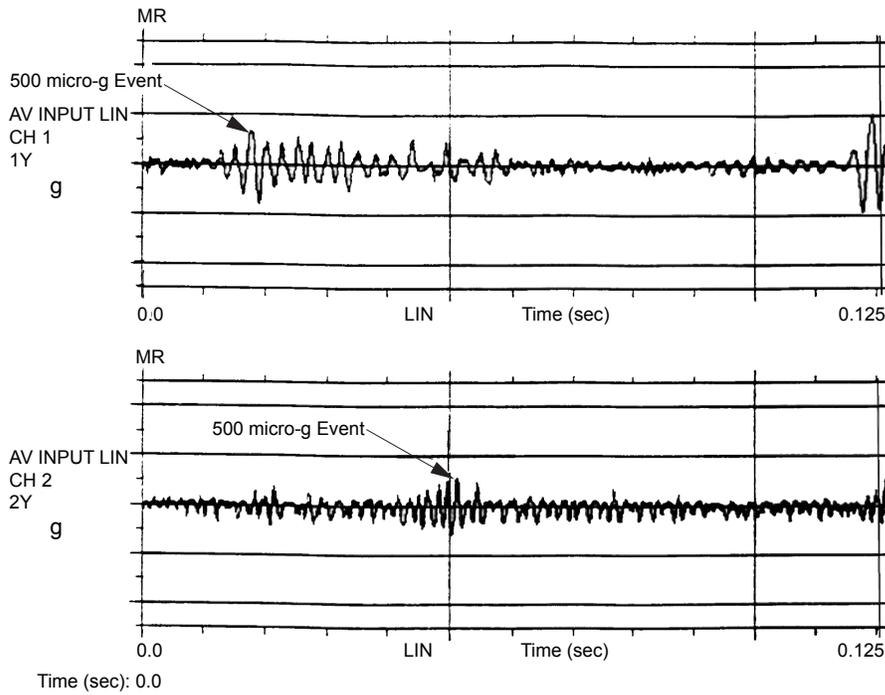
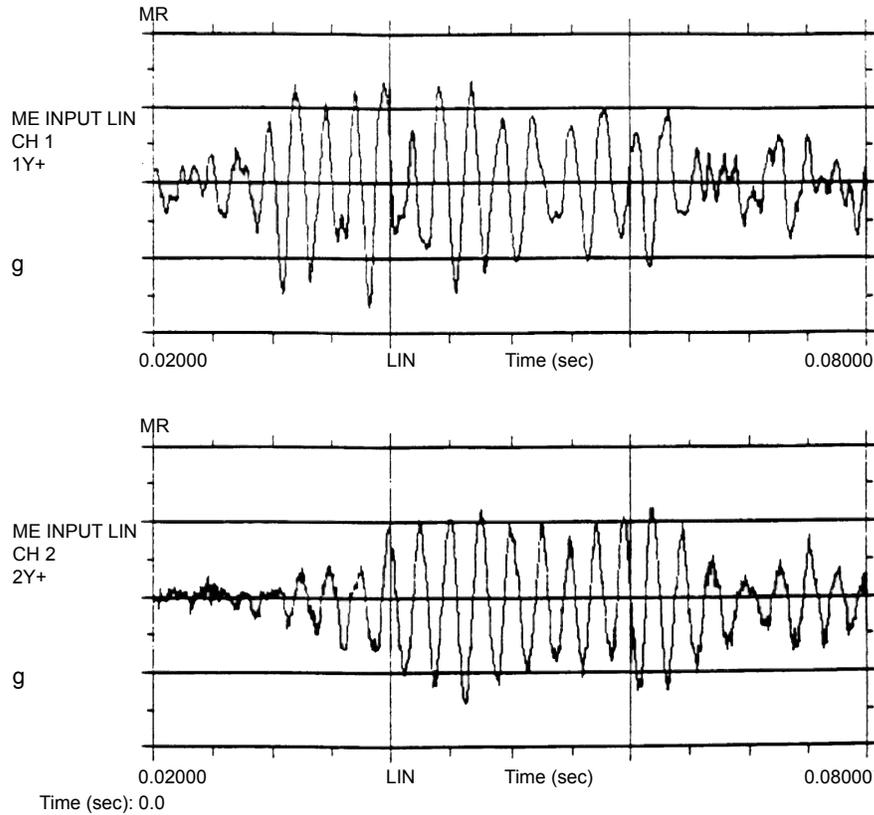


Figure 8-4 Acceleration Time History (Zoomed In on Transient Event)



8.3 Sample Calculation AC Power Equipment Minimum Distance



This is a sample calculation to determine minimum distance from a feeder, transformer, or other AC electrical source, using the formula found in [2.6.3 Electrical Current on page 38](#) to determine minimum distance from a feeder, transformer, or other AC electrical source.

$$I \text{ (amps)} = 20x^2 \text{ (meters)} \div S \text{ (meters)}$$

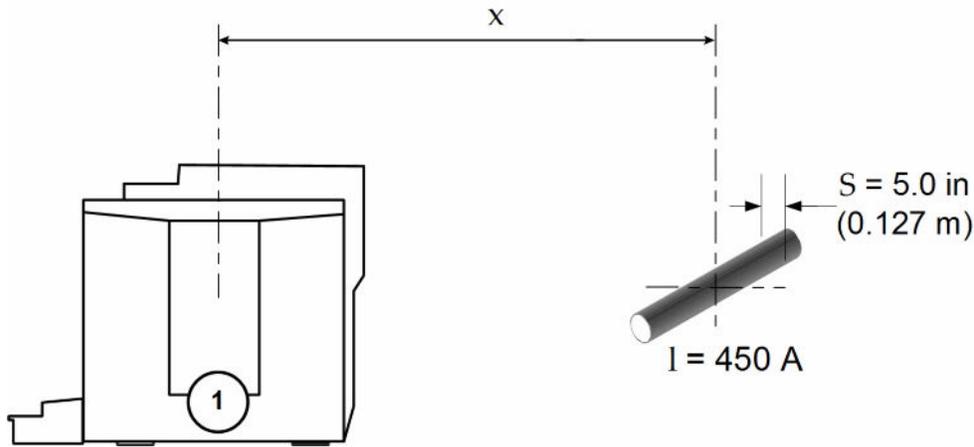
Note that the formula has three variables. If you have two of them, you can calculate the third. In this example, we calculate the minimum distance x from the source—in this case, a main electrical feeder carrying 450 amps of current in a 127 mm (5 in.) conduit.

| | |
|--------------|--|
| Rearranging: | $x^2 = \frac{I \times S}{20}$ $x = \sqrt{\frac{I \times S}{20}}$ |
|--------------|--|

| | |
|--------|--|
| where: | |
| x | Minimum distance (in meters) from the feeder lines to isocenter of the magnet |
| I | Maximum allowable RMS single phase current (in amps) or maximum allowable RMS line current (in amps) in three phase feeder lines |
| S | Separation (in meters) between single phase conductors or greatest separation between three phase conductors |

The separation **S** is the spacing between the conductors, and when all 3 conductors are run in a single conduit, **S** is simply the diameter of the conduit.

$S = 5 \text{ inches} = 0.127 \text{ meters}$



| Item | Description |
|------|-------------|
| 1 | Magnet |

$$x = \sqrt{\frac{450 \text{ A} \times 0.127 \text{ m}}{20}}$$

The conduit should be 1.7 m (5.6 ft.) from the magnet isocenter.

In other situations, the spacing **S** may be the spacing between HV feeders, the distance between transformer lugs, or the spacing between conduits when the phase conductors are run in separate conduits.

What if it is too close?

If this is an existing condition, you should request an *EMI study* to quantify the magnitude and direction of the AC disturbances. The calculation is worst-case and does not take into account the vector direction of the AC interference. The magnet is only sensitive to AC disturbances that are directed horizontally (magnet z-axis). Also, the calculation does not account for any magnetic shielding effect of steel conduit.

8.4 Selecting Anchor Size



The following is an example to illustrate the selection of correct anchors to install a magnet in a building with 13.8 MPa (2000 psi) concrete. For this example the area is not under seismic requirements.

1. Determine the magnet clamping force (for the Magnet: 11100 N + 900 N = 12000 N (2500 lb. + 200 lb. = 2700 lb.)).
2. Refer to the examples of anchor vendor catalogs below to select the anchor diameter and embedment that meets the clamping force (tension) determined in Step 1.

Diameter : ≥ 15.875 mm (0.625 in.) ≤ 31.75 mm (1.25 in.)

For 203 mm (8 in.) embedment select 19 mm (0.75 in.) diameter

For 114.3 mm (4.5 in.) embedment select 25.4 mm (1 in.) diameter

or

Diameter : Min. M16 Max. M32

For 130 mm embedment select M20 diameter

For 114 mm embedment select M24 diameter

3. The vendor instructions and torque to the maximum recommended level for the anchor selected in Step 2 must be provided to the RF shielded room vendor for correct installation of the anchor and equipment.

Table 8-2 Allowable Anchor Loads in Concrete (English Units)

| Anchor Diameter mm (in.) | Embedment Depth mm (in.) | 13.8 MPa (2000 psi) | | 20.7 MPa (3000 psi) | | 27.6 MPa (4000 psi) | | 41.4 MPa (6000 psi) | |
|-----------------------------|-----------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|
| | | Tension kN (lb.) | Shear kN (lb.) |
| 15.9 (5/8) | 70 (2 3/4) | 5.6 (1250) | 12.5 (2800) | 7.1 (1600) | 13.7 (3070) | 8.1 (1810) | 14.8 (3300) | 8.5 (1920) | 12.5 (3330) |
| | 102 (4) | 8.3 (1870) | 14.8 (3330) | 10.7 (2400) | 14.8 (3330) | 13.0 (2930) | 14.8 (3330) | 14.2 (3200) | 12.5 (3330) |
| | 178 (7) | 11.2 (2500) | 14.8 (3330) | 13.4 (3010) | 14.8 (3330) | 16.2 (3650) | 14.8 (3330) | 16.2 (3650) | 12.5 (3330) |
| 19.1 (3/4) | 83 (3 1/4) | 6.9 (1550) | 12.8 (2880) | 8.7 (1950) | 14.7 (3310) | 10.5 (2350) | 16.6 (3730) | 11.6 (2610) | 21.4 (4800) |
| | 121 (4 3/4) | 11.2 (2510) | 20.1 (4510) | 14.5 (3250) | 20.7 (4650) | 17.2 (3870) | 21.4 (4800) | 20.8 (4670) | 21.4 (4800) |
| | 203 (8) | 13.0 (2930) | 21.4 (4800) | 17.2 (3870) | 21.4 (4800) | 20.2 (4530) | 21.4 (4800) | 22.8 (5120) | 21.4 (4800) |
| 25.4 (1) | 114 (4 1/2) | 13.9 (3120) | 27.0 (6080) | 17.2 (3870) | 30.1 (6770) | 20.5 (4610) | 33.2 (7470) | 21.4 (4800) | 33.2 (7470) |
| | 152 (6) | 19.6 (4400) | 33.2 (7470) | 28.5 (6400) | 33.2 (7470) | 32.0 (7200) | 33.2 (7470) | 32.6 (7330) | 33.2 (7470) |
| | 229 (9) | 24.9 (5600) | 33.2 (7470) | 35.59 (8000) | 33.2 (7470) | 41.77 (9390) | 33.2 (7470) | 41.8 (9390) | 33.2 (7470) |

NOTE

All bolded values in this table fail to meet the clamping force (tension), and are therefore not acceptable anchors.

Table 8-3 Allowable Anchor Loads in Concrete (Metric Units)

| Anchor Diameter | Embedment Depth mm (in.) | 13.8 MPa (2000 psi) | | 20.7 MPa (3000 psi) | | 27.6 MPa (4000 psi) | | 41.4 MPa (6000 psi) | |
|-----------------|-----------------------------|------------------------------|------------------------------|---------------------|-------------------|---------------------|-------------------|---------------------|-------------------|
| | | Tension kN (lb.) | Shear kN (lb.) | Tension kN (lb.) | Shear kN (lb.) | Tension kN (lb.) | Shear kN (lb.) | Tension kN (lb.) | Shear kN (lb.) |
| M16 | 105 (4 1/8) | 11.2 (2500) | 25.1 (5650) | 20.9 (4705) | 39.9 (8965) | 24.2 (5450) | 45.0 (10125) | 30.7 (6900) | 46.9 (10550) |
| M20 | 130 (5 1/8) | 25.1 (5650) | 52.9 (11900) | 30.7 (6910) | 58.7 (13195) | 36.4 (8175) | 64.5 (14490) | 44.5 (10005) | 64.5 (14490) |
| M24 | 155 (6 1/8) | 30.0 (6735) | 61.2 (13760) | 36.9 (8300) | 70.5 (15855) | 43.9 (9860) | 29.8 (17950) | 57.7 (12980) | 95.6 (21490) |

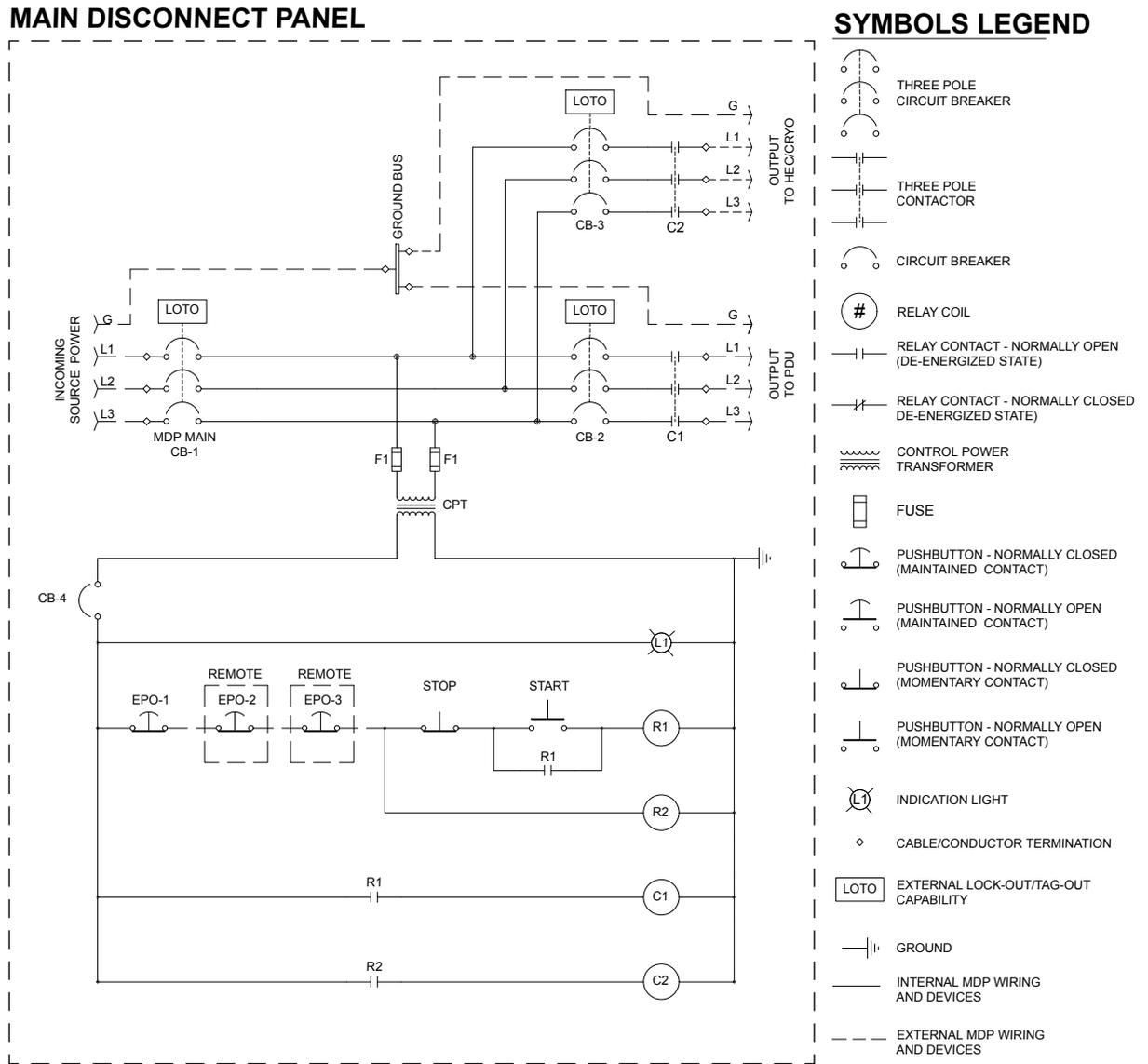
NOTE
All bolded values in this table fail to meet the clamping force (tension), and are therefore not acceptable anchors.

8.5 Sample control schematic for customer-supplied MDP



This section provides an example of a control schematic for the auto-restart and Emergency Power Off (EPO) functions that meets the minimum GE HealthCare PIM requirements. This schematic does not include control, protection, wiring or devices that may be required due to local safety and regulatory requirements. Only the minimum equipment, devices and wiring is shown to meet the performance requirements of GEHC equipment. The final MDP design must be compliant with applicable local codes and regulations.

Figure 8-5 Customer MDP control schematic



Revision History

| Revision | Revision | Description |
|--|--------------|---|
| Controlled document for English is posted as DOC1803039. | | |
| 1 | Feb 18, 2016 | Initial Release |
| 2 | Aug 31, 2016 | Update the weight of ISC and Patient Table. Update the dimension of Minimum Magnet Service Area(Top review) Update some dimensions in Table 2-1 System Minimum Room inside Clear Space Dimensions Correct some typing error |
| 3 | Oct 23, 2017 | Minor update for Single-source. Add the center of gravity and seismic anchor info in illustration for ISC, ICC, Patient Table, GOC, MDP. Add extra long gradient cable info, and cable tray requirement. |
| 4 | May 31, 2018 | Update per MDP, ICC, Acoustic, 90 degree elbow info |
| 5 | Mar 26, 2019 | <ul style="list-style-type: none"> Applied new style for Preinstallation Manual per global platform change Revised requirements and images for both customer supplied and GE supplied MDP. |
| 6 | Jun 20, 2019 | <ul style="list-style-type: none"> Updated IEC EMC Compliance Corrected Figure 32 Positioning VibroAcoustic Mats Updated Figure 49 Typical Magnet Room Grounding Updated Magnet Monitor (MON) is mounting on the wall near the ICC Update Figure 16 Magnet Dimensions (as Shipped) |

| Revision | Revision | Description |
|----------|--------------|--|
| 7 | Jan. 8, 2020 | <ul style="list-style-type: none"> • Chapter 2: Added a figure about minimum magnet service area and a figure about Minimum Magnet Ceiling Height (Top View) for IPM magnet • Chapter 3: Added 3 figures about Magnetic Fringe Field View for IPM magnet • Chapter 3: Add a table about magnet moving metal requirement for IPM magnet • Chapter 3: Added IPM Magnet info to Table of MR System Component shipping specification • Chapter 3: Add a figure about Magnet dimensions(as shipped) for IPM Magnet • Chapter 3: Added a figure about Magnet Steady State Vibration Specification for IPM Magnet • Chapter 3: Update the figure about Sound pressure spectral distribution is normalized for 25Hz SPL as 1 dBA • Chapter 3: Added a figure about Positioning VibroAcoustic Mats for IPM Magnet • Chapter 3: Added a figure about Magnet Room Floor Levelness Area for IPM Magnet • Chapter 3: Added IPM magnet to table 31 Magnet Cryogen Specifications • Chapter 3: Added 3 magnet adaptors content for IPM Magnet • Chapter 3: Added a figure about Magnet Cryogenic Vent Location for IPM Magnet • Chapter 4: Added MM4 content • Chapter 5: Added a figure about Global Operator Cabinet with DELL T5820 • Chapter 7: Added a table about Magnet Cryogenic Vent System Pressure Drop Matrix for IPM Magnet |

| Revision | Revision | Description |
|----------|---------------|---|
| 8.0 | May 13, 2020 | <ul style="list-style-type: none"> • Chapter 2: Updated GE Supplied Main Disconnect Panel (MDP) Requirements • Chapter 2: Updated Figure 17 Cryocooler Water Cooling Requirements • Chapter 2: Add the word "or ethylene glycol-water" to Table 12 Facility Liquid Coolant Requirements and update the Figure 21 Magnet Dimensions (as Shipped) for IPM Magnet. • Chapter 2: Combine the Table 7 & 8 "Magnet Moving Metal Requirements" to one table • Chapter 3: Added the note 4 the requirement about swap ISC and ICC position • Chapter 3: Update Figure 57 Flanged Magnet Vent Adaptor Option 1 for IPM Magnet and Figure 58 Flanged Magnet Vent Adaptor Option 2 for IPM Magnet • Chapter 3: Added a Note "The distance between the bottom of the RF waveguide and the Magnet Room floor cannot be more than 117.5 in (2984 mm)" • Chapter 3: Correct the dimension for Figure 60 Magnet Cryogenic Vent Location for IPM Magnet • Updated Figure 27 Sound pressure spectral distribution is normalized for 25Hz SPL as 1 dBA. And changed Maximum Sound Pressure Level1 to 128 dBA² in Table 29 Acoustic Specifications. |
| 9.0 | Aug. 14, 2020 | <ul style="list-style-type: none"> • Chapter 2, section 2.3 MR Suite Minimum Room Size Requirements, Update the service area in Table 2 System Minimum Room Inside Clear Space Dimensions and Figure 3 Minimum Magnet Service Area (Top View) for Modern Enclosure • Chapter 2, section 2.11 MR Suite Electrical Requirements: Add MDP M70022MB and M70022MC info • Chapter 2, section 2.12 MR System Shipping and Receiving, Add Detached Table weight and dimension in Table 28 MR System Component Shipping Specifications • Chapter 3, section 3.6.8 Magnet Room Floors: Updated rebar-free area dimension for Figure 45 Positioning VibroAcoustic Mats for LCC RD Magnet and Figure 46 Positioning VibroAcoustic Mats for IPM Magnet • Chapter 3, section 3.7 Magnet Room Equipment Specifications, add Figure 51 Detached Patient Table • Chapter 4: Add Figure 72 GEHC supplied M70022MB and M70022MC MDP about dimension info |
| 10.0 | Dec. 4, 2020 | <ul style="list-style-type: none"> • Major content re-organization throughout the manual, and some content was moved to separate documents. See the Related Documents section in this manual for document numbers. • New personnel matrix and icons added throughout the manual to help contractors and customers locate the content they need for their respective project work. • Chapter 2: add section 2.5 Structure-borne Vibration Control Specifications • Add chapter 6 Digital Service and Connectivity Requirements • Chapter 7: Section 7.2.4 Cable Tray Requirements and Examples, update one dimension on figures. |

| Revision | Revision | Description |
|----------|---------------|---|
| 11.0 | Aug. 19, 2021 | <p>Add Remote (Off the Wall) siting configuration content</p> <ul style="list-style-type: none"> • Chapter 2: Add the figure about System overview, Note and service area for the Remote (Off the Wall) siting configuration. • Chapter 2 and Chapter 4: Remove Main Disconnect Panel (MDP) M70022MA information. • Chapter 3: Add section 3.5 Pen Panel Wall Opening Requirements and section 3.6.6 PEN Wall Closet Outline for Remote (Off the Wall) Siting Configuration • Chapter 4: Add Figure 4-2 Typical Minimum Equipment Room with Service Clearances for remote(Off the Wall) siting configuration and Figure 4-12 Minimum top area and Mesh Shield Specification for Remote (Off the Wall) siting Configuration, add new section 4.5 Penetration Panel Specifications for Remote(Off the Wall) siting configuration • Chapter 7: Add new section 7.1.3 Available Cable Lengths for Remote(Off the Wall) siting configuration and section 7.1.5 Storage Requirements for Excess Gradient Cable for Remote (Off the wall) siting configuration. And add dimensions for Remote (Off the Wall) in section 7.2.4 Cable Tray Requirements and Examples |
| 12.0 | Jan. 19, 2023 | <ul style="list-style-type: none"> • Table 1-2: Updated manual numbers • Section 2.2.3: Added Physiological Acquisition Transceiver (PAT) Charging Station • Section 2.3, Step 1 after table 2-1: Updated sentence for clarity • Section 2.7.2, Step 1: Added additional products • Table 2-10: Removed "Standby Consumption" • Section 2.10.3: Added note to explain exempt countries • Table 2-17: removed "Minimum Circuit Ampacity" • Table 2-19: Updated weight for Operator Workspace Display • Section 3.5.7: added Storage Cabinets content • Section 4.2.2 Added sentence that only exempt countries can supply their own MDP • Figure 4-4: Updated dimensions • Figure 4-6: Updated dimensions • Section 5.1.3 Changed anchor size from 9.5mm to M10 and Updated Figure 5-3 Global Operator Cabinet (GOC) Item Description • Section 5.1.4 Changed weight from 11.8 kg to 6.7 kg • Section 5.3: Added Physiological Acquisition Transceiver (PAT) Charging Station Specification (Optional Equipment) • Section 7.1.4: Added Brainwave Option • Table 7-6 and Table 7-7: Updated length of gradient cables • Section 7.2.5, Step 1: Updated sentence for clarity • Section 7.2.6, Step 3: Updated sentence for clarity • Section 8.1 : Removed definitions "Exclusion Zone", "Gradient" and "Security Zone" |

